SECTION 1: Identification

1.1. Identification

Product name: ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Product code: SIA0055.0
Product form: Substance
Physical state: Liquid
Formula: C6H14O5Si
Synonyms: (TRIMETHOXYSILYLMETHYL)ACETATE
Chemical family: ORGANOMETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Flammable liquids Category 3
Serious eye damage/eye irritation Category 2A
H226 - Flammable liquid and vapor
H319 - Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P264 - Wash hands thoroughly after handling.
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification:
Additional methanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for methanol is 200 ppm.

2.4. Unknown acute toxicity (GHS US)

Not applicable
SECTION 3: Composition/Information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mono-constituent</td>
<td>ACETOXYMETHYLTRIMETHOXYSILANE, 95%</td>
<td>65625-39-0</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetoxyethyltrimethoxysilane</td>
<td>(CAS-No.) 65625-39-0</td>
<td>90 - 100</td>
<td>Flam. Liq. 3, H226, Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause irritation to the respiratory tract.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.

Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Specific hazards arising from the chemical

Fire hazard: Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Eliminate ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
6.2. **Environmental precautions**
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. **Methods and material for containment and cleaning up**
- **For containment**: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- **Methods for cleaning up**: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. **Reference to other sections**
See Heading 8, Exposure controls and personal protection.

### SECTION 7: Handling and storage

7.1. **Precautions for safe handling**
- Additional hazards when processed: Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.
- Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. **Conditions for safe storage, including any incompatibilities**
- Technical measures: Use explosion-proof electrical equipment.
- Storage conditions: Keep in a cool place.
- Storage area: Store in a well-ventilated place. Store away from heat.

### SECTION 8: Exposure controls/personal protection

8.1. **Control parameters**
No additional information available

8.2. **Appropriate engineering controls**
- Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. **Individual protection measures/Personal protective equipment**
- **Personal protective equipment:**
  - Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
  - **Hand protection:**
    - Neoprene or nitrile rubber gloves
  - **Eye protection:**
    - Chemical goggles. Contact lenses should not be worn
  - **Skin and body protection:**
    - Wear suitable protective clothing
  - **Respiratory protection:**
    - Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

9.1. **Information on basic physical and chemical properties**
- Physical state: Liquid
- Appearance: Clear liquid.
- Molecular mass: 194.26 g/mol
- Color: No data available
- Odor: Mild.
- Odor threshold: No data available
- Refractive index: 1.4031
- pH: No data available
- Relative evaporation rate (butyl acetate=1): No data available
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point</td>
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<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>190 - 191 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>56 °C</td>
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<tr>
<td>Auto-ignition temperature</td>
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</tr>
<tr>
<td>Decomposition temperature</td>
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</tr>
<tr>
<td>Flammability (solid, gas)</td>
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<td>Vapor pressure</td>
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<td>Relative vapor density at 20 °C</td>
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<tr>
<td>Relative density</td>
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<tr>
<td>% Volatiles</td>
<td>&lt; 3 %</td>
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<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
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</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
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</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent. Peroxides.

10.6. Hazardous decomposition products
Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified
Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
   None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Potential Adverse human health effects and symptoms: This material liberates small amounts of methanol on contact with moisture. Material generates methanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicty
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT): 1993
DOT NA no.: UN1993

14.2. UN proper shipping name
Transport document description: UN1993 Flammable liquids, n.o.s. (ACETOXYMETHYLTRIMETHOXYSILANE), 3, III
Proper Shipping Name (DOT): Flammable liquids, n.o.s. (ACETOXYMETHYLTRIMETHOXYSILANE)
Class (DOT): 3 - Class 3: Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
Hazard labels (DOT): 3 - Flammable liquid

DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 242
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number: 128
Other information: No supplementary information available.

Transport by sea
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

Air transport
DOT Quantity Limitations Passenger aircraft/rail : 60 L
(49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : 220 L
CFR 175.75)

SECTION 15: Regulatory information
15.1. US Federal regulations

<table>
<thead>
<tr>
<th>ACETOXYMETHYLTRIMETHOXYSILANE, 95% (65625-39-0)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA Exemption/Exclusion</td>
</tr>
</tbody>
</table>

Acetoxymethyltrimethoxysilane (65625-39-0)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

<table>
<thead>
<tr>
<th>H226</th>
<th>H319</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquid and vapor</td>
<td>Causes serious eye irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F, as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 10/28/2015 Revision date: 11/01/2018 Version: 1.1

SDS US (GHS HazCom 2012) - Custom
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR SIA0055.0
ACETOXYMETHYLTRIMETHOXYSILANE, 95%

Dear Customer:

The chemical product purchased, SIA0055.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Surface treatment

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
Eye Protection: Chemical goggles. Contact lenses should not be worn.
Skin and Body Protection: Wear suitable protective clothing.
Respiratory Protection: Air-purifying respirator with organic vapor cartridge.

WASTE DISPOSAL: Collect and containerize all waste, residues and wash solvents for off-site disposal by incineration. Do not release to POTW via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department