

SECTION 1: Identification

1.1. Identification

Product name	: SiBRID® TI
Product code	: PP1-SBTI
Product form	: Mixture
Physical state	: Liquid
Synonyms	: COPOLY(ETHERIMIDE/DIMETHYLSILOXANE); POLY(DIMETHYLSILOXANE)ETHERIMIDE SOLUTION
Chemical family	: ORGANOSILOXANE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 4	H227 Combustible liquid
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 2A	H319 Causes serious eye irritation
Reproductive toxicity Category 1B	H360 May damage fertility or the unborn child
Specific target organ toxicity (single exposure) Category 3	H335 May cause respiratory irritation
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H227 - Combustible liquid
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H360 - May damage fertility or the unborn child

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P261 - Avoid breathing vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P302+P352 - If on skin: Wash with plenty of soap and water
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.
P312 - Call a doctor if you feel unwell
P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
N-Methylpyrrolidone	(CAS-No.) 872-50-4	80 - 85	Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Repr. 1B, H360 STOT SE 3, H335
(Dimethylsiloxane)(etherimide) copolymer	(CAS-No.) 99904-16-2	15 - 20	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects : May damage fertility or the unborn child.
- Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause respiratory irritation.
- Symptoms/effects after skin contact : May cause skin irritation.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.
- Unsuitable extinguishing media : Do not use straight streams.

5.2. Specific hazards arising from the chemical

- Fire hazard : Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

SiBRID® TI

Safety Data Sheet

6.1.2. For emergency responders

Protective equipment : For further information refer to section 8: "Exposure controls/personal protection". Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up. Store in sealed containers below 30°C.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

N-Methylpyrrolidone (872-50-4)		
ACGIH	ACGIH TWA (mg/m³)	400 mg/m³

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Liquid.

Color : Light gold-amber.

SiBRID® TI

Safety Data Sheet

Odor	: Mild.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 202 °C initial
Flash point	: 86 °C
Auto-ignition temperature	: 346 °C (N-Methylpyrrolidone)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapor pressure	: No data available
Relative vapor density at 20 °C	: 3.4 (N-Methylpyrrolidone)
Relative density	: 1.1
% Volatiles	: > 80 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

If processing entails drying, insure that an explosion proof oven is used. Do not evaporate solvent in the presence of flame or sparks.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

N-Methylpyrrolidone (872-50-4)	
LD50 oral rat	4150 mg/kg
LD50 dermal rabbit	8000 mg/kg
LC50 inhalation rat (mg/l)	> 5.1 mg/l/4h
ATE US (oral)	4150 mg/kg body weight
ATE US (dermal)	8000 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

SiBRID® TI

Safety Data Sheet

Reproductive toxicity	: May damage fertility or the unborn child. N-Methylpyrrolidone: Evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.
Specific target organ toxicity – single exposure	: May cause respiratory irritation.
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: May cause drowsiness or dizziness. May cause respiratory irritation.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

DOT NA no. NA1993

14.2. UN proper shipping name

Transport document description : NA1993 Combustible liquid, n.o.s. (POLY(DIMETHYLSILOXANE)ETHERIMIDE SOLUTION), 3, III
Proper Shipping Name (DOT) : Combustible liquid, n.o.s.
(POLY(DIMETHYLSILOXANE)ETHERIMIDE SOLUTION)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name

14.3. Additional information

Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

SiBRID® TI

Safety Data Sheet

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 60 L
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 220 L
CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

(Dimethylsiloxane)(etherimide) copolymer (99904-16-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

N-Methylpyrrolidone (872-50-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

(Dimethylsiloxane)(etherimide) copolymer (99904-16-2)

Listed on the Canadian DSL (Domestic Substances List)

N-Methylpyrrolidone (872-50-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

N-Methylpyrrolidone (872-50-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

(Dimethylsiloxane)(etherimide) copolymer (99904-16-2)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on the Korean ECL (Existing Chemicals List)

N-Methylpyrrolidone (872-50-4)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

H227	Combustible liquid
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H360	May damage fertility or the unborn child

