

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form	: Mixture
Physical state	: Liquid
Product name	: ZIPCONE™ UE
Product code	: PP1-ZPUE
Synonyms	: ABRASION RESISTANT UV CURE SILICONE; MIXTURE OF REACTIVE SILICONES AND ACRYLATES
Chemical family	: ORGANOSILOXANE

**1.2. Relevant identified uses of the substance or mixture and uses advised against****1.2.1. Relevant identified uses**

Use of the substance/mixture : Chemical intermediate

**1.2.2. Uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet****GELEST, INC.**

11 East Steel Road  
Morrisville, PA 19067

**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

**GELEST INC.**

Fritz-Klatte-Strasse 8  
65933 Frankfurt

**Germany**

T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM

[info@gelestde.com](mailto:info@gelestde.com) - [www.gelestde.com](http://www.gelestde.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Full text of H statements : see section 16	

**Adverse physicochemical, human health and environmental effects**

No additional information available

**2.2. Label elements****Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS07

Signal word (CLP) :

Warning

Hazardous ingredients :

Trimethylolpropane triacrylate; 1,6-Hexanediol diacrylate

Hazard statements (CLP) :

H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.

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### Precautionary statements (CLP)

H319 - Causes serious eye irritation.  
: P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P261 - Avoid breathing mist.  
P264 - Wash hands thoroughly after handling.  
P272 - Contaminated work clothing should not be allowed out of the workplace.  
P302+P352 - IF ON SKIN: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

### 2.3. Other hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Trimethylolpropane triacrylate	(CAS-No.) 15625-89-5 (EC-No.) 239-701-3 (EC Index-No.) 607-111-00-9	30 - 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
Methylsilsesquioxane resin	(CAS-No.) 96195-80-1	10 - 30	Not classified
1,6-Hexanediol diacrylate	(CAS-No.) 13048-33-4 (EC-No.) 235-921-9 (EC Index-No.) 607-109-00-8	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317

Full text of H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of water/.... Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Get medical advice/attention. Remove contact lenses, if present and easy to do. Continue rinsing.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.

Symptoms/effects after skin contact : Causes skin irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

### 5.3. Advice for firefighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

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### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Store in dark < 5°C.

Incompatible materials : Acids. Metal salts. Oxidizing agent. UV light.

Storage area : Store in a well-ventilated place. Store away from heat.

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Exposure controls

##### Appropriate engineering controls:

Provide local exhaust or general room ventilation.

##### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

##### Hand protection:

Neoprene or nitrile rubber gloves

##### Eye protection:

Chemical goggles. Contact lenses should not be worn

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Colour : Straw. Amber.

Odour : No data available

Odour threshold : No data available

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Refractive index	: No additional information available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: < 0 °C
Boiling point	: No data available
Flash point	: > 100 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: > 1
Relative density	: 1.08
% Volatiles	: < 5 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization can occur if heated over 600°C.

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Acids. Metal salts. Oxidizing agent. UV light.

### 10.6. Hazardous decomposition products

Organic acid vapors.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

#### Trimethylolpropane triacrylate (15625-89-5)

LD50 dermal rabbit	5000 mg/kg
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#### 1,6-Hexanediol diacrylate (13048-33-4)

LD50 oral rat	5000 mg/kg
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Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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Symptoms/effects after inhalation	: May cause irritation to the respiratory tract. Overexposure may cause: Cough. Headache. Nausea.
Symptoms/effects after skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Not classified

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Results of PBT and vPvB assessment

No additional information available

#### 12.6. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product/Packaging disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials	: Avoid release to the environment.

### SECTION 14: Transport information

#### 14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

#### 14.1. UN number

UN-No. (ADR)	: 3082
UN-No. (IMDG)	: 3082
UN-No. (IATA)	: 3082
UN-No. (ADN)	: 3082
UN-No. (RID)	: 3082

#### 14.2. UN proper shipping name

Proper Shipping Name (ADR)	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Proper Shipping Name (IMDG)	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Proper Shipping Name (IATA)	: Environmentally hazardous substance, liquid, n.o.s.
Proper Shipping Name (ADN)	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Proper Shipping Name (RID)	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport document description (ADR)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TRIMETHYLOLPROPANETRIACRYLATE), 9, III, (E)
Transport document description (IMDG)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TRIMETHYLOLPROPANETRIACRYLATE), 9, III
Transport document description (IATA)	: UN 3082 Environmentally hazardous substance, liquid, n.o.s. (TRIMETHYLOLPROPANETRIACRYLATE), 9, III
Transport document description (ADN)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TRIMETHYLOLPROPANETRIACRYLATE), 9, III
Transport document description (RID)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TRIMETHYLOLPROPANETRIACRYLATE), 9, III

