

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Physical state	: Liquid
Product name	: SiBRID® TI
Product code	: PP1-SBTI
Synonyms	: COPOLY(ETHERIMIDE/DIMETHYLSILOXANE); POLY(DIMETHYLSILOXANE)ETHERIMIDE SOLUTION
Chemical family	: ORGANOSILOXANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

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1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Reproductive toxicity, Category 1B	H360
Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	H335

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07



GHS08

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Signal word (CLP)	: Danger
Hazardous ingredients	: N-Methylpyrrolidone
Hazard statements (CLP)	: H315 - Causes skin irritation. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H360 - May damage fertility or the unborn child.
Precautionary statements (CLP)	: P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves/protective clothing/eye protection/face protection. P261 - Avoid breathing vapours. P264 - Wash hands thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P308+P313 - IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
N-Methylpyrrolidone substance listed as REACH Candidate (1-Methyl-2-pyrrolidone)	(CAS-No.) 872-50-4	80 - 85	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Repr. 1B, H360D STOT SE 3, H335
(Dimethylsiloxane)(etherimide) copolymer	(CAS-No.) 99904-16-2	15 - 20	Not classified

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of water/.... Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: May damage fertility or the unborn child.
Symptoms/effects after inhalation	: May cause drowsiness or dizziness. May cause respiratory irritation.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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5.3. Advice for firefighters

- Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : For further information refer to section 8: "Exposure controls/personal protection". Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment.

6.2. Environmental precautions

- Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

- See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapour and mist. Ground/bond container and receiving equipment. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
- Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Use explosion-proof electrical equipment.
- Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up. Store in sealed containers below 30°C.
- Incompatible materials : Oxidizing agent.
- Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

- No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

N-Methylpyrrolidone (872-50-4)

Italy - Portugal - USA ACGIH	ACGIH TWA (mg/m ³)	400 mg/m ³
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8.2. Exposure controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

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Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Colour	: Light gold-amber.
Odour	: Mild.
Odour threshold	: No data available
Refractive index	: No additional information available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 202 °C initial
Flash point	: 86 °C
Auto-ignition temperature	: 346 °C (N-Methylpyrrolidone)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Combustible liquid
Vapour pressure	: No data available
Relative vapour density at 20 °C	: 3.4 (N-Methylpyrrolidone)
Relative density	: 1.1
% Volatiles	: > 80 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

If processing entails drying, insure that an explosion proof oven is used. Do not evaporate solvent in the presence of flame or sparks.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

N-Methylpyrrolidone (872-50-4)

LD50 oral rat	4150 mg/kg
LD50 dermal rabbit	8000 mg/kg
LC50 inhalation rat (mg/l)	> 5.1 mg/l/4h
ATE CLP (oral)	4150 mg/kg bodyweight
ATE CLP (dermal)	8000 mg/kg bodyweight

Skin corrosion/irritation : Causes skin irritation.
 Serious eye damage/irritation : Causes serious eye irritation.
 Respiratory or skin sensitisation : Not classified
 Germ cell mutagenicity : Not classified
 Carcinogenicity : Not classified
 Reproductive toxicity : May damage fertility or the unborn child.
 N-Methylpyrrolidone: Evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.
 STOT-single exposure : May cause respiratory irritation.
 STOT-repeated exposure : Not classified
 Aspiration hazard : Not classified
 Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause respiratory irritation.
 Symptoms/effects after skin contact : May cause skin irritation.
 Symptoms/effects after eye contact : Causes serious eye irritation.
 Symptoms/effects after ingestion : May be harmful if swallowed.
 Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity : Not classified
 Chronic aquatic toxicity : Not classified

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Component	
N-Methylpyrrolidone (872-50-4)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
 Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
 Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR) : Not applicable

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UN-No. (IMDG)	: Not applicable
UN-No. (IATA)	: Not applicable
UN-No. (ADN)	: Not applicable
UN-No. (RID)	: Not applicable

