

## SECTION 1: Identification

### 1.1. Identification

Product name	: SERAMIC™ SI
Product code	: PP1-SESI
Product form	: Mixture
Physical state	: Liquid
Formula	: (ClCH <sub>2</sub> CH <sub>2</sub> O <sub>1.5</sub> Si) <sub>n</sub>
Synonyms	: b-CHLOROETHYLSILSEQUIOXANE; BCE resin; POLY(2-CHLOROETHYLSILSESQUIOXANE) solution
Chemical family	: SILICONE RESIN

### 1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
Morrisville, PA 19067

#### USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Flammable liquids Category 3	H226	Flammable liquid and vapour
Serious eye damage/eye irritation Category 2A	H319	Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 3	H336	May cause drowsiness or dizziness

Full text of H statements : see section 16

### 2.2. GHS Label elements, including precautionary statements

#### GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Warning

Hazard statements (GHS-US) :

H226 - Flammable liquid and vapour  
H319 - Causes serious eye irritation  
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS-US) :

P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. heat, open flames, sparks  
P240 - Ground/Bond container and receiving equipment  
P241 - Use explosion-proof electrical equipment  
P242 - Use only non-sparking tools.  
P243 - Take precautionary measures against static discharge.  
P261 - Avoid breathing vapors.  
P264 - Wash hands thoroughly after handling.  
P271 - Use only outdoors or in a well-ventilated area.  
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P312 - Call a doctor if you feel unwell

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P337+P313 - If eye irritation persists: Get medical advice/attention.  
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P403+P235 - Keep in a cool place  
P405 - Store locked up.  
P501 - Dispose of contents/container to licensed waste disposal facility.

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Methoxypropanol	(CAS-No.) 107-98-2	88 - 90	Flam. Liq. 3, H226 Eye Irrit. 2A, H319 STOT SE 3, H336
Poly(2-chloroethylsilsesquioxane)	(CAS-No.) 188969-12-2	10 - 12	Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : Do not use straight streams.

### 5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapour. Irritating fumes and organic acid vapors may develop when material is exposed to water or open flame.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate ignition sources. Use special care to avoid static electric charges.

#### 6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : For further information refer to section 8: "Exposure controls/personal protection". Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment.

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### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
- Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
- Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.
- Incompatible materials : Base.
- Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Methoxypropanol (107-98-2)		
ACGIH	ACGIH TWA (ppm)	50 ppm
ACGIH	ACGIH STEL (ppm)	100 ppm
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	360 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	100 ppm
NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	540 mg/m <sup>3</sup>
NIOSH	NIOSH REL (STEL) (ppm)	150 ppm

### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Color	: Straw.
Odor	: Mild.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 117 °C initial
Flash point	: 35 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable liquid and vapour
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 1
% Volatiles	: > 80 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

Stable in sealed containers at temperatures below 5°C.

#### 10.3. Possibility of hazardous reactions

Degrades at temperatures above 180°C. Reacts with base including amines, generating ethylene.

#### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

#### 10.5. Incompatible materials

Base.

#### 10.6. Hazardous decomposition products

Ethylene. Organic acid vapors. Hydrogen chloride.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity : Not classified

##### Methoxypropanol (107-98-2)

LC50 inhalation rat (mg/l)	> 6 mg/l/4h
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Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: May cause drowsiness or dizziness.
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause drowsiness or dizziness. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment

### SECTION 12: Ecological information

#### 12.1. Toxicity

Methoxypropanol (107-98-2)	
LC50 fish 1	20.8 g/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	23300 mg/l (Exposure time: 48 h - Species: Daphnia magna)

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

Methoxypropanol (107-98-2)	
BCF fish 1	< 2
Log Pow	-0.437

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

### SECTION 14: Transport information

#### 14.1. UN number

UN-No.(DOT)	: 1139
DOT NA no.	UN1139

#### 14.2. UN proper shipping name

Transport document description	: UN1139 Coating solution (POLY(2-CHLOROETHYLSILSESQUIOXANE) solution), 3, III
Proper Shipping Name (DOT)	: Coating solution (POLY(2-CHLOROETHYLSILSESQUIOXANE) solution)
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: III - Minor Danger
Hazard labels (DOT)	: 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150

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### 14.3. Additional information

Emergency Response Guide (ERG) Number : 127

Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : 60 L  
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 220 L  
CFR 175.75)

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### SERAMIC™ SI

TSCA Exemption/Exclusion

CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

#### Methoxypropanol (107-98-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Poly(2-chloroethylsilsesquioxane) (188969-12-2)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

#### Methoxypropanol (107-98-2)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid

#### EU-Regulations

#### Methoxypropanol (107-98-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### National regulations

#### Methoxypropanol (107-98-2)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Korean ECL (Existing Chemicals List)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on the Canadian IDL (Ingredient Disclosure List)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed on CICR (Turkish Inventory and Control of Chemicals)

### 15.3. US State regulations

#### Methoxypropanol (107-98-2)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Full text of H-phrases::

H226

Flammable liquid and vapour

H319

Causes serious eye irritation

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H336

May cause drowsiness or dizziness

### Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

### Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur  
Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)  
Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 09/28/2015      Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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## Gelest Ceramic™ SI

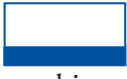



### High Density Silicon Dioxide Films

Features: Provides thermally resistant dielectric coatings by dip or spin-on application.

Applications:

**Electronics** - provides dielectric layers for capacitors and other critical insulation applications.

**Optics** - provides overcoats for glass and quartz for index matching applications and as diffusion barriers.

Capsular Description:	Thickness	 thin	Cure	 thermal or UV	Hardness	 high	Type	 solvent-borne 1-part
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#### Seramic™ SI Silicon Dioxide Precursor

##### Description

Seramic™ SI is a  $\beta$ -chloroethylsilsequioxane solution in methoxypropanol.

##### Film Properties

color	clear
dielectric constant	3.2-3.6
refractive index	
uncured films:	1.51
cured films:	2.1-2.2

##### Solution Properties

form	solution
solids	14-16%
density	0.96 g/cc
viscosity	3-5 cSt.
flashpoint	35°C

**Shelf life:** 6 months when stored below 5°C in sealed containers. Containers should be warmed to 15°C before opening to reduce condensation of water.

##### Standard Packaging

PP1-SESI Ceramic™ SI	
100g/	\$78.00
750g/	\$368.00

#### Cautions

Use in a well ventilated area.

Flammable.

Avoid contact with skin and eyes.

#### Application Methods

Thermal- Gelest Ceramic™ SI is applied as a coating by dipping or spin-on. After solvent evaporation, the system cures in 30-60 minutes at 300°C. As supplied, typical film deposition is 1500-2000 Å by spin-on application. Thinner films may be prepared by diluting with methoxypropanol or diglyme. The cure process liberates small amounts of ethylene and hydrogen chloride.

UV- Gelest Ceramic™ SI is converted to silicon dioxide on exposure to deep UV (<210nm). Exposed areas are insoluble, while unexposed areas may be removed by a solvent wash.