SECTION 1: Identification

1.1. Identification

Product name: ACETOXYETHYLTRICHLOROSILANE
Product code: SIA0020.0
Product form: Substance
Physical state: Liquid
Formula: C4H7Cl3O2Si
Synonyms: (TRICHLOROSILYLETHYL)ACETATE
Chemical family: ORGANOCHLOROSILANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification:
- Flammable liquids Category 4 (H227)
- Combustible liquid
- Skin corrosion/irritation Category 1B (H314)
- Causes severe skin burns and eye damage
- Serious eye damage/eye irritation Category 1 (H318)
- Causes serious eye damage

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling:
- Hazard pictograms (GHS US):
- Signal word (GHS US): Danger
- Hazard statements (GHS US):
  - H227 - Combustible liquid
  - H314 - Causes severe skin burns and eye damage
  - H318 - Causes serious eye damage
- Precautionary statements (GHS US):
  - P280 - Wear protective gloves/protective clothing/eye protection/face protection.
  - P210 - Keep away from heat, open flames, sparks. - No smoking.
  - P260 - Do not breathe vapors.
  - P264 - Wash hands thoroughly after handling.
  - P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
  - P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
  - P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
  - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
  - P310 - Immediately call a doctor
  - P363 - Wash contaminated clothing before reuse.
  - P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
  - P403+P235 - Keep in a cool place
  - P405 - Store locked up.
  - P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available
ACETOXYETHYLTRICHLOROSILANE
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2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type : Multi-constituent
Name : ACETOXYETHYLTRICHLOROSILANE
CAS-No. : 18204-80-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetoxyethyltrichlorosilane (CAS-No.) 18204-80-3</td>
<td>&gt; 95</td>
<td>Flam. Liq. 4, H227, Skin Corr. 1B, H314, Eye Dam. 1, H318</td>
<td></td>
</tr>
<tr>
<td>Other Organosilanes</td>
<td>&lt; 5</td>
<td>Not classified</td>
<td></td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.
First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects : Causes severe skin burns and eye damage.
Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.
Symptoms/effects after skin contact : Causes (severe) skin burns.
Symptoms/effects after eye contact : Causes serious eye damage.
Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
Note to physician: Organochlorosilanes react with water to form hydrochloric acid, consequently treatment for acid burns may be considered.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical
Fire hazard : Combustible liquid. Irritating fumes of hydrogen chloride and organic acid vapors may develop when material is exposed to water or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
6.3. **Methods and material for containment and cleaning up**

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. **Reference to other sections**

See Heading 8. Exposure controls and personal protection.

**SECTION 7: Handling and storage**

7.1. **Precautions for safe handling**

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. **Conditions for safe storage, including any incompatibilities**

Technical measures: Ground/bond container and receiving equipment.

Storage conditions: Keep container tightly closed.


Storage area: Store in a well-ventilated place. Store away from heat.

**SECTION 8: Exposure controls/personal protection**

8.1. **Control parameters**

No additional information available.

8.2. **Appropriate engineering controls**

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. **Individual protection measures/Personal protective equipment**

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles or face shield. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

**SECTION 9: Physical and chemical properties**

9.1. **Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>221.54 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw.</td>
</tr>
<tr>
<td>Odor</td>
<td>Acrid. Similar to hydrogen chloride.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.4427</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>143 °C @ 70 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>82 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
</tbody>
</table>
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<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.272</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable in sealed containers.

10.3. Possibility of hazardous reactions
Reacts with water and moisture in air, liberating hydrogen chloride.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes severe skin burns and eye damage.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific target organ toxicity – repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Potential Adverse human health effects and symptoms</td>
<td>Inhalation of large amounts is expected to cause necrosis of tracheal epithelium, bronchitis and interstitial pneumonia by analogy to animal tests for tetrachlorosilane.</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Causes (severe) skin burns.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>May be harmful if swallowed.</td>
</tr>
<tr>
<td>Reason for classification</td>
<td>Expert judgment</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity
No additional information available
12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT) : 2987
DOT NA no. UN2987

14.2. UN proper shipping name

Transport document description : UN2987 Chlorosilanes, corrosive, n.o.s. (ACETOXYETHYLTRICHLOROSILANE), 8, II
Proper Shipping Name (DOT) : Chlorosilanes, corrosive, n.o.s. (ACETOXYETHYLTRICHLOROSILANE)
Class (DOT) : 8 - Class 8 : Corrosive material 49 CFR 173.136
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 8 - Corrosive

DOT Packaging Non Bulk (49 CFR 173.xxx) : 206
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : None

14.3. Additional information

Emergency Response Guide (ERG) Number : 156

Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : C - The material must be stowed “on deck only” on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other : 40 - Stow “clear of living quarters”

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 30 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Acetoxyethylchlorosilane (18204-80-3) Listed on the United States TSCA (Toxic Substances Control Act) inventory
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15.2. International regulations

CANADA
No additional information available

**Acetoxyethyltrichlorosilane (18204-80-3)**
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations
No additional information available

**Acetoxyethyltrichlorosilane (18204-80-3)**
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H227</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:

- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

**Health**

- 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

**Flammability**

- 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

**Physical**

- 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 04/10/2015  Revision date: 04/08/2019  Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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