



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product form	: Substance
Physical state	: Liquid
Substance name	: HARDSIL™ CC
Product code	: PP2-HSCC
Synonyms	: POLY(PHENYLMETHYLVINYLSILOXANES) RESIN; SILICONE RESIN; SILOXANE, PHENYLMETHYL, PHENYLVINYL; SILOXANES AND SILICONES, METHYL PHENYL, PHENYL VINYL, [(METHYLPHENYLVINYLSILYL)OXY] TERMINATED
Chemical family	: ORGANOSILOXANE
Other means of identification	: NOTE: This MSDS provides data on the base resin, Pat A. Part B contains an equivalent of one part per hundred of dicumyl peroxide for which a separate MSDS is available.

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

#### 1.2.2. Uses advised against

No additional information available

### 1.3. Details of the supplier of the safety data sheet

#### GELEST, INC.

11 East Steel Road  
 Morrisville, PA 19067  
 USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST  
[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

#### GELEST INC.

Fritz-Klatte-Strasse 8  
 65933 Frankfurt  
 Germany

T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM  
[info@gelestde.com](mailto:info@gelestde.com) - [www.gelestde.com](http://www.gelestde.com)

### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

#### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH210 - Safety data sheet available on request.

### 2.3. Other hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Substance type : Multi-constituent  
 Name : HARDSIL™ CC

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CAS-No. : 68037-82-1

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Phenylmethylsiloxane-phenylvinylsiloxane, vinylphenylmethyl terminated	(CAS-No.) 68037-82-1	95 - 100	Not classified
Vinyl terminated dimethyl-diphenylsiloxane copolymer	(CAS-No.) 68951-96-2	0 - 5	Not classified

Full text of H-statements: see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of water/.... Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: None known.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard	: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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### 5.3. Advice for firefighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
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### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
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Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Spillage of this material may create a slippery condition for foot or vehicle traffic. Use only in well ventilated areas.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.

Incompatible materials : Strong oxidizers.

Storage area : Store in a well-ventilated place. Store away from heat.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

#### Appropriate engineering controls:

Provide local exhaust or general room ventilation.

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid. Viscous.
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
Refractive index	: No additional information available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: < 0 °C
Freezing point	: No data available
Boiling point	: > 205 °C
Flash point	: > 180 °C
Auto-ignition temperature	: 475 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available

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Vapour pressure	: < 0.01 mm Hg
Relative vapour density at 20 °C	: > 1
Relative density	: 1.1
% Volatiles	: < 3 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 80 - 150 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

No additional information available

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Strong oxidizers.

### 10.6. Hazardous decomposition products

(at temperatures >250°C): Organic acid vapors. Silicon dioxide. Traces of formaldehyde and benzene have been observed during the oxidative thermal decomposition of similar products at elevated temperatures (>150°C).

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

#### Phenylmethylsiloxane-phenylvinylsiloxane, vinylphenylmethyl terminated (68037-82-1)

LD50 oral rat	> 5000 mg/kg
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Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

## SECTION 12: Ecological information

### 12.1. Toxicity

Acute aquatic toxicity : Not classified  
Chronic aquatic toxicity : Not classified

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.  
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN number

UN-No. (ADR) : Not applicable  
UN-No. (IMDG) : Not applicable  
UN-No. (IATA) : Not applicable  
UN-No. (ADN) : Not applicable  
UN-No. (RID) : Not applicable

### 14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable  
Proper Shipping Name (ADN) : Not applicable  
Proper Shipping Name (RID) : Not applicable

### 14.3. Transport hazard class(es)

#### ADR

Transport hazard class(es) (ADR) : Not applicable

#### IMDG

Transport hazard class(es) (IMDG) : Not applicable

#### IATA

Transport hazard class(es) (IATA) : Not applicable

#### ADN

Transport hazard class(es) (ADN) : Not applicable

#### RID

Transport hazard class(es) (RID) : Not applicable

### 14.4. Packing group

Packing group (ADR) : Not applicable  
Packing group (IMDG) : Not applicable  
Packing group (IATA) : Not applicable  
Packing group (ADN) : Not applicable  
Packing group (RID) : Not applicable

### 14.5. Environmental hazards

Dangerous for the environment : No  
Marine pollutant : No  
Other information : No supplementary information available

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### 14.6. Special precautions for user

#### - Overland transport

No data available

#### - Transport by sea

No data available

#### - Air transport

No data available

#### - Inland waterway transport

No data available

#### - Rail transport

No data available

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

No REACH Annex XVII restrictions

HARDSIL™ CC is not on the REACH Candidate List

HARDSIL™ CC is not on the REACH Annex XIV List

HARDSIL™ CC is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

HARDSIL™ CC is not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC

% Volatiles : < 3 %

#### 15.1.2. National regulations

##### Germany

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

##### Netherlands

SZW-lijst van kankerverwekkende stoffen : The substance is not listed

SZW-lijst van mutagene stoffen : The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : The substance is not listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : The substance is not listed

