SECTION 1: Identification

1.1. Identification

Product name: 3-[2-(ACETOXY(POLYETHYLENEOXY)PROPYL)]HEPTAMETHYLTRISILOXANE, tech-95
Product code: SIA0075.0
Product form: Substance
Physical state: Liquid
Synonyms: POLYALKYLENEOXIDE MODIFIED POLYDI METHYLSILOXANE
Chemical family: ORGANOSILOXANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Flammable liquids Category 4 - H227 - Combustible liquid
Serious eye damage/eye irritation Category 2A - H319 - Causes serious eye irritation

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US):
H227 - Combustible liquid
H319 - Causes serious eye irritation
Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Multi-constituent
Name: 3-[2-(ACETOXY(POLYETHYLENEOXY)PROPYL)]HEPTAMETHYLTRISILOXANE, tech-95
CAS-No.: 125997-17-3
**NAME:**

3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE

**PRODUCT IDENTIFIER:**

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS-No.</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-{2-[Acetoxy(polyethyleneoxy)propyl]}heptamethyltrisiloxane</td>
<td>125997-17-3</td>
<td>&gt; 95</td>
<td>Flam. Liq. 4, H227</td>
</tr>
<tr>
<td>Allyloxy(polyethylene oxide), methyl ether</td>
<td>27252-80-8</td>
<td>&lt; 5</td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
</tbody>
</table>

**SAFETY DATA SHEET**

**Print date:** 04/10/2019

**SDS ID:** SIA0075.0

**SECTION 4: First-aid measures**

4.1. **Description of first aid measures**

First-aid measures general:

Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. If exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation:

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact:

Wash with plenty of soap and water.

First-aid measures after eye contact:

Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion:

Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. **Most important symptoms and effects (acute and delayed)**

<table>
<thead>
<tr>
<th>Symptoms/effects</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalaion</td>
<td>May cause irritation to the respiratory tract.</td>
</tr>
<tr>
<td>Skin</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Eye</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Ingestation</td>
<td>May be harmful if swallowed.</td>
</tr>
</tbody>
</table>

4.3. **Immediate medical attention and special treatment, if necessary**

No additional information available

**SECTION 5: Fire-fighting measures**

5.1. **Suitable (and unsuitable) extinguishing media**

**Suitable extinguishing media:**


**Unsuitable extinguishing media:**

Do not use straight streams.

5.2. **Specific hazards arising from the chemical**

Fire hazard:

Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. **Special protective equipment and precautions for fire-fighters**

Firefighting instructions:

Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting:

Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

**SECTION 6: Accidental release measures**

6.1. **Personal precautions, protective equipment and emergency procedures**

General measures:

Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment:

Wear protective equipment as described in Section 8.

Emergency procedures:

Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment:

Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. **Environmental precautions**

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. **Methods and material for containment and cleaning up**

For containment:

Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

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Full text of hazard classes and H-statements: see section 16
3-{2-\[ACETOXY(POLYETHYLENEOXY)PROPYL\]}HEPTAMETHYLTRISILOXANE, tech-95
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Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Technical measures: Ground/bond container and receiving equipment.
Storage conditions: Keep container tightly closed.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid. Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>No data available</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow.</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4461</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 205 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>79 °C</td>
</tr>
</tbody>
</table>
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : Combustible liquid
Vapor pressure : < 5 mm Hg
Relative vapor density at 20 °C : > 1
Relative density : 1.032
% Volatiles : < 5 %
Solubility : Soluble in water.
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : 30 cSt
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Allyloxy(polyethylene oxide), methyl ether (27252-80-8)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat : &gt; 500 mg/kg</td>
</tr>
<tr>
<td>ATE US (oral) : 500 mg/kg body weight</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>3-{2-[Acetoxy(polyethyleneoxy)propyl]}heptamethyltrisiloxane (125997-17-3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat : &gt; 2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

**SECTION 12: Ecological information**

12.1. **Toxicity**
No additional information available

12.2. **Persistence and degradability**
No additional information available

12.3. **Bioaccumulative potential**
No additional information available

12.4. **Mobility in soil**
No additional information available

12.5. **Other adverse effects**
Effect on the ozone layer: No additional information available

**SECTION 13: Disposal considerations**

13.1. **Disposal methods**
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

**SECTION 14: Transport information**

14.1. **UN number**
DOT NA no.: NA1993

14.2. **UN proper shipping name**
Transport document description: NA1993 Combustible liquid, n.o.s. (3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE), 3, III
Proper Shipping Name (DOT): Combustible liquid, n.o.s. (3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE)
Class (DOT): 3 - Class 3: Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

14.3. **Additional information**
Other information: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

**Transport by sea**
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

**Air transport**
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 220 L
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>Substance</th>
<th>TSCA Exemption/Exclusion</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95 (125997-17-3)</td>
<td></td>
<td>Polymer Exemption in accordance with 40 CFR 723.250.</td>
</tr>
</tbody>
</table>

**Allyloxy(polyethylene oxide), methyl ether (27252-80-8)**
Listed on the United States TSCA (Toxic Substances Control Act) inventory

**3-{2-[Acetoxy(polyethyleneoxy)propyl]}heptamethyltrisiloxane (125997-17-3)**
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

**CANADA**

**Allyloxy(polyethylene oxide), methyl ether (27252-80-8)**
Listed on the Canadian DSL ( Domestic Substances List)

**3-{2-[Acetoxy(polyethyleneoxy)propyl]}heptamethyltrisiloxane (125997-17-3)**
Listed on the Canadian DSL ( Domestic Substances List)

**EU-Regulations**
No additional information available

**National regulations**

**Allyloxy(polyethylene oxide), methyl ether (27252-80-8)**
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC ( New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

**3-{2-[Acetoxy(polyethyleneoxy)propyl]}heptamethyltrisiloxane (125997-17-3)**
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on NZIoC ( New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

- **H227** : Combustible liquid
- **H302** : Harmful if swallowed
- **H319** : Causes serious eye irritation

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

**Hazard Rating**

**Health**: 2 Moderate Hazard - Temporary or minor injury may occur

**Flammability**: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

Physical: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 08/18/2015    Revision date: 03/13/2019    Version: 1.2

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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