



**GELEST® PRIMER A1**  
 Safety Data Sheet PP1-SBPA1  
 Date of issue: 07/10/2019      Version: 1.0

## SECTION 1: Identification

### 1.1. Identification

Product name	: GELEST® PRIMER A1
Product code	: PP1-SBPA1
Product form	: Mixture
Physical state	: Liquid
Synonyms	: VINYLTRIETHOXYSILANE-1,2-BUTADIENE COPOLYMER TRIETHOXYSILYL MODIFIED POLY(1,2-BUTADIENE) COPOLYMER
Chemical family	: ORGANOSILANE

### 1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

### 1.3. Supplier

**GELEST, INC.**

11 East Steel Road  
 Morrisville, PA 19067

**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Flammable liquids Category 2	H225 Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 2	H319 Causes serious eye irritation
Reproductive toxicity Category 2	H361 Suspected of damaging fertility or the unborn child
Specific target organ toxicity (single exposure) Category 3	H336 May cause drowsiness or dizziness
Specific target organ toxicity (repeated exposure) Category 2	H373 May cause damage to organs through prolonged or repeated exposure
Aspiration hazard Category 1	H304 May be fatal if swallowed and enters airways
Full text of H statements : see section 16	

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H225 - Highly flammable liquid and vapor  
 H304 - May be fatal if swallowed and enters airways  
 H315 - Causes skin irritation  
 H319 - Causes serious eye irritation  
 H336 - May cause drowsiness or dizziness  
 H361 - Suspected of damaging fertility or the unborn child  
 H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary statements (GHS US) :

P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P308+P313 - If exposed or concerned: Get medical advice/attention.  
 P210 - Keep away from heat, open flames, sparks. - No smoking.  
 P240 - Ground/Bond container and receiving equipment  
 P241 - Use explosion-proof electrical equipment  
 P242 - Use only non-sparking tools.  
 P243 - Take precautionary measures against static discharge.  
 P260 - Do not breathe vapors.  
 P264 - Wash hands thoroughly after handling.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P301+P310 - If swallowed: Immediately call a doctor  
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse

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skin with water/shower  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P312 - Call a POISON CENTER if you feel unwell  
P321 - Specific treatment (see first aid instructions on this label)  
P331 - Do NOT induce vomiting.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P403+P235 - Keep in a cool place  
P405 - Store locked up.  
P501 - Dispose of contents/container to licensed waste disposal facility.

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Toluene	(CAS-No.) 108-88-3	85 - 90	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304
Triethoxysilyl modified poly-1,2-butadiene	(CAS-No.) 72905-90-9	10 - 15	Not classified

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.
First-aid measures after skin contact	: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects	: Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.
Symptoms/effects after inhalation	: May cause drowsiness or dizziness. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be fatal if swallowed and enters airways. Oral toxicity is associated with toluene which causes psychophysiological and bone marrow changes nausea, vomiting, headache, visual effects including blindness.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Do not use straight streams.

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### 5.2. Specific hazards arising from the chemical

- Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
- Explosion hazard : May form flammable/explosive vapor-air mixture.

### 5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

#### 6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

- Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

### 6.4. Reference to other sections

- See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
- Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
- Storage conditions : Keep container tightly closed. Store cold.
- Incompatible materials : Acids. Oxidizing agent. Peroxides. Moisture. Water.
- Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Toluene (108-88-3)		
ACGIH	ACGIH TWA (ppm)	20 ppm
OSHA	OSHA PEL (TWA) (ppm)	200 ppm
OSHA	OSHA PEL (Ceiling) (ppm)	300 ppm
IDLH	US IDLH (ppm)	500 ppm
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	375 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	100 ppm
NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	560 mg/m <sup>3</sup>
NIOSH	NIOSH REL (STEL) (ppm)	150 ppm

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### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Solution.
Color	: Pale yellow to amber.
Odor	: No data available
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < 0 °C
Freezing point	: No data available
Boiling point	: 110 °C (initial, toluene)
Flash point	: 5 °C
Auto-ignition temperature	: 536 (toluene)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: No data available
Relative vapor density at 20 °C	: > 3 (toluene)
Relative density	: 0.85
% Volatiles	: > 85 °C
Solubility	: Reacts with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 2 - 5 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 1.27 - 7 vol % (lower; upper: toluene)

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

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### 10.3. Possibility of hazardous reactions

Reacts with water and moisture in air liberating ethanol and crosslinking.

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Acids. Oxidizing agent. Peroxides. Moisture. Water.