### 15.2. Chemical safety assessment

No additional information available

## SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

# HARDSIL™ CC

## Safety Data Sheet

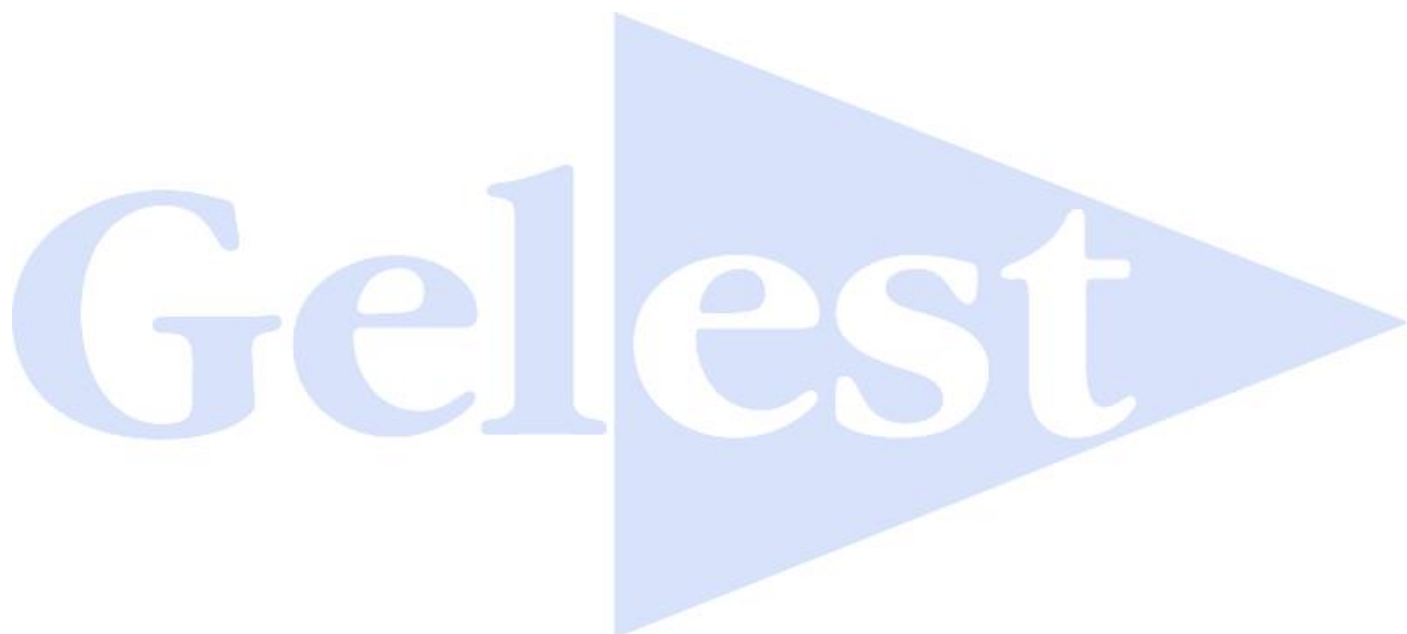
EUH210

Safety data sheet available on request.

SDS EU (REACH Annex II) - Custom

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## High Modulus Clear Casting and Impregnation Resin





Features: Provides rigid silicone resins with excellent optical properties. HardSil™ C is a curable phenyl silicone resin with excellent thermal stability and good electrical properties.

Applications:

**Electrical Components** - high temperature, high power encapsulating and mounting resin.

**Laminated Structures** - hard, heat resistant impregnants for continuous exposures up to 300°C.

**X-ray equipment**- radiation resistant encapsulating resin.

Capsular Description:	Thickness 	Cure 	Hardness 	Type 
	thick	thermal	high	2-part

### HardSil™ CC Clear Casting and Impregnation Resin

#### Description

HardSil™ CC is a peroxide curable solventless silicone resin supplied with catalyst.

#### Bulk Properties

Color	clear-straw transparent
Dielectric Strength (1/8")	350 volts/mil
Volume Resistivity	5 x 10 <sup>15</sup> ohm-cm
Refractive Index	1.530

#### Resin Properties

Form	liquid
Flashpoint	>180°C
Specific Gravity	1.10
Viscosity	80-150 cSt.

#### Application Methods

Gelest HardSil™ CC Part A (resin) and 1 wgt % Part B (peroxide) are combined and mixed thoroughly. The mix is poured or applied as an an encapsulant or impregnant. Cure is for 6 hours at 150°C followed by two hours at 200°C. If the component is operating above 200°C, it should be cured for three hours at the maximum operating temperature before entering service.

#### Cautions

Use in a well ventilated area.  
 Avoid contact with skin and eyes.  
 Part B catalyst is an oxidizer and should be stored away from flammables.

Shelf life: 12 months when stored below 25°C in sealed containers.

#### Standard Packaging

PP2-HSCC HardSil™ CC 99:1 kit
100g/\$140.00
1kg/\$925.00