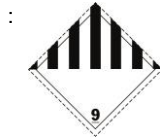
#### 14.3. Transport hazard class(es)

##### ADR

Transport hazard class(es) (ADR)	: 9
Danger labels (ADR)	: 9

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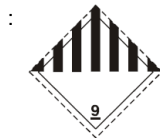
### IMDG

Transport hazard class(es) (IMDG) : 9  
Danger labels (IMDG) : 9



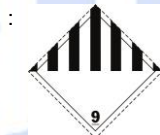
### IATA

Transport hazard class(es) (IATA) : 9  
Hazard labels (IATA) : 9



### ADN

Transport hazard class(es) (ADN) : 9  
Danger labels (ADN) : 9



### RID

Transport hazard class(es) (RID) : 9  
Danger labels (RID) : 9



#### 14.4. Packing group

Packing group (ADR) : III  
Packing group (IMDG) : III  
Packing group (IATA) : III  
Packing group (ADN) : III  
Packing group (RID) : III

#### 14.5. Environmental hazards

Dangerous for the environment : No  
Marine pollutant : No  
Other information : No supplementary information available

#### 14.6. Special precautions for user

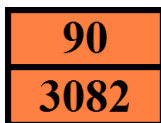
##### - Overland transport

Classification code (ADR) : M6  
Special provisions (ADR) : 274, 335, 601, 375

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Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	:



Tunnel restriction code (ADR) : E

### - Transport by sea

Special provisions (IMDG)	: 274, 335, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP2, TP29
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A

### - Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197
ERG code (IATA)	: 9L

### - Inland waterway transport

Classification code (ADN)	: M6
Special provisions (ADN)	: 274, 335, 375, 601
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP
Number of blue cones/lights (ADN)	: 0

### - Rail transport

Classification code (RID)	: M6
Special provisions (RID)	: 274, 335, 375, 601
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001

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Special packing provisions (RID)	: PP1
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP29
Tank codes for RID tanks (RID)	: LGBV
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW31
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 90

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

Contains no REACH Annex XIV substances

% Volatiles : < 5 %

#### 15.1.2. National regulations

##### Germany

Reference to AwSV : Water hazard class (WGK) 3, Highly hazardous to water (Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

##### Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : None of the components are listed

##### Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product

### 15.2. Chemical safety assessment

No additional information available

## SECTION 16: Other information

Abbreviations and acronyms:



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Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

SDS EU (REACH Annex II) - Custom

*The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.*

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The logo for Gelest, featuring the word "Gelest" in a large, white, serif font. The letters are set against a light blue background that is shaped like a right-angled triangle pointing to the right. The "G" is partially cut off by the left edge of the page.



# Gelest Zipcone™ UE

## Ultraviolet Cure Clear Silicone Elastomers

Features: Provides an abrasion resistant UV cure silicone elastomer coatings with high transparency and refractive index control.

Applications:

**optical component coating** - effective cladding and elastomeric seals.

**optical thermoplastics** - provides scratch resistance for polycarbonates and polymethacrylates.

Applications include glazing, windscreens and computer screens.

Capsular Description:	Thickness	 thin to thick	Cure	 UV	Hardness	 medium	Type	 1-part
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### Zipcone™ UE Abrasion Resistant - UV Cure

#### Description

Zipcone™ UE is a primerless epoxyhexyl modified silicone designed for UV cure.

#### Film Properties

Color	clear
Abrasion Resistance, Taber 500 cycles 500g CS10F	4-9
Refractive Index	1.470

#### Uncured Properties

Form	liquid
Solids	100%
Viscosity	25-75 cSt.
Specific Gravity	0.99
Flashpoint	57°C

**Shelf life:** 3 months when stored below 25°C in sealed, light-protected containers.

#### Standard Packaging

PP1-ZPUE Zipcone™ UE
100g/\$51.00
1kg/\$360.00

#### Caution

Use in a well-ventilated area.  
Combustible.  
Avoid contact with skin and eyes.

#### Application Methods

Zipcone™ UE is applied as a coating by spraying, dipping or brushing. Exposure to UV irradiation at 250-300 nm (type H lamp preferred with a minimum energy density of 150mj/cm<sup>2</sup> cures the coating in <1 minute. Thinner coatings may be applied by diluting with dry methoxypropanol or isopropanol.