**SECTION 1: Identification**

1.1. Identification

<table>
<thead>
<tr>
<th><strong>Product name</strong></th>
<th>ACETOXYETHYLTRIS(DIMETHYLAMINO)SILANE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product code</strong></td>
<td>SIA0035.0</td>
</tr>
<tr>
<td><strong>Product form</strong></td>
<td>Substance</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Formula</strong></td>
<td>C10H25N3O2Si</td>
</tr>
<tr>
<td><strong>Synonyms</strong></td>
<td>ETHYLTRIS(DIMETHYLAMINO)SILANE</td>
</tr>
<tr>
<td><strong>Chemical family</strong></td>
<td>ORGANOAMINOSILANE</td>
</tr>
</tbody>
</table>

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morristown, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazard(s) identification**

2.1. Classification of the substance or mixture

<table>
<thead>
<tr>
<th>GHS-US classification</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquids Category 3</td>
<td>H226 - Flammable liquid and vapor</td>
</tr>
<tr>
<td>Skin corrosion/irritation Category 2</td>
<td>H315 - Causes skin irritation</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation Category 2A</td>
<td>H319 - Causes serious eye irritation</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure) Category 3</td>
<td>H335 - May cause respiratory irritation</td>
</tr>
</tbody>
</table>

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US): ![Warning]

Signal word (GHS US): Warning

Hazard statements (GHS US): H226 - Flammable liquid and vapor
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation

Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P303+P361+P338 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.
P312 - Call a doctor if you feel unwell
P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash it before reuse.
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2.3. Hazards not otherwise classified (HNOC)
Other hazards not contributing to the classification: Additional dimethylamine may be formed by reaction with moisture and water. The US OSHA PEL (TWA) for dimethylamine is 10 ppm.

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type: Mono-constituent
Name: ACETOXYETHYLTRIS(DIMETHYLAMINO)SILANE
CAS-No.: 1356113-09-1

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetoxyethyltris(dimethylamino)silane</td>
<td>(CAS-No.) 1356113-09-1</td>
<td>95 - 100</td>
<td>Flam. Liq. 3, H226&lt;br&gt;Skin Irrit. 2, H315&lt;br&gt;Eye Irrit. 2A, H319&lt;br&gt;STOT SE 3, H335</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if possible and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause respiratory irritation.
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: Do not use straight streams.

5.2. Specific hazards arising from the chemical
Fire hazard: Flammable liquid and vapor. Irritating fumes of dimethylamine and organic acid vapors may develop when material is exposed to water or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Eliminate ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
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Emergency procedures
Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment
Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up
Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling
Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.

Hygiene measures
Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures
Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions
Keep container tightly closed. Keep in a cool place. Store locked up.

Incompatible materials

Storage area
Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls
Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state
Liquid

Appearance
Clear liquid.

Molecular mass
247.42 g/mol
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Color: Straw.
Odor: Acrid. Amine.
Odor threshold: No data available
Refractive index: 1.4468
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: No data available
Freezing point: < 0 °C
Boiling point: 105 °C @ 5 mm Hg
Flash point: > 40 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): Flammable liquid and vapor
Vapor pressure: < 5 mm Hg
Relative vapor density at 20 °C: > 1
Relative density: 0.9486
Solubility: Reacts with water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating dimethylamine.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Dimethylamine. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified
Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: May cause respiratory irritation.

Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
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Symptoms/effects after inhalation: May cause respiratory irritation.
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No. (DOT): 1993
DOT NA no.: UN1993

14.2. UN proper shipping name
Transport document description: UN1993 Flammable liquids, n.o.s. (ACETOXYETHYLTRIS(DIMETHYLAMINO)SILANE), 3, III
Proper Shipping Name (DOT): Flammable liquids, n.o.s. (ACETOXYETHYLTRIS(DIMETHYLAMINO)SILANE)
Class (DOT): 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
Hazard labels (DOT): 3 - Flammable liquid

DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 242
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number: 128
Other information: No supplementary information available.

Transport by sea
DOT Vessel Stowage Location: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L

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DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

ACETOXYETHYLTRIS(DIMETHYLAMINO)SILANE (1356113-09-1)

TSCA Exemption/Exclusion

CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

Acetoxyethyltris(dimethylamino)silane (1356113-09-1)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H226</th>
<th>Flammable liquid and vapor</th>
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<tr>
<td>H315</td>
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<td>H319</td>
<td>Causes serious eye irritation</td>
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<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 11/02/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Print date: 04/10/2019 EN (English US) SDS ID: SIA0035.0