

**GELEST® GEL P065; Part A (Base)**

Safety Data Sheet PP2-P065A

Issue date: 06/22/2016

Revision date: 07/18/2023

Version: 2.1

SECTION 1: Identification**1.1. Identification**

Product name : GELEST® GEL P065; Part A (Base)
Product code : PP2-P065A
Product form : Mixture
Physical state : Liquid
Synonyms : POLY(DIMETHYLSILOXANES), VINYL MODIFIED WITH CROSSLINKER; SILICONE GEL KIT
Chemical family : ORGANOSILOXANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier**GELEST, INC.**

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Not classified

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

No labeling applicable

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Comments : The formulated product is not considered to be hazardous when this raw material is compounded into the formulation.

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of HazCom 2012

GELEST® GEL P065; Part A (Base)

Safety Data Sheet

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: None known.

5.2. Specific hazards arising from the chemical

Fire hazard	: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

GELEST® GEL P065; Part A (Base)

Safety Data Sheet

6.3. Methods and material for containment and cleaning up

- | | |
|-------------------------|---|
| For containment | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up | : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. |

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- | | |
|-------------------------------|--|
| Precautions for safe handling | : Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas. |
| Hygiene measures | : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. |

7.2. Conditions for safe storage, including any incompatibilities

- | | |
|------------------------|---|
| Storage conditions | : Keep container tightly closed. |
| Incompatible materials | : Alkalis. Metal salts. Oxidizing agent. Precious metals. |
| Storage area | : Store in a well-ventilated place. Store away from heat. |

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

- | | |
|----------------------------------|--|
| Appropriate engineering controls | : Provide local exhaust or general room ventilation. |
|----------------------------------|--|

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- | | |
|----------------|--------------------------|
| Physical state | : Liquid |
| Appearance | : Clear liquid. Viscous. |
| Molecular mass | : (mixture) |
| Color | : No data available |
| Odor | : No data available |
| Odor threshold | : No data available |

GELEST® GEL P065; Part A (Base)

Safety Data Sheet

pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < -60 °C
Freezing point	: No data available
Boiling point	: > 205 °C
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: < 10 mm Hg @ 20°C
Relative vapor density at 20°C	: No data available
Relative density	: 0.98 – 1
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: 700 – 800 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers under dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified

GELEST® GEL P065; Part A (Base)

Safety Data Sheet

Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated for transport			
14.2. Proper Shipping Name			
Not applicable	Not applicable	Not applicable	Not applicable
Transport document description			
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable

GELEST® GEL P065; Part A (Base)

Safety Data Sheet

DOT	TDG	IMDG	IATA
14.5. Environmental hazards			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
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15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

GELEST® GEL P065; Part A (Base)

Safety Data Sheet

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

: 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Issue date: 06/22/2016

Revision date: 07/18/2023

Version: 2.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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**GELEST® GEL P065; Part B (Crosslinker)**

Safety Data Sheet PP2-P065B

Issue date: 06/22/2016

Revision date: 07/18/2023

Version: 2.1

SECTION 1: Identification**1.1. Identification**

Product name	: GELEST® GEL P065; Part B (Crosslinker)
Product code	: PP2-P065B
Product form	: Mixture
Physical state	: Liquid
Synonyms	: POLY(DIMETHYLSILOXANES), VINYL MODIFIED WITH CROSSLINKER; SILICONE GEL KIT
Chemical family	: ORGANOSILOXANE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Not classified

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

No labeling applicable

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Comments : The formulated product is not considered to be hazardous when this raw material is compounded into the formulation.

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of HazCom 2012

GELEST® GEL P065; Part B (Crosslinker)

Safety Data Sheet

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: None known.