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: Not applicable
Proper Shipping Name (IMDG)	: Not applicable
Proper Shipping Name (IATA)	: Not applicable
Proper Shipping Name (ADN)	: Not applicable
Proper Shipping Name (RID)	: Not applicable

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR)	: Not applicable
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IMDG

Transport hazard class(es) (IMDG)	: Not applicable
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IATA

Transport hazard class(es) (IATA)	: Not applicable
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ADN

Transport hazard class(es) (ADN)	: Not applicable
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RID

Transport hazard class(es) (RID)	: Not applicable
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14.4. Packing group

Packing group (ADR)	: Not applicable
Packing group (IMDG)	: Not applicable
Packing group (IATA)	: Not applicable
Packing group (ADN)	: Not applicable
Packing group (RID)	: Not applicable

14.5. Environmental hazards

Dangerous for the environment	: No
Marine pollutant	: No
Other information	: No supplementary information available

14.6. Special precautions for user

Special transport precautions	: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons or 450 liters. The product is not regulated for transport by the IATA, ADR/RID, ADN or the IMDG regulations.
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- Overland transport

No data available

- Transport by sea

No data available

- Air transport

No data available

- Inland waterway transport

Not applicable

- Rail transport

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains a substance on the REACH candidate list in concentration $\geq 0.1\%$ or with a lower specific limit: 1-Methyl-2-pyrrolidone (CAS 872-50-4)

Contains no REACH Annex XIV substances

% Volatiles : > 80 %

15.1.2. National regulations

Germany

Reference to AwSV : Water hazard class (WGK) 3, severe hazard to water (Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : N-Methylpyrrolidone is listed

Denmark

Class for fire hazard : Class III-1

Store unit : 50 liter

Classification remarks : Flammable according to the Danish Ministry of Justice; Emergency management guidelines for the storage of flammable liquids must be followed

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product
Pregnant/breastfeeding women working with the product must not be in direct contact with the product
The requirements from the Danish Working Environment Authorities regarding work with carcinogens must be followed during use and disposal

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Repr. 1B	Reproductive toxicity, Category 1B
Repr. 1B	Reproductive toxicity, Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H360	May damage fertility or the unborn child.
H360D	May damage the unborn child.

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SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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Thermoplastic Silicone-Block Polymers

Features: Provides thin film high strength coatings and films. Sibrid® T series are fully cured thermoplastic silicone block polymers with the ability to form thin film sections combined with high permeability allowing maximum transport of water and oxygen.

Applications:

electronic devices - strippable low dielectric constant coatings.

microelectrodes - electrolyte confinement with high gas transport.

membranes - form high strength, high O₂ and H₂O transport rate films.

Capsular Description:	Thickness	 thin	Cure	 air/moisture	Hardness	 medium	Type	 solvent-borne 1-part
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Sibrid®TI Thermoplastic Silicone-Polyimide

Description

Sibrid® TI is a fully cured thermoplastic silicone-polyimide block copolymer dissolved in N-methylpyrrolidone solvent. It is suitable for casting or coating.

Film Properties

Color	light gold-amber
Tensile Strength	>3500 psi
Dielectric Constant	2.56
Specific Gravity	1.18
Glass Transition	168°C
Permeability, O ₂	35 $\frac{(10^{-9} \text{ cc O}_2(\text{RTP}) \text{ cm}}{\text{s., cm}^2, \text{ cmHg } \Delta P}$

Solution Properties

Form	solution
Solids	14-16%
Flashpoint	86°C
Specific Gravity	1.1
Refractive Index	1.49

Standard Packaging

PP1-SBTI Sibrid® TI	
	100g/ \$19.00
	1kg/ \$134.00
	10kg/commercial package

Caution

Use in a well ventilated area.
Flammable.
Avoid contact with skin and eyes.

Application Methods

Gelest Sibrid® TI is applied as a coating by spraying, dipping or brushing. The solvent is removed by evaporation at 75°C-125°C in an exhausted oven. As supplied, typical film deposition is 25-50 microns. Thinner films (<10 micron) may be prepared by diluting with THF, NMP or dioxane.