



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Physical state	: Liquid
Product name	: ZIPCONE™ CE
Product code	: PP1-ZPCE
Synonyms	: SILICONE CONFORMAL COATING; MIXTURE OF REACTIVE SILICONES; ONE COMPONENT SILICONE RUBBER COMPOUND
Chemical family	: ORGANOSILOXANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

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USA

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1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2	H225
Serious eye damage/eye irritation, Category 2	H319
Full text of H statements : see section 16	

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS02



GHS07

Signal word (CLP) :

: Danger

Hazard statements (CLP) :

: H225 - Highly flammable liquid and vapour.
 H319 - Causes serious eye irritation.

Precautionary statements (CLP) :

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.
P240 - Ground/bond container and receiving equipment.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

Other hazards not contributing to the classification : This product generates acetone on contact with moisture in the air or human tissue. The US OSHA PEL (TWA) for acetone is 1000 ppm.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Siloxanes and silicones, dimethyl, (1-methylethenyl)oxyalkyl terminated		80 - 90	Not classified
Tris(1-methylethenyl)oxyalkylsilane		10 - 17	Flam. Liq. 2, H225 Eye Irrit. 2, H319

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of water/.... Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapour. Irritating fumes and organic acid vapors may develop when material is exposed to water or open flame.

Explosion hazard : May form flammable/explosive vapour-air mixture.

5.3. Advice for firefighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : For further information refer to section 8: "Exposure controls/personal protection". Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Provide good ventilation in process area to prevent formation of vapour. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store in sealed containers below 25°C.

Incompatible materials : Acids. Metal salts. Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

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Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid. Viscous.
Colour	: No data available
Odour	: Acetone.
Odour threshold	: No data available
Refractive index	: No additional information available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: < 0 °C
Boiling point	: No data available
Flash point	: 2 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapour.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: > 1
Relative density	: 0.97
% Volatiles	: < 5 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Acids. Metal salts. Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors. Acetone.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified

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Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Not classified

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapours are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR)	: 1133
UN-No. (IMDG)	: 1133
UN-No. (IATA)	: 1133
UN-No. (ADN)	: 1133
UN-No. (RID)	: 1133






14.2. UN proper shipping name

Proper Shipping Name (ADR)	: ADHESIVES
Proper Shipping Name (IMDG)	: ADHESIVES
Proper Shipping Name (IATA)	: Adhesives
Proper Shipping Name (ADN)	: ADHESIVES
Proper Shipping Name (RID)	: ADHESIVES
Transport document description (ADR)	: UN 1133 ADHESIVES (CONTAINS ORGANOSILANE), 3, II, (D/E)
Transport document description (IMDG)	: UN 1133 ADHESIVES (CONTAINS ORGANOSILANE), 3, II
Transport document description (IATA)	: UN 1133 Adhesives (CONTAINS ORGANOSILANE), 3, II
Transport document description (ADN)	: UN 1133 ADHESIVES (CONTAINS ORGANOSILANE), 3, II
Transport document description (RID)	: UN 1133 ADHESIVES (CONTAINS ORGANOSILANE), 3, II

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14.3. Transport hazard class(es)

ADR	
Transport hazard class(es) (ADR)	: 3
Danger labels (ADR)	: 3
	: 
IMDG	
Transport hazard class(es) (IMDG)	: 3
Danger labels (IMDG)	: 3
	: 
IATA	
Transport hazard class(es) (IATA)	: 3
Hazard labels (IATA)	: 3
	: 
ADN	
Transport hazard class(es) (ADN)	: 3
Danger labels (ADN)	: 3
	: 
RID	
Transport hazard class(es) (RID)	: 3
Danger labels (RID)	: 3
	: 

14.4. Packing group

Packing group (ADR)	: II
Packing group (IMDG)	: II
Packing group (IATA)	: II
Packing group (ADN)	: II
Packing group (RID)	: II