5.2. Specific hazards arising from the chemical

Fire hazard	: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

GELEST® GEL P065; Part B (Crosslinker)

Safety Data Sheet

6.3. Methods and material for containment and cleaning up

- | | |
|-------------------------|---|
| For containment | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up | : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. |

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- | | |
|-------------------------------|--|
| Precautions for safe handling | : Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas. |
| Hygiene measures | : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. |

7.2. Conditions for safe storage, including any incompatibilities

- | | |
|------------------------|---|
| Storage conditions | : Keep container tightly closed. |
| Incompatible materials | : Alkalis. Metal salts. Oxidizing agent. Precious metals. |
| Storage area | : Store in a well-ventilated place. Store away from heat. |

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

- | | |
|----------------------------------|--|
| Appropriate engineering controls | : Provide local exhaust or general room ventilation. |
|----------------------------------|--|

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- | | |
|----------------|--------------------------|
| Physical state | : Liquid |
| Appearance | : Clear liquid. Viscous. |
| Molecular mass | : (mixture) |
| Color | : No data available |
| Odor | : No data available |
| Odor threshold | : No data available |

GELEST® GEL P065; Part B (Crosslinker)

Safety Data Sheet

pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < -60 °C
Freezing point	: No data available
Boiling point	: > 205 °C
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: < 10 mm Hg @ 20°C
Relative vapor density at 20°C	: No data available
Relative density	: 0.98 – 1
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: 700 – 800 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers under dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified

GELEST® GEL P065; Part B (Crosslinker)

Safety Data Sheet

Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: No information available.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated for transport			
14.2. Proper Shipping Name			
Not applicable	Not applicable	Not applicable	Not applicable
Transport document description			
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable

GELEST® GEL P065; Part B (Crosslinker)

Safety Data Sheet

DOT	TDG	IMDG	IATA
14.5. Environmental hazards			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
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15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

GELEST® GEL P065; Part B (Crosslinker)

Safety Data Sheet

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

: 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Issue date: 06/22/2016

Revision date: 07/18/2023

Version: 2.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Clear Specialty Silicone Gel Elastomers

Features: Gels are solids with fluid characteristics. They provide mechanical protection and dampening with good cohesion, high instantaneous deformation and good resilience with a wide range of chemical resistance and refractive index control.

Applications:

optical component coating- coupling media and elastomeric seals.

shock absorption- provide a property range extending from vibration dampening to sound absorption

electrical devices- provide low stress protection to delicate components.

Capsular Description: Thickness  thick Cure Pt catalyst Hardness  low Type  100% active 2-part

Gelest Gel P065 2-Part Silicone Gel

Description

Gel P065 is a temporarily deformable material with excellent low temperature properties and a refractive index of 1.43. It performs as a dielectric gel from 115° to 235°C.

Gel Properties

Color	clear
Refractive Index	1.430
Penetration	60-80mm
Specific Gravity	0.99
Dielectric Constant	2.8

Uncured Properties

Form	liquid
Viscosity (initial mix)	700-800 cSt

Processing

Gel P065 is a 2-part addition cure system. It is comprised of "A" and "B" parts which are mixed in a 1:1 ratio. After thoroughly mixing 1 part "A" to 1 part "B", allow mix to de-air. Pot life is 3-4 hours. Pour or syringe around part or into cavity. Cure at 115-120°C for 30-60 minutes or at room temperature for 48 hours. If the gel is too firm (low penetration) increase the ratio of A to B to 1.1:1, 1.2:1 etc.

Caution: Avoid contact with skin and eyes

Shelf life: 12 months when stored below 25°C in sealed containers.

Standard Packaging

PP2-P065 Gelest Gel P065
100g/\$65.00
1kg/\$390.00

Gelest Gel F065 1-Part Silicone Gel

Description

Gel F065 is a temporarily deformable material with fluorosilicone properties, providing fuel resistant properties and a low refractive index. The one part addition cure system is technically achieved by incorporating a fugitive inhibitor to the catalyzed mix.

Gel Properties

Color	clear
Refractive Index	1.384
Penetration	60-80mm
Specific Gravity	1.27

Uncured Properties

Form	liquid
Viscosity	1200-1500 cSt

Processing

Gel F065 is a 1-part addition cure system. Pour or syringe around part or into cavity. Cure at 100-150°C for 20-30 minutes. If the gel is too firm (low penetration), FMV-4031 fluorosilicone polymer can be added at 5-20% levels prior to cure.

Caution: Avoid contact with skin and eyes

Shelf life: 6 months when stored below <0°C in sealed containers.

Standard Packaging

PP1-F065 Gelest Gel F065
100g/\$160.00