

**SECTION 1: Identification****1.1. Identification**

Product name	: POLY(DIETHOXYSILOXANE)
Product code	: PSI-023
Product form	: Substance
Physical state	: Liquid
Formula	: [(C <sub>2</sub> H <sub>5</sub> O <sub>2</sub> )SiO] <sub>n</sub>
Synonyms	: ETHYLSILICATE
Chemical family	: SILICATE ESTER

**1.2. Recommended use and restrictions on use**

Recommended use	: Chemical intermediate
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**1.3. Supplier****GELEST, INC.**11 East Steel Road  
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)**1.4. Emergency telephone number**


Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS-US classification**

Flammable liquids Category 4	H227 Combustible liquid
Serious eye damage/eye irritation Category 2A	H319 Causes serious eye irritation

Full text of H statements : see section 16

**2.2. GHS Label elements, including precautionary statements****GHS US labeling**

Hazard pictograms (GHS US)	:	
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Signal word (GHS US)	: Warning
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Hazard statements (GHS US)	: H227 - Combustible liquid H319 - Causes serious eye irritation
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Precautionary statements (GHS US)	: P280 - Wear protective gloves/protective clothing/eye protection/face protection. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337+P313 - If eye irritation persists: Get medical advice/attention. P210 - Keep away from heat, open flames, sparks. - No smoking. P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish. P264 - Wash hands thoroughly after handling. P403+P235 - Keep in a cool place P501 - Dispose of contents/container to licensed waste disposal facility.
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**2.3. Hazards not otherwise classified (HNOC)**

Other hazards not contributing to the classification	: The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.
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**2.4. Unknown acute toxicity (GHS US)**

Not applicable
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# POLY(DIETHOXYSILOXANE)

## Safety Data Sheet

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Substance type	: Mono-constituent
Name	: POLY(DIETHOXYSILOXANE)
CAS-No.	: 68412-37-3

Name	Product identifier	%	GHS-US classification
Ethyl polysilicate	(CAS-No.) 68412-37-3	> 95	Flam. Liq. 3, H226 Eye Irrit. 2A, H319
Ethanol	(CAS-No.) 64-17-5		Flam. Liq. 2, H225 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

#### 3.2. Mixtures

Not applicable

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

#### 5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

##### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Ethanol (64-17-5)		
ACGIH	ACGIH STEL (ppm)	1000 ppm
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
IDLH	US IDLH (ppm)	3300 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

#### 8.3. Individual protection measures/Personal protective equipment

##### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

##### Hand protection:

Neoprene or nitrile rubber gloves

##### Eye protection:

Chemical worker's goggles must be worn. Contact lenses should not be worn

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 134.2 g/mol

Color : No data available

Odor : characteristic. Mild. Alcohol.

Odor threshold : No data available

Refractive index : No data available

pH : No data available

Relative evaporation rate (butyl acetate=1) : No data available

Melting point : No data available

Freezing point : < -20 °C

Boiling point : > 169 °C

Flash point : 63 °C

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Auto-ignition temperature	: 260 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapor pressure	: No data available
Relative vapor density at 20 °C	: 7.2
Relative density	: 1.12 - 1.15
% Volatiles	: < 60 %
Solubility	: Insoluble in water. Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

### 10.4. Conditions to avoid

Heat. Sparks. Open flame.

### 10.5. Incompatible materials

Oxidizing agent.

### 10.6. Hazardous decomposition products

Ethanol. Organic acid vapors. Silicon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

#### Ethyl polysilicate (68412-37-3)

LD50 oral rat > 2000 mg/kg

LD50 dermal rat > 4450 mg/kg

#### Ethanol (64-17-5)

LD50 oral rat 7060 mg/kg

LC50 inhalation rat (mg/l) 124.7 mg/l/4h

LC50 inhalation rat (ppm) 20000 ppm 10 hrs.

LDLo oral rat 1400 mg/kg (Human)

ATE US (oral) 7060 mg/kg body weight

ATE US (vapors) 124.7 mg/l/4h

ATE US (dust, mist) 124.7 mg/l/4h

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

#### Ethanol (64-17-5)

IARC group 1 - Carcinogenic to humans

In OSHA Hazard Communication Carcinogen list Yes

Reproductive toxicity : Not classified

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Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Note: The hydrolysis product of silicon tetraethoxide is ethanol.
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity

Ethyl polysilicate (68412-37-3)	
EC50 Daphnia 1	> 193 mg/l (Exposure time: 48 h - Species: Daphnia magna)
Ethanol (64-17-5)	
LC50 fish 1	> 10000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
LC50 fish 2	> 13400 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

Ethanol (64-17-5)	
Log Pow	-0.32

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Effect on the ozone layer : No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

DOT NA no. NA1993

### 14.2. UN proper shipping name

Transport document description : NA1993 Combustible liquid, n.o.s. (POLY(DIETHOXYSILOXANE)), 3, III

Proper Shipping Name (DOT) : Combustible liquid, n.o.s. (POLY(DIETHOXYSILOXANE))

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Packing group (DOT) : III - Minor Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name

### 14.3. Additional information

Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

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### Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : 60 L  
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

<b>Ethyl polysilicate (68412-37-3)</b>
Listed on the United States TSCA (Toxic Substances Control Act) inventory
<b>Ethanol (64-17-5)</b>
Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

<b>Ethyl polysilicate (68412-37-3)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
<b>Ethanol (64-17-5)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 2 Subdivision B - Toxic material causing other toxic effects

#### EU-Regulations

<b>Ethyl polysilicate (68412-37-3)</b>
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
<b>Ethanol (64-17-5)</b>
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### National regulations

<b>Ethyl polysilicate (68412-37-3)</b>
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
<b>Ethanol (64-17-5)</b>
Listed on IARC (International Agency for Research on Cancer) Listed on the AICS (Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on the Canadian IDL (Ingredient Disclosure List) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on CICR (Turkish Inventory and Control of Chemicals)

### 15.3. US State regulations

**WARNING:** This product can expose you to Ethanol, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

<b>Ethanol (64-17-5)</b>					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	Yes	No	No		

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### Ethanol (64-17-5)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H227	Combustible liquid
H319	Causes serious eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

### Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 04/27/2015      Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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