



# ACETOXYETHYLTRICHLOROSILANE

Safety Data Sheet SIA0020.0

Date of issue: 04/10/2015 Version: 1.0

## SECTION 1: Identification

### 1.1. Identification

Product name : ACETOXYETHYLTRICHLOROSILANE  
 Product code : SIA0020.0  
 Product form : Substance  
 Physical state : Liquid  
 Formula : C4H7Cl3O2Si  
 Synonyms : (TRICHLOROSILYLETHYL)ACETATE  
 Chemical family : ORGANOCHLOROSILANE

### 1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
 Morrisville, PA 19067  
 USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Flammable liquids Category 4	H227	Combustible liquid
Skin corrosion/irritation Category 1B	H314	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Full text of H statements : see section 16		

### 2.2. GHS Label elements, including precautionary statements

#### GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H227 - Combustible liquid  
 H314 - Causes severe skin burns and eye damage  
 H318 - Causes serious eye damage

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. heat, open flames, sparks  
 P260 - Do not breathe vapors.  
 P264 - Wash hands thoroughly after handling.  
 P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting  
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower  
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P310 - Immediately call a doctor  
 P363 - Wash contaminated clothing before reuse.  
 P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.  
 P403+P235 - Keep in a cool place  
 P405 - Store locked up.  
 P501 - Dispose of contents/container to licensed waste disposal facility.

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### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Substance type : Multi-constituent  
Name : ACETOXYETHYLTRICHLOROSILANE  
CAS-No. : 18204-80-3

Name	Product identifier	%	GHS-US classification
Acetoxyethyltrichlorosilane	(CAS-No.) 18204-80-3	> 95	Flam. Liq. 4, H227 Skin Corr. 1B, H314 Eye Dam. 1, H318
Other Organosilanes		< 5	Not classified
Hydrochloric acid	(CAS-No.) 7647-01-0		Skin Corr. 1A, H314 Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes severe skin burns and eye damage.

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : Causes (severe) skin burns.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

### 4.3. Immediate medical attention and special treatment, if necessary

Note to physician: Organochlorosilanes react with water to form hydrochloric acid, consequently treatment for acid burns may be considered.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Water.

### 5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid. Irritating fumes of hydrogen chloride and organic acid vapors may develop when material is exposed to water or open flame.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

#### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

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### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Keep container tightly closed.

Incompatible materials : Amines. Alcohols. Oxidizing agent. Peroxides.

Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Hydrochloric acid (7647-01-0)		
ACGIH	ACGIH Ceiling (ppm)	2 ppm
OSHA	OSHA PEL (Ceiling) (mg/m <sup>3</sup> )	7 mg/m <sup>3</sup>
OSHA	OSHA PEL (Ceiling) (ppm)	5 ppm
IDLH	US IDLH (ppm)	50 ppm
NIOSH	NIOSH REL (ceiling) (mg/m <sup>3</sup> )	7 mg/m <sup>3</sup>
NIOSH	NIOSH REL (ceiling) (ppm)	5 ppm

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles or face shield. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 221.54 g/mol

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Color	: Straw.
Odor	: Acrid. Similar to hydrogen chloride.
Odor threshold	: No data available
Refractive index	: 1.4427
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: < 0 °C
Boiling point	: 143 °C @ 70 mm Hg
Flash point	: 82 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapor pressure	: No data available
Relative vapor density at 20 °C	: > 1
Relative density	: 1.272
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers.

### 10.3. Possibility of hazardous reactions

Reacts with water and moisture in air, liberating hydrogen chloride.

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Amines. Alcohols. Oxidizing agent. Peroxides.

### 10.6. Hazardous decomposition products

Hydrogen chloride. Organic acid vapors.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Hydrochloric acid (7647-01-0)	
LD50 oral rat	238 - 277 mg/kg
LD50 dermal rabbit	> 5010 mg/kg
LC50 inhalation rat (mg/l)	1.68 mg/l (Exposure time: 1 h)
ATE US (oral)	238 mg/kg body weight
ATE US (vapors)	1.68 mg/l/4h
ATE US (dust, mist)	1.68 mg/l/4h

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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### Hydrochloric acid (7647-01-0)

IARC group : 3 - Not classifiable

Reproductive toxicity : Not classified

Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified

Potential Adverse human health effects and symptoms : Inhalation of large amounts is expected to cause necrosis of tracheal epithelium, bronchitis and interstitial pneumonia by analogy to animal tests for tetrachlorosilane.

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : Causes (severe) skin burns.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

Reason for classification : Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

UN-No.(DOT) : 2987

DOT NA no. : UN2987

### 14.2. UN proper shipping name

Transport document description : UN2987 Chlorosilanes, corrosive, n.o.s. (ACETOXYETHYLTRICHLOROSILANE), 8, II

Proper Shipping Name (DOT) : Chlorosilanes, corrosive, n.o.s.  
(ACETOXYETHYLTRICHLOROSILANE)

Class (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Packing group (DOT) : II - Medium Danger

Hazard labels (DOT) : 8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx) : 206

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Packaging Exceptions (49 CFR 173.xxx) : None

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### 14.3. Additional information

Emergency Response Guide (ERG) Number : 156

Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : C - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden  
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 30 L

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Hydrochloric acid (7647-01-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on the United States SARA Section 302

Subject to reporting requirements of United States SARA Section 313

SARA Section 302 Threshold Planning Quantity (TPQ)	500 (gas only)
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SARA Section 313 - Emission Reporting	1 % (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)
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#### Acetoxyethyltrichlorosilane (18204-80-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

#### Hydrochloric acid (7647-01-0)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class A - Compressed Gas Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects Class E - Corrosive Material
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#### Acetoxyethyltrichlorosilane (18204-80-3)

Listed on the Canadian NDSL (Non-Domestic Substances List)

### EU-Regulations

#### Hydrochloric acid (7647-01-0)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### Acetoxyethyltrichlorosilane (18204-80-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

### National regulations

#### Hydrochloric acid (7647-01-0)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Japanese Poisonous and Deleterious Substances Control Law

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

### 15.3. US State regulations

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### Hydrochloric acid (7647-01-0)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Full text of H-phrases::

H227	Combustible liquid
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

### Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 04/10/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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