SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Liquid
Substance name: ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Product code: SIA0055.0
Formula: C6H14O5Si
Synonyms: (TRIMETHOXYSILYLMETHYL)ACETATE
Chemical family: ORGANOMETHOXYSILANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses
Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against
No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
- Flammable liquids, Category 3
- Serious eye damage/eye irritation, Category 2

Full text of H statements: see section 16

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP):
- GHS02
- GHS07

Signal word (CLP): Warning

Hazard statements (CLP):
- H226 - Flammable liquid and vapour.
- H319 - Causes serious eye irritation.

Precautionary statements (CLP):
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

2.3. Other hazards

Other hazards not contributing to the classification:

- Additional methanol may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for methanol is 200 ppm.

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mono-constituent</td>
<td>ACETOXYMETHYLTRIMETHOXYSILANE, 95%</td>
<td>65625-39-0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetoxyethyltrimethoxysilane</td>
<td>(CAS-No.) 65625-39-0</td>
<td>90 - 100</td>
<td>Flam. Liq. 3, H226, Eye Irrit. 2, H319</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact: Wash with plenty of water/…. Get medical advice/attention.
- First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
- Symptoms/effects after skin contact: May cause skin irritation.
- Symptoms/effects after eye contact: Causes serious eye irritation.
- Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
- Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

4.3. Indication of any immediate medical attention and special treatment needed

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

- Fire hazard: Flammable liquid and vapour. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Eliminate ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapour and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent formation of vapour. Take precautionary measures against static discharge. Use only non-sparking tools.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Use explosion-proof electrical equipment.
Storage conditions: Keep container tightly closed. Keep in a cool place.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn.
Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>194.26 g/mol</td>
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<tr>
<td>Colour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour</td>
<td>Mild.</td>
</tr>
<tr>
<td>Odour threshold</td>
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<tr>
<td>Refractive index</td>
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<tr>
<td>pH</td>
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<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
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<tr>
<td>Melting point</td>
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</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
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<tr>
<td>Boiling point</td>
<td>190 - 191 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>56 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
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</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Flammable liquid and vapour.</td>
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<tr>
<td>Vapour pressure</td>
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<tr>
<td>Relative vapour density at 20 °C</td>
<td>&gt; 1</td>
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<tr>
<td>Relative density</td>
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<tr>
<td>% Volatiles</td>
<td>&lt; 3 %</td>
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<tr>
<td>Solubility</td>
<td>Reacts with water</td>
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<tr>
<td>Log Pow</td>
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<tr>
<td>Log Kow</td>
<td>No data available</td>
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<tr>
<td>Viscosity, kinematic</td>
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<tr>
<td>Viscosity, dynamic</td>
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<tr>
<td>Explosive properties</td>
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<tr>
<td>Oxidising properties</td>
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</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating methanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent. Peroxides.

10.6. Hazardous decomposition products
Methanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
Safety Data Sheet

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitisation: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity: Not classified
STOT-single exposure: Not classified
STOT-repeated exposure: Not classified
Aspiration hazard: Not classified
Potential adverse human health effects and symptoms: This material liberates small amounts of methanol on contact with moisture. Material generates methanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness.
Chronic symptoms: On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system. Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
Acute aquatic toxicity: Not classified
Chronic aquatic toxicity: Not classified

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Results of PBT and vPvB assessment
No additional information available

12.6. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number
UN-No. (ADR): 1993
UN-No. (IMDG): 1993
UN-No. (IATA): 1993
UN-No. (ADN): 1993
UN-No. (RID): 1993
14.2. UN proper shipping name

| Proper Shipping Name (ADR) | FLAMMABLE LIQUID, N.O.S. |
| Proper Shipping Name (IMDG) | FLAMMABLE LIQUID, N.O.S. |
| Proper Shipping Name (IATA) | Flammable liquid, n.o.s. |
| Proper Shipping Name (ADN) | FLAMMABLE LIQUID, N.O.S. |
| Proper Shipping Name (RID) | FLAMMABLE LIQUID, N.O.S. |
| Transport document description (ADR) | UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETOXYMETHYLTRIMETHOXYSILANE), 3, III, (D/E) |
| Transport document description (IMDG) | UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETOXYMETHYLTRIMETHOXYSILANE), 3, III |
| Transport document description (IATA) | UN 1993 Flammable liquid, n.o.s. (ACETOXYMETHYLTRIMETHOXYSILANE), 3, III |
| Transport document description (ADN) | UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETOXYMETHYLTRIMETHOXYSILANE), 3, III |
| Transport document description (RID) | UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETOXYMETHYLTRIMETHOXYSILANE), 3, III |

14.3. Transport hazard class(es)

**ADR**

| Transport hazard class(es) (ADR) | 3 |
| Danger labels (ADR) | 3 |

**IMDG**

| Transport hazard class(es) (IMDG) | 3 |
| Danger labels (IMDG) | 3 |

**IATA**

| Transport hazard class(es) (IATA) | 3 |
| Hazard labels (IATA) | 3 |

**ADN**

| Transport hazard class(es) (ADN) | 3 |
| Danger labels (ADN) | 3 |

**RID**

| Transport hazard class(es) (RID) | 3 |
| Danger labels (RID) | 3 |
14.4. Packing group

