



# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part A (Base)

Safety Data Sheet PP2-RG05A

Issue date: 12/18/2015

Revision date: 07/18/2023

Version: 2.1

## SECTION 1: Identification

### 1.1. Identification

Product name : GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part A (Base)  
 Product code : PP2-RG05A  
 Product form : Mixture  
 Physical state : Liquid  
 Synonyms : 2-COMPONENT SILICONE RTV; VINYL, METHYL MODIFIED SILICA in POLY(DIMETHYLSILOXANE), VINYLTERMINATED  
 Chemical family : ORGANOSILOXANE

### 1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
 Morrisville, PA 19067

#### USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS US classification

Not classified

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

No labeling applicable

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Comments : The formulated product is not considered to be hazardous when this raw material is compounded into the formulation.

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This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of HazCom 2012

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause mild skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: None known.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
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# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part A (Base)

## Safety Data Sheet

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

- |                         |   |   |
|-------------------------|---|---|
| For containment         | : | Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.  |
| Methods for cleaning up | : | Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. |

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- |                               |   |  |
|-------------------------------|---|--|
| Precautions for safe handling | : | Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.   |
| Hygiene measures              | : | Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. |

### 7.2. Conditions for safe storage, including any incompatibilities

- |                        |   |   |
|------------------------|---|---|
| Storage conditions     | : | Keep container tightly closed.                          |
| Incompatible materials | : | Alkalis. Metal salts. Oxidizing agent. Precious metals. |
| Storage area           | : | Store in a well-ventilated place. Store away from heat. |

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Appropriate engineering controls

- |                                  |   |  |
|----------------------------------|---|--|
| Appropriate engineering controls | : | Provide local exhaust or general room ventilation. |
|----------------------------------|---|--|

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- |                |   |        |
|----------------|---|--------|
| Physical state | : | Liquid |
|----------------|---|--------|

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## Safety Data Sheet

Appearance	: Clear liquid. Viscous.
Molecular mass	: (mixture)
Color	: Translucent.
Odor	: No data available
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < -60 °C
Freezing point	: No data available
Boiling point	: > 205 °C
Flash point	: 121 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: < 1 mm Hg @ 20°C
Relative vapor density at 20°C	: No data available
Relative density	: 1.04
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: A: 4000-6000 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

### 10.3. Possibility of hazardous reactions

B-part is reactive with metal salts and precious metals.

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

### 10.6. Hazardous decomposition products

Formaldehyde. Organic acid vapors. Silicon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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## Safety Data Sheet

Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause mild skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Effect on the ozone layer : No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
Not regulated for transport			
<b>14.2. Proper Shipping Name</b>			
Not applicable	Not applicable	Not applicable	Not applicable

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part A (Base)

## Safety Data Sheet

DOT	TDG	IMDG	IATA
<b>Transport document description</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

### 14.6. Special precautions for user

#### DOT

No data available

#### TDG

No data available

#### IMDG

No data available

#### IATA

No data available

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
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### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part A (Base)

## Safety Data Sheet

### SECTION 16: Other information

Abbreviations and acronyms	: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.
Hazard Rating	
Health	: 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability	: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

Safety Data Sheet PP2-RG05B

Issue date: 12/18/2015

Revision date: 07/18/2023

Version: 2.1

## SECTION 1: Identification

### 1.1. Identification

Product name	: GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)
Product code	: PP2-RG05B
Product form	: Mixture
Physical state	: Liquid
Synonyms	: 2-COMPONENT SILICONE RTV; VINYL, METHYL MODIFIED SILICA in POLY(DIMETHYLSILOXANE), VINYLTERMINATED with (part B) HYDRIDE FUNCTIONAL CROSSLINKER
Chemical family	: ORGANOSILOXANE

### 1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
Morrisville, PA 19067

#### USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS US classification

Not classified

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

No labeling applicable

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable



# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

## Safety Data Sheet

### 3.2. Mixtures

Comments : The formulated product is not considered to be hazardous when this raw material is compounded into the formulation.

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of HazCom 2012

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : No information available.

Symptoms/effects after skin contact : May cause mild skin irritation.

Symptoms/effects after eye contact : May cause eye irritation.

Symptoms/effects after ingestion : No information available.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : None known.

### 5.2. Specific hazards arising from the chemical

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

## Safety Data Sheet

### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.

Incompatible materials : Alkalis. Metal salts. Oxidizing agent. Precious metals.

Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

## Safety Data Sheet

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid. Viscous.
Molecular mass	: (mixture)
Color	: Translucent.
Odor	: No data available
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < -60 °C
Freezing point	: No data available
Boiling point	: > 205 °C
Flash point	: 121 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: < 1 mm Hg @ 20°C
Relative vapor density at 20°C	: No data available
Relative density	: 1.04
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: A: 4000-6000 cSt; B: 50-125 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

#### 10.3. Possibility of hazardous reactions

B-part is reactive with metal salts and precious metals.

#### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

#### 10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

#### 10.6. Hazardous decomposition products

Formaldehyde. Organic acid vapors. Silicon dioxide.

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

## Safety Data Sheet

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause mild skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

### SECTION 12: Ecological information

#### 12.1. Toxicity

No additional information available

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Effect on the ozone layer : No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
Not regulated for transport			

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

Safety Data Sheet

DOT	TDG	IMDG	IATA
<b>14.2. Proper Shipping Name</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>Transport document description</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

## 14.6. Special precautions for user

### DOT

No data available

### TDG

No data available

### IMDG

No data available

### IATA

No data available

## 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
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### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

# GELEST® RG 05: REPROGRAPHIC SILICONE Low Volatility; Part B (Crosslinker)

## Safety Data Sheet

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16: Other information

#### Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

#### Hazard Rating

##### Health

: 1 Slight Hazard - Irritation or minor reversible injury possible

##### Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

##### Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

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Version: 2.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

*The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.*

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## Gelest® RG 05 2-Part Low Volatile Content Reprographic Silicone Elastomer (10:1 kit)

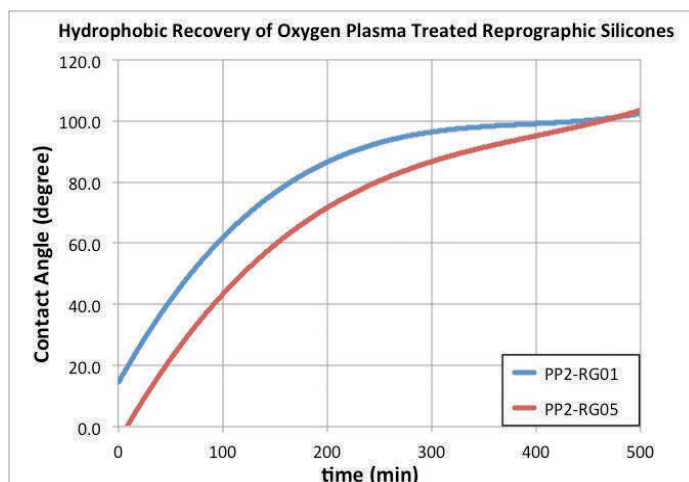
Capsular Description:	Thickness thick	Cure Pt catalyst	Hardness medium	Type 100% active 2-part
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### Description

Gelest® RG 05 is a flexible, clear, high definition molding and encapsulation compound with low volatile content and greater dimensional stability. This low volatility formulation offers lower extractables and reduces the rate of hydrophobic recovery, providing improved performance in micro-electronic and medical applications. The low volatile content allows for a greater window for long-term surface treatments.

### Cured Properties

Tensile Strength	5.5-7.0 MPa
Elongation	80-100%
Durometer, Shore A	45-60
Refractive Index (25°C)	1.43
<b>Volatiles (4 hours/150°C)</b>	<b>≤0.2 wt%</b>
Dielectric Constant	2.7
Critical Surface Tension	23-24 mN/m
Tear Strength	1.75-2.60 kN/m
Specific Gravity	1.04
Contact Angle, water	105-110°



### Uncured Properties of Gelest® RG 05

Viscosity	(10:1) catalyzed: 3500-5000 cSt
	Part A (base): 5000-6000 cSt
	Part B (crosslinker): 50-75 cSt

#### Standard Reprographic PDMS

Volatiles (4 hours/150°C) ≥ 1.0 wt%

### Application Methods

Thoroughly mix Part A and Part B in a 10:1 ratio. Try to avoid introducing bubbles. For critical applications, de-air mix under vacuum for about 20 minutes. The pot-life is 12 hours at 25°C. Avoid entrapping air during transfer and casting. Cure at 80°C for 4 hours or at room temperature for 36 hours.

### Standard Packaging

PP2-RG05	Gelest® RG 05
100 g	SpeedMixer™ kit
220 g	kit (200g RG05-A, 20g RG05-B)
1.1 kg	kit (1000g RG05-A, 100g RG05-B)