



Gelest® UtenSil™ Dissolution Agent D1

Safety Data Sheet PP1-USD1

Date of issue: 08/31/2015 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product name	: Gelest® UtenSil™ Dissolution Agent D1
Product code	: PP1-USD1
Product form	: Mixture
Physical state	: Liquid
Synonyms	: SILICONE CLEANING SOLVENT; ODORLESS MINERAL SPIRITS - AROMATIC SULFONIC ACID BLEND
Chemical family	: PETROLEUM DISTILLATE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 4	H227	Combustible liquid
Skin corrosion/irritation Category 1C	H314	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Specific target organ toxicity (single exposure) Category 3	H335	May cause respiratory irritation
Aspiration hazard Category 1	H304	May be fatal if swallowed and enters airways

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H227 - Combustible liquid
H304 - May be fatal if swallowed and enters airways
H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. heat, open flames, sparks
P260 - Do not breathe vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P301+P310 - If swallowed: Immediately call a POISON CENTER
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

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contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER
P321 - Specific treatment (see first aid instructions on this label)
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Light petroleum distillate-hydrotreated	(CAS-No.) 64742-47-8	75 - 85	Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335 Asp. Tox. 1, H304
Dodecylbenzene sulfonic acid	(CAS-No.) 27176-87-0	15 - 25	Acute Tox. 4 (Oral), H302 Skin Corr. 1C, H314 Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes severe skin burns and eye damage.

Symptoms/effects after inhalation : May cause respiratory irritation. Petroleum Distillate can cause vertigo, incoordination and stupor at 5000ppm.

Symptoms/effects after skin contact : Causes (severe) skin burns.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be fatal if swallowed and enters airways.

Chronic symptoms : The related nonhydrotreated volatile petroleum distillate is a potential human carcinogen.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use straight streams.

5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid. Irritating fumes of hydrochloric acid and organic acid vapors may develop when material is exposed to water or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles or face shield. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Color	: Amber.
Odor	: Mild.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: < -20 °C
Boiling point	: 200 °C (initial)
Flash point	: 76 °C
Auto-ignition temperature	: 210 °C (petroleum distillate)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapor pressure	: < 10 mm Hg @ 20°C
Relative vapor density at 20 °C	: > 3
Relative density	: 0.847
% Volatiles	: > 70 %
Solubility	: Insoluble in water. Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 3 - 5 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 0.7 - 5 vol % (lower; upper: petroleum distillate)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Dodecylbenzene sulfonic acid (27176-87-0)	
LD50 oral rat	650 mg/kg
ATE US (oral)	650 mg/kg body weight

Skin corrosion/irritation : Causes severe skin burns and eye damage.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

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Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: May cause respiratory irritation.
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: May be fatal if swallowed and enters airways.
Symptoms/effects after inhalation	: May cause respiratory irritation. Petroleum Distillate can cause vertigo, incoordination and stupor at 5000ppm.
Symptoms/effects after skin contact	: Causes (severe) skin burns.
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: May be fatal if swallowed and enters airways.
Chronic symptoms	: The related nonhydrotreated volatile petroleum distillate is a potential human carcinogen.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 2586

DOT NA no. : UN2586

14.2. UN proper shipping name

Transport document description : UN2586 Alkyl sulfonic acids, liquid, 8, III

Proper Shipping Name (DOT) : Alkyl sulfonic acids, liquid

Class (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Packing group (DOT) : III - Minor Danger

Hazard labels (DOT) : 8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

14.3. Additional information

Emergency Response Guide (ERG) Number : 153

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Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L
CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Dodecylbenzene sulfonic acid (27176-87-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Light petroleum distillate-hydrotreated (64742-47-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Dodecylbenzene sulfonic acid (27176-87-0)

Listed on the Canadian DSL (Domestic Substances List)

Light petroleum distillate-hydrotreated (64742-47-8)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Dodecylbenzene sulfonic acid (27176-87-0)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on NZIoC (New Zealand Inventory of Chemicals)

Light petroleum distillate-hydrotreated (64742-47-8)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

No additional information available

SECTION 16: Other information

Full text of H-phrases::

H227	Combustible liquid
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H335	May cause respiratory irritation

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Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 08/31/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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UtenSil® Wetting Agent W1

Hydrophilic Modification Solution for Reprographic Grade Silicones

Description

UtenSil® Wetting Agent W1 increases the wettability of reprographic silicone surfaces.

Solution Properties

Form	clear, colorless
Solids	5-7 wt%
Flashpoint	6°C
Specific Gravity	0.88
Viscosity	1.0-2.0 cSt
Contact Angle, water (1mm thickness)	20°

Shelf life

12 months when stored below 25°C in sealed containers. Keep container sealed after dispensing product.

Application Methods

Immerse oxygen plasma treated reprographic silicone into UtenSil® Wetting Agent W1 for 1 hour. (Reprographic silicones with a thickness >1mm may require longer immersion time in UtenSil® Solution.) Dip the silicone into ethanol to remove excess material. Cure wetting agent on silicone surface at 100°C over 2 hours.

Standard Packaging

PP1-USW1 UtenSil® Wetting Agent W1
100 g
1 kg

UtenSil® Dissolution Agent D1

Digestion Solution for Reprographic Grade Silicones

Description

UtenSil® Dissolution Agent D1 is a cleaning solvent that chemically reacts and dissolves silicones.

Solution Properties

Form	amber-light brown
Solids	20-30 wt%
Flashpoint	93°C
Specific Gravity	0.85
Viscosity	5-10 cSt

Shelf life

12 months when stored below 25°C in sealed containers. Keep container sealed after dispensing product.

Application Methods

Place silicone to be dissolved in a stainless steel or glass container which may be covered to reduce evaporation. Remove any water on the silicone by physical drying or heating in an oven. Immerse silicone in UtenSil® Dissolution Agent D1 solution at room temperature. Dissolution time depends on the type of silicone, thickness and surface area. A typical silicone with a 5 mm section thickness will dissolve in 4-8 hours. Dissolution can be accelerated by warming to 35-50°C. Spot dissolution can be achieved by deposition of Dissolution Agent D1 with a pipette and removing the dissolved material with a pipette, followed by a brief acetone and water rinse.

Standard Packaging

PP1-USD1 UtenSil® Dissolution Agent D1
100 g
1 kg