



## SECTION 1: Identification

### 1.1. Identification

Product name	: ZIPCONE™ CE
Product code	: PP1-ZPCE
Product form	: Mixture
Physical state	: Liquid
Synonyms	: SILICONE CONFORMAL COATING; MIXTURE OF REACTIVE SILICONES; ONE COMPONENT SILICONE RUBBER COMPOUND
Chemical family	: ORGANOSILOXANE

### 1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
 Morrisville, PA 19067

#### USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Flammable liquids Category 2      H225 Highly flammable liquid and vapor  
 Serious eye damage/eye irritation Category 2A      H319 Causes serious eye irritation

Full text of H statements : see section 16

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor  
 H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P210 - Keep away from heat, open flames, sparks. - No smoking.  
 P233 - Keep container tightly closed.  
 P240 - Ground/Bond container and receiving equipment  
 P241 - Use explosion-proof electrical equipment  
 P242 - Use only non-sparking tools.  
 P243 - Take precautionary measures against static discharge.  
 P264 - Wash hands thoroughly after handling.  
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P337+P313 - If eye irritation persists: Get medical advice/attention.  
 P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.  
 P403+P235 - Keep in a cool place  
 P501 - Dispose of contents/container to licensed waste disposal facility.

### 2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification : This product generates acetone on contact with moisture in the air or human tissue. The US OSHA PEL (TWA) for acetone is 1000 ppm.

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Siloxanes and silicones, dimethyl, (1-methylethenyl)oxyalkyl terminated*	(CAS-No.) Trade Secret	80 - 90	Not classified
Tris(1-methylethenyl)oxyalkylsilane*	(CAS-No.) Trade Secret	10 - 17	Flam. Liq. 2, H225 Eye Irrit. 2A, H319

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Do not use straight streams.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to water or open flame.
Explosion hazard	: May form flammable/explosive vapor-air mixture.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

##### 6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment	: For further information refer to section 8: "Exposure controls/personal protection". Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment.
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#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
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Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store in sealed containers below 25°C.

Incompatible materials : Acids. Metal salts. Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Liquid. Viscous.

Color : No data available

Odor : Acetone.

Odor threshold : No data available

Refractive index : No data available

pH : No data available

Relative evaporation rate (butyl acetate=1) : No data available

Melting point : No data available

Freezing point : < 0 °C

Boiling point : No data available

Flash point : 2 °C

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Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: No data available
Relative vapor density at 20 °C	: > 1
Relative density	: 0.97
% Volatiles	: < 5 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

### 10.3. Possibility of hazardous reactions

No additional information available

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Acids. Metal salts. Oxidizing agent.

### 10.6. Hazardous decomposition products

Organic acid vapors. Acetone.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

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### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

UN-No.(DOT) : 1133

DOT NA no. UN1133

### 14.2. UN proper shipping name

Transport document description : UN1133 Adhesives (CONTAINS ORGANOSILANE), 3, II

Proper Shipping Name (DOT) : Adhesives  
(CONTAINS ORGANOSILANE)

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Packing group (DOT) : II - Medium Danger

Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 173

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

### 14.3. Additional information

Emergency Response Guide (ERG) Number : 128

Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L  
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L  
CFR 175.75)

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

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### Tris(1-methylethenyl)oxy)alkylsilane

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### Siloxanes and silicones, dimethyl, (1-methylethenyl)oxy)alkyl terminated

Listed on the United States TSCA (Toxic Substances Control Act) inventory

## 15.2. International regulations

### CANADA

No additional information available

### EU-Regulations

No additional information available

### National regulations

No additional information available

## 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

## SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

### Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur  
Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)  
Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 08/28/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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# Gelest Zipcone™ CE





## Conformal Coating Pure Silicone Elastomer

Features: Provides conformal silicone elastomer films with excellent electrical properties that may be removed mechanically or by solvent systems. Systems are high-speed moisture cure.

Applications:

**electronic devices**- forms a soft conformal coating.

**temporary conformable gaskets and seals**- may be applied by dipping or brushing.

Capsular Description:	Thickness	 thin-thick	Cure	 air/moisture	Hardness	 low	Type	 100% active 1-part
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**Gelest Zipcone™ CE** low viscosity, solvent-free polydimethylsiloxane RTV

### Description

Zipcone™ CE is a moisture activated silicone RTV containing no fillers. In the presence of atmospheric moisture, a condensation of silicone prepolymers occurs. The byproduct of the cure reaction is acetone. The system is designed as a physical and moisture barrier for electrical and optical assemblies which can be debonded for maintenance. A UV tracer dye has been incorporated to enable inspection of coating integrity.

### Cured Properties

Tensile Strength	50psi
Elongation	40%
Durometer, Shore A	30
Volume Resistivity, ohm-cm	1x10 <sup>14</sup>

### Uncured Properties of Zipcone™ CE

Solids	97%
Viscosity	60-70 cSt.
Skin-over time	4-6 minutes
Cure time (0.25mm)	6-9 hours
Specific gravity	0.97

### Standard Packaging

PP1-ZPCE Zipcone™ CE
100g/\$38.00
750g/\$180.00
17kg/commercial package

### Application Methods

Zipcone™ C series is applied by dipping, brushing, flow-coat or spin-on. Cure is at room temperature. After opening, containers should be inerted with dry air or nitrogen before sealing, to avoid cure in the container.