SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Liquid
Substance name: 3-[2-{ACETOXY(POLYETHYLENEOXY)PROPYL}]HEPTAMETHYLTRISILOXANE, tech-95
Product code: SIA0075.0
Synonyms: POLYALKYLENEOXIDE MODIFIED POLYDIMETHYLSILOXANE
Chemical family: ORGANOSILOXANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Serious eye damage/eye irritation, Category 2
Full text of H- and EUH-statements: see section 16

H319

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP): !

GHS07

Signal word (CLP): Warning

Hazard statements (CLP): H319 - Causes serious eye irritation.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

2.3. Other hazards
Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS-No.</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Multi-constituent</td>
<td>3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95</td>
<td>125997-17-3</td>
<td>&gt; 95</td>
<td>Eye Irrit. 2, H319</td>
</tr>
<tr>
<td></td>
<td>Allyloxy(polyethylene oxide), methyl ether</td>
<td>(CAS-No.) 27252-80-8</td>
<td>&lt; 5</td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/....

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

5.2. Special hazards arising from the substance or mixture
Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Remove ignition sources. Use special care to avoid static electric charges.
### 3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

#### 6.1. For non-emergency personnel

<table>
<thead>
<tr>
<th>Protective equipment</th>
<th>: Wear protective equipment as described in Section 8.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Emergency procedures</td>
<td>: Evacuate unnecessary personnel.</td>
</tr>
</tbody>
</table>

#### 6.1.2. For emergency responders

| Protective equipment | : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection". |

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

| For containment | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up | : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools. |

#### 6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

| Precautions for safe handling | : Avoid all eye and skin contact and do not breathe vapour and mist. Take precautionary measures against static discharge. Use only non-sparking tools. |
| Hygiene measures | : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse. |

#### 7.2. Conditions for safe storage, including any incompatibilities

| Technical measures | : Ground/bond container and receiving equipment. |
| Storage conditions | : Keep container tightly closed. |
| Incompatible materials | : Oxidizing agent. |
| Storage area | : Store in a well-ventilated place. Store away from heat. |

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Exposure controls

**Appropriate engineering controls:**

Provide local exhaust or general room ventilation.

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.
SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid. Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>No data available</td>
</tr>
<tr>
<td>Colour</td>
<td>Pale yellow.</td>
</tr>
<tr>
<td>Odour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4461</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 205 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>79 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt; 5 mm Hg</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.032</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 5 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Soluble in water.</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Pow)</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Kow)</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>30 cSt</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

Allyloxy(polyethylene oxide), methyl ether (27252-80-8)

<table>
<thead>
<tr>
<th>Test</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>&gt; 500 mg/kg</td>
</tr>
<tr>
<td>ATE CLP (oral)</td>
<td>500 mg/kg bodyweight</td>
</tr>
</tbody>
</table>

Print date: 12/10/2022 EN (English) SDS ID: SIA0075.0 4/8
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

<table>
<thead>
<tr>
<th>3-{2-[Acetoxy(polyethyleneoxy)propyl]}heptamethyltrisiloxane (125997-17-3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat: 2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitisation: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity: Not classified
STOT-single exposure: Not classified
STOT-repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
Hazardous to the aquatic environment, short-term (acute): Not classified
Hazardous to the aquatic environment, long-term (chronic): Not classified

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Results of PBT and vPvB assessment
No additional information available

12.6. Other adverse effects
No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number
UN-No. (ADR): Not applicable
UN-No. (IMDG): Not applicable
UN-No. (IATA): Not applicable
UN-No. (ADN): Not applicable
UN-No. (RID): Not applicable
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

14.2. UN proper shipping name
Proper Shipping Name (ADR) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable
Proper Shipping Name (ADN) : Not applicable
Proper Shipping Name (RID) : Not applicable

14.3. Transport hazard class(es)
ADR
Transport hazard class(es) (ADR) : Not applicable

IMDG
Transport hazard class(es) (IMDG) : Not applicable

IATA
Transport hazard class(es) (IATA) : Not applicable

ADN
Transport hazard class(es) (ADN) : Not applicable

RID
Transport hazard class(es) (RID) : Not applicable

14.4. Packing group
Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations. Therefore, no UN# is applicable to this product.

14.6. Special precautions for user
- Overland transport
  No data available
- Transport by sea
  No data available
- Air transport
  No data available
- Inland waterway transport
  No data available
- Rail transport
  No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable
3-{2-[ACETOXY(POLYETHYLENEOXY)PROPYL]HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Not listed on the POP list (Regulation EU 2019/1021)
Not listed on the REACH Candidate List
Not listed on REACH Annex XIV (Authorisation List)
Not listed on the PIC list (Regulation EU 649/2012)

% Volatiles : < 5 %

15.1.2. National regulations

Germany
Regulatory reference : Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV)
Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen : The substance is not listed
SZW-lijst van mutagene stoffen : The substance is not listed
SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : The substance is not listed
SZW-lijst van reprotoxische stoffen – Ontwikkeling : The substance is not listed

Denmark
Class for fire hazard : Class III-1
Store unit : 50 liter
Classification remarks : Flammable according to the Danish Ministry of Justice; Emergency management guidelines for the storage of flammable liquids must be followed

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: ºC unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

Acute Tox. 4 (Oral) : Acute toxicity (oral), Category 4
Eye Irrit. 2 : Serious eye damage/eye irritation, Category 2
H302 : Harmful if swallowed.
H319 : Causes serious eye irritation.
3-{2- [ACETOXY( POLYETHYLENEOXY)PROPYL]}HEPTAMETHYLTRISILOXANE, tech-95
Safety Data Sheet

SDS EU (REACH Annex II) - Custom
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2020 Gelest Inc. Morrisville, PA 19067