14.5. Environmental hazards

Dangerous for the environment	: No
Marine pollutant	: No
Other information	: No supplementary information available

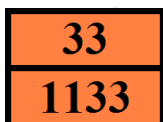
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14.6. Special precautions for user

- Overland transport

Classification code (ADR)	: F1
Special provisions (ADR)	: 640C
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP8
Tank code (ADR)	: L1.5BN
Vehicle for tank carriage	: FL
Transport category (ADR)	: 2
Special provisions for carriage - Operation (ADR)	: S2, S20
Hazard identification number (Kemler No.)	: 33
Orange plates	:



Tunnel restriction code (ADR)	: D/E
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- Transport by sea

Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP8
EmS-No. (Fire)	: F-E
EmS-No. (Spillage)	: S-D
Stowage category (IMDG)	: B
Properties and observations (IMDG)	: Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.

- Air transport

PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y341
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 353
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 364
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3
ERG code (IATA)	: 3L

- Inland waterway transport

Classification code (ADN)	: F1
Special provisions (ADN)	: 640C
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E2
Equipment required (ADN)	: PP, EX, A
Ventilation (ADN)	: VE01
Number of blue cones/lights (ADN)	: 1

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- Rail transport

Classification code (RID)	: F1
Special provisions (RID)	: 640C
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001
Special packing provisions (RID)	: PP1
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP8
Tank codes for RID tanks (RID)	: L1.5BN
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE7
Hazard identification number (RID)	: 33

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

Contains no REACH Annex XIV substances

% Volatiles : < 5 %

15.1.2. National regulations

Germany

Reference to AwSV : Water hazard class (WGK) 3, Highly hazardous to water (Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : None of the components are listed

Denmark

Class for fire hazard : Class I-1

Store unit : 1 liter

Classification remarks : F <Flam. Liq. 2>; Emergency management guidelines for the storage of flammable liquids must be followed

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

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Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information

: Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.

SDS EU (REACH Annex II) - Custom

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The logo for Gelest, Inc. features the word "Gelest" in a large, white, serif font. The letters are set against a light blue background that is shaped like a right-angled triangle, with the hypotenuse of the triangle running diagonally from the bottom-left to the top-right.



Gelest Zipcone™ CE



Conformal Coating Pure Silicone Elastomer

Features: Provides conformal silicone elastomer films with excellent electrical properties that may be removed mechanically or by solvent systems. Systems are high-speed moisture cure.

Applications:

electronic devices- forms a soft conformal coating.

temporary conformable gaskets and seals- may be applied by dipping or brushing.

Capsular Description:	Thickness	 thin-thick	Cure	 air/moisture	Hardness	 low	Type	 100% active 1-part
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Gelest Zipcone™ CE low viscosity, solvent-free polydimethylsiloxane RTV

Description

Zipcone™ CE is a moisture activated silicone RTV containing no fillers. In the presence of atmospheric moisture, a condensation of silicone prepolymers occurs. The byproduct of the cure reaction is acetone. The system is designed as a physical and moisture barrier for electrical and optical assemblies which can be debonded for maintenance. A UV tracer dye has been incorporated to enable inspection of coating integrity.

Cured Properties

Tensile Strength	50psi
Elongation	40%
Durometer, Shore A	30
Volume Resistivity, ohm-cm	1×10^{14}

Uncured Properties of Zipcone™ CE

Solids	97%
Viscosity	60-70 cSt.
Skin-over time	4-6 minutes
Cure time (0.25mm)	6-9 hours
Specific gravity	0.97

Standard Packaging

PP1-ZPCE Zipcone™ CE
100g/\$38.00
750g/\$180.00
17kg/commercial package

Application Methods

Zipcone™ C series is applied by dipping, brushing, flow-coat or spin-on. Cure is at room temperature. After opening, containers should be inerted with dry air or nitrogen before sealing, to avoid cure in the container.