### 10.6. Hazardous decomposition products

Organic acid vapors.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Toluene (108-88-3)	
LD50 oral rat	2600 mg/kg
LD50 dermal rabbit	12000 mg/kg
LC50 inhalation rat (mg/l)	12.5 mg/l/4h
ATE US (vapors)	11 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

Toluene (108-88-3)	
IARC group	3 - Not classifiable

Reproductive toxicity : Suspected of damaging fertility or the unborn child.  
Specific target organ toxicity – single exposure : May cause drowsiness or dizziness.  
Specific target organ toxicity – repeated exposure : May cause damage to organs through prolonged or repeated exposure.  
Aspiration hazard : May be fatal if swallowed and enters airways.  
Potential Adverse human health effects and symptoms : Vapor inhalation of toluene may lead to impairment of coordination mental alertness, and reaction times, leading to accident proneness. Exposure to levels around 500ppm leads to narcotic effects including nausea, headache and mental confusion.  
Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause irritation to the respiratory tract.  
Symptoms/effects after skin contact : Causes skin irritation.  
Symptoms/effects after eye contact : Causes serious eye irritation.  
Symptoms/effects after ingestion : May be fatal if swallowed and enters airways. Oral toxicity is associated with toluene which causes psychophysiological and bone marrow changes nausea, vomiting, headache, visual effects including blindness.  
Reason for classification : Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity

Toluene (108-88-3)	
LC50 fish 1	15.22 - 19.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	5.46 - 9.83 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	12.6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 2	11.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

Toluene (108-88-3)	
Log Pow	2.65

### 12.4. Mobility in soil

No additional information available

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### 12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.  
Effect on the ozone layer : No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.  
Product/Packaging disposal recommendations : May be incinerated. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.  
Additional information : Handle empty containers with care because residual vapors are flammable.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### 14.1. UN number

UN-No.(DOT) : 1294  
DOT NA No UN1294

### 14.2. UN proper shipping name

Transport document description : UN1294 Toluene (TRIETHOXYSILYL MODIFIED POLY(1,2-BUTADIENE) COPOLYMER, 10-15% in Toluene), 3, II  
Proper Shipping Name (DOT) : Toluene  
(TRIETHOXYSILYL MODIFIED POLY(1,2-BUTADIENE) COPOLYMER, 10-15% in Toluene)  
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120  
Packing group (DOT) : II - Medium Danger  
Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202  
DOT Packaging Bulk (49 CFR 173.xxx) : 242  
DOT Packaging Exceptions (49 CFR 173.xxx) : 150

### 14.3. Additional information

Emergency Response Guide (ERG) Number : 130  
Other information : No supplementary information available.

### Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

### Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L  
(49 CFR 173.27)  
DOT Quantity Limitations Cargo aircraft only (49 : 60 L  
CFR 175.75)

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Toluene (108-88-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting : 1 %

#### Triethoxysilyl modified poly-1,2-butadiene (72905-90-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory



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### 15.2. International regulations

#### CANADA

##### Toluene (108-88-3)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid  
Class D Division 2 Subdivision A - Very toxic material causing other toxic effects  
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

##### Triethoxysilyl modified poly-1,2-butadiene (72905-90-9)

Listed on the Canadian NDSL (Non-Domestic Substances List)

### EU-Regulations

##### Toluene (108-88-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

### National regulations

##### Toluene (108-88-3)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Korean ECL (Existing Chemicals List)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Japanese Poisonous and Deleterious Substances Control Law  
Japanese Pollutant Release and Transfer Register Law (PRTR Law)  
Listed on the Canadian IDL (Ingredient Disclosure List)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed on CICR (Turkish Inventory and Control of Chemicals)

### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

##### Toluene (108-88-3)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	Yes	No		

##### Toluene (108-88-3)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

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### Hazard Rating

Health	: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability	: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)
Physical	: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 07/10/2019      Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

*The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.*

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The logo for Gelest, featuring the word "Gelest" in a large, white, serif font. The letters are set against a light blue background that is shaped like a right-angled triangle pointing to the right. The "G" is partially cut off on the left side of the image.







## Hybrid Silicone Primer for Low Polarity Surfaces

Features: Provide thin adhesive films that act as primers for organic resins on metal and glass substrates. Sibrid® Primer A1 is a silane modified organic polymer with the ability to form thin films on siliceous and metal substrates and then crosslink with subsequently applied organic resins at room or moderately elevated temperatures.

### Applications:

- optical-electronic interface device assembly and packaging
- thin film adhesive protective coatings
- primer on metals, glass and concrete for organic coatings

Capsular Description:	Thickness	 thin-thick	Cure	 air/moisture	Hardness	 medium	Type	 solvent-borne 1-part
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**Gelest® Primer A1** Adhesive/primer for low polarity resins

### Description

Gelest® Primer A1 is a linear polymer containing reactive alkoxy silane, anhydride and unsaturation functionality dissolved in toluene. It is suitable for nonpolar resins including silicones and polyolefins. The primer is normally applied to the inorganic substrate and after drying the polymer is applied.

### Solution Properties

Form	amber solution
Solids	12-14%
Flashpoint	5°C
Specific Gravity	0.85
Viscosity	2-5 cSt.

**Shelf life:** 12 months when stored below 25°C in sealed containers. Keep container sealed after dispensing product.

### Standard Packaging

PP1-SBPA1 Gelest® Primer A1
100g/ \$29.00
1kg/ \$174.00

### Caution

Use in a well ventilated area.  
Flammable. Avoid contact with skin and eyes.  
Product is moisture sensitive. Containers should be tightly sealed.

### Application Methods

Gelest® Primer A1 is applied as a coating by spraying, dipping or brushing. The solvent is removed by evaporation in an exhausted area. Simultaneous with evaporation, moisture induced cross-linking is initiated. After drying, maximum bond strength with the substrate is achieved by heating to 80°C for 30 minutes, but normally this is not necessary.