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

SiBRID® TI

Safety Data Sheet

Hazard Rating

Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

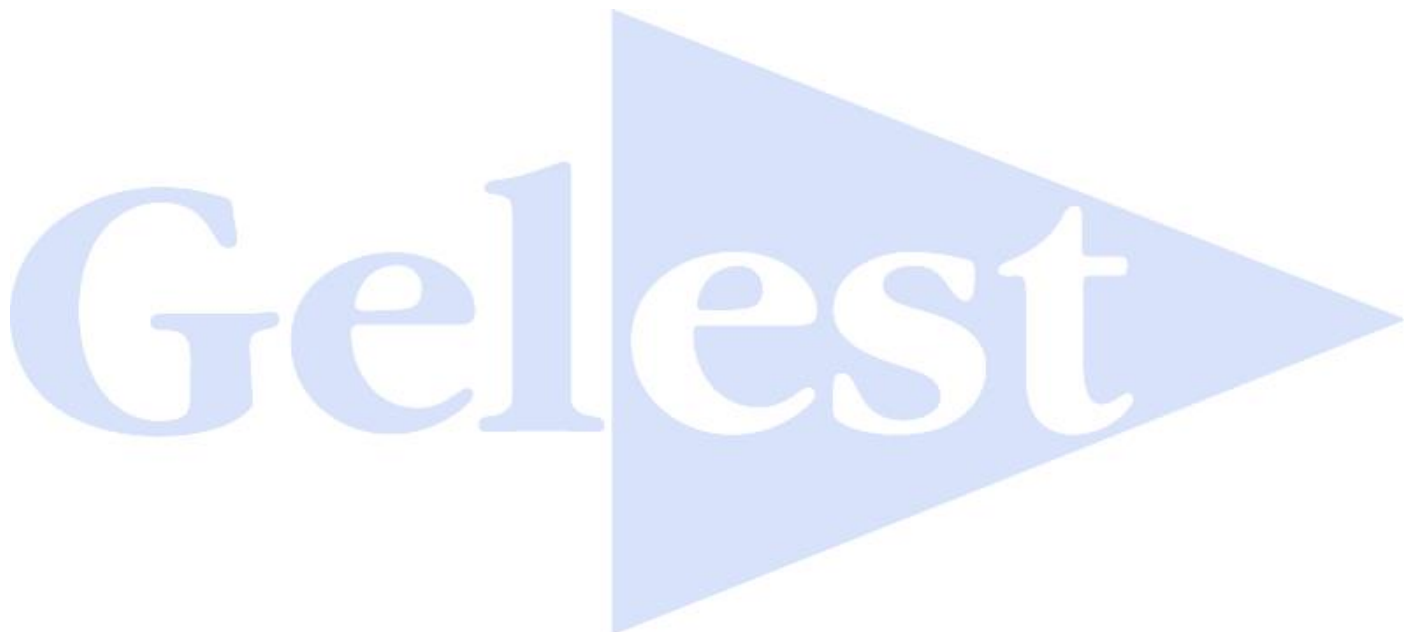
Date of issue: 10/06/2015 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Thermoplastic Silicone-Block Polymers

Features: Provides thin film high strength coatings and films. Sibrid® T series are fully cured thermoplastic silicone block polymers with the ability to form thin film sections combined with high permeability allowing maximum transport of water and oxygen.

Applications:

electronic devices - strippable low dielectric constant coatings.

microelectrodes - electrolyte confinement with high gas transport.

membranes - form high strength, high O₂ and H₂O transport rate films.

Capsular Description:	Thickness	 thin	Cure	 air/moisture	Hardness	 medium	Type	 solvent-borne 1-part
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Sibrid®TI Thermoplastic Silicone-Polyimide

Description

Sibrid® TI is a fully cured thermoplastic silicone-polyimide block copolymer dissolved in N-methylpyrrolidone solvent. It is suitable for casting or coating.

Film Properties

Color	light gold-amber
Tensile Strength	>3500 psi
Dielectric Constant	2.56
Specific Gravity	1.18
Glass Transition	168°C
Permeability, O ₂	35 $\frac{(10^{-9} \text{ cc O}_2(\text{RTP}) \text{ cm}}{\text{s., cm}^2, \text{ cmHg } \Delta P}$

Solution Properties

Form	solution
Solids	14-16%
Flashpoint	86°C
Specific Gravity	1.1
Refractive Index	1.49

Standard Packaging

PP1-SBTI Sibrid® TI	
	100g/ \$19.00
	1kg/ \$134.00
	10kg/commercial package

Caution

Use in a well ventilated area.
Flammable.
Avoid contact with skin and eyes.

Application Methods

Gelest Sibrid® TI is applied as a coating by spraying, dipping or brushing. The solvent is removed by evaporation at 75°C-125°C in an exhausted oven. As supplied, typical film deposition is 25-50 microns. Thinner films (<10 micron) may be prepared by diluting with THF, NMP or dioxane.