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<tr>
<th>Packing group (ADR)</th>
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<tbody>
<tr>
<td>Packing group (IMDG)</td>
<td>III</td>
</tr>
<tr>
<td>Packing group (IATA)</td>
<td>III</td>
</tr>
<tr>
<td>Packing group (ADN)</td>
<td>III</td>
</tr>
<tr>
<td>Packing group (RID)</td>
<td>III</td>
</tr>
</tbody>
</table>

14.5. Environmental hazards

| Dangerous for the environment | No |
| Marine pollutant               | No |
| Other information              | No supplementary information available |

14.6. Special precautions for user

- Overland transport

Classification code (ADR) : F1
Special provisions (ADR) : 274, 601, 640E
Limited quantities (ADR) : 5L
Excepted quantities (ADR) : E1
Packing instructions (ADR) : P001, IBC03, LP01, R001
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T4
Portable tank and bulk container special provisions (ADR) : TP1, TP29
Tank code (ADR) : LGBF
Vehicle for tank carriage : FL
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V12
Special provisions for carriage - Operation (ADR) : S2
Hazard identification number (Kemler No.) : 30
Orange plates : 30 1993
Tunnel restriction code (ADR) : D/E

- Transport by sea

Special provisions (IMDG) : 223, 274, 955
Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E1
Packing instructions (IMDG) : P001, LP01
IBC packing instructions (IMDG) : IBC03
Tank instructions (IMDG) : T4
Tank special provisions (IMDG) : TP1, TP29
EmS-No. (Fire) : F-E
EmS-No. (Spillage) : S-E
Stowage category (IMDG) : A

- Air transport

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y344
PCA limited quantity max net quantity (IATA) : 10L
PCA packing instructions (IATA) : 355
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
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PCA max net quantity (IATA) : 60L
CAO packing instructions (IATA) : 366
CAO max net quantity (IATA) : 220L
Special provisions (IATA) : A3
ERG code (IATA) : 3L

- Inland waterway transport
Classification code (ADN) : F1
Special provisions (ADN) : 274, 601, 640E
Limited quantities (ADN) : 5 L
Excepted quantities (ADN) : E1
Carriage permitted (ADN) : T
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01
Number of blue cones/lights (ADN) : 0

- Rail transport
Classification code (RID) : F1
Special provisions (RID) : 274, 601, 640E
Limited quantities (RID) : 5L
Excepted quantities (RID) : E1
Packing instructions (RID) : P001, IBC03, LP01, R001
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T4
Portable tank and bulk container special provisions (RID) : TP1, TP29
Tank codes for RID tanks (RID) : LGBF
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12
Colis express (express parcels) (RID) : CE4
Hazard identification number (RID) : 30

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations
No REACH Annex XVII restrictions
ACETOXYMETHYLTRIMETHOXYSILANE, 95% is not on the REACH Candidate List
ACETOXYMETHYLTRIMETHOXYSILANE, 95% is not on the REACH Annex XIV List
ACETOXYMETHYLTRIMETHOXYSILANE, 95% is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

% Volatiles : < 3 %

15.1.2. National regulations

Germany
12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-list van kankerverwekkende stoffen : The substance is not listed
SZW-list van mutagene stoffen : The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed
ACETOXYMETHYLTRIMETHOXYSILANE, 95%
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NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid: The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling: The substance is not listed

Denmark
Class for fire hazard: Class III-1
Store unit: 50 liter
Classification remarks: Flammable according to the Danish Ministry of Justice; Emergency management guidelines for the storage of flammable liquids must be followed

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information: Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

| Eye Irrit. 2 | Serious eye damage/eye irritation, Category 2 |
| Flam. Liq. 3 | Flammable liquids, Category 3 |
| H226 | Flammable liquid and vapour. |
| H319 | Causes serious eye irritation. |

SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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Print date: 10/04/2019 EN (English) SDS ID: SIA0055.0
NOTICE OF TSCA USE RESTRICTIONS AND REQUIRED CONTROLS FOR SIA0055.0 ACETOXYMETHYLTRIMETHOXYSILANE, 95%

Dear Customer:

The chemical product purchased, SIA0055.0 has been granted a Low Volume Exemption by the U.S. Environmental Protection Agency (EPA) under the Toxic Substances Control Act (TSCA) regulations (40 CFR 723.50). Any manufacturer or processor who intends to use this chemical substance for commercial purposes must comply with the specific use restrictions and controls specified as follows:

USE OF THIS CHEMICAL SUBSTANCE IS RESTRICTED TO: Surface treatment

CONTROLS: Workers must use personal protection equipment to limit dermal and inhalation exposures as described in Section 8: Exposure Controls/Personal Protection of the Safety Data Sheet (SDS). These exposure controls include:

Hand protection: Impervious gloves (neoprene or nitrile rubber gloves)
Eye Protection: Chemical goggles. Contact lenses should not be worn.
Skin and Body Protection: Wear suitable protective clothing.
Respiratory Protection: Air-purifying respirator with organic vapor cartridge.

WASTE DISPOSAL: Collect and containerize all waste, residues and wash solvents for off-site disposal by incineration. Do not release to POTW via sewer or to surface waters.

If you have questions or need more information related to allowable use of this substance, contact Gelest Regulatory Affairs at 215-547-1015.

Best Regards,

Gelest, Inc.
Regulatory Affairs Department