



GELEST OPTICAL ENCAPSULANT 41 LOW VOLATILITY SOLUTION

Safety Data Sheet PP1-OE41.7

Date of issue: 11/29/2016

Revision date: 03/05/2019

Version: 1.1

SECTION 1: Identification

1.1. Identification

Product name	: GELEST OPTICAL ENCAPSULANT 41 LOW VOLATILITY SOLUTION
Product code	: PP1-OE41.7
Product form	: Mixture
Physical state	: Liquid
Synonyms	: RESIN REINFORCED VINYL TERMINATED POLYDIMETHYLSILOXANE VINYL MODIFIED SILICA Q RESIN in POLY(DIMETHYLSILOXANE), VINYL TERMINATED with (part B) HYDRIDE FUNCTIONAL CROSSLINKER
Chemical family	: SILICONE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 2	H225 Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 2A	H319 Causes serious eye irritation
Reproductive toxicity Category 2	H361 Suspected of damaging fertility or the unborn child
Specific target organ toxicity (single exposure) Category 3	H336 May cause drowsiness or dizziness
Specific target organ toxicity (repeated exposure) Category 2	H373 May cause damage to organs through prolonged or repeated exposure
Aspiration hazard Category 1	H304 May be fatal if swallowed and enters airways
Hazardous to the aquatic environment - Acute Hazard Category 3	H402 Harmful to aquatic life
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) :

- H225 - Highly flammable liquid and vapor
- H304 - May be fatal if swallowed and enters airways
- H315 - Causes skin irritation
- H319 - Causes serious eye irritation
- H336 - May cause drowsiness or dizziness
- H361 - Suspected of damaging fertility or the unborn child
- H373 - May cause damage to organs through prolonged or repeated exposure
- H402 - Harmful to aquatic life

Precautionary statements (GHS US) :

- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P308+P313 - If exposed or concerned: Get medical advice/attention.
- P210 - Keep away from heat, open flames, sparks. - No smoking.
- P240 - Ground/Bond container and receiving equipment
- P241 - Use explosion-proof electrical equipment
- P242 - Use only non-sparking tools.
- P243 - Take precautionary measures against static discharge.
- P260 - Do not breathe vapors.
- P261 - Avoid breathing vapors.

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P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P301+P310 - If swallowed: Immediately call a POISON CENTER
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.
P312 - Call a POISON CENTER if you feel unwell
P321 - Specific treatment (see first aid instructions on this label)
P331 - Do NOT induce vomiting.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Toluene	(CAS-No.) 108-88-3	70 - 80	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304
Monovinyl terminated polydimethylsiloxane	(CAS-No.) 68951-99-5	> 15	Not classified
Vinyl modified Q silica resin	(CAS-No.) 68584-83-8	> 5	Not classified
Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated	(CAS-No.) 68037-59-2	> 2	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.

Symptoms/effects after inhalation : May cause drowsiness or dizziness. Toluene is moderately toxic by inhalation. Human systemic effects include CNS recording changes, hallucinations, distorted perceptions.

Symptoms/effects after skin contact : Causes skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be fatal if swallowed and enters airways. Oral toxicity is associated with toluene which causes psychophysiological and bone marrow changes nausea, vomiting, headache, visual effects including blindness.

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4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up. Store cold < 5°C.
Incompatible materials : Alkalis. Metal salts. Oxidizing agent. Precious metals.
Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Toluene (108-88-3)		
ACGIH	ACGIH TWA (ppm)	20 ppm
OSHA	OSHA PEL (TWA) (ppm)	200 ppm

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Toluene (108-88-3)		
OSHA	OSHA PEL (Ceiling) (ppm)	300 ppm
IDLH	US IDLH (ppm)	500 ppm
NIOSH	NIOSH REL (TWA) (mg/m ³)	375 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	100 ppm
NIOSH	NIOSH REL (STEL) (mg/m ³)	560 mg/m ³
NIOSH	NIOSH REL (STEL) (ppm)	150 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: (mixture)
Color	: Colorless.
Odor	: No data available
Odor threshold	: No data available
Refractive index	: 1.482
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: < -60 °C
Freezing point	: No data available
Boiling point	: 111 °C - initial, toluene
Flash point	: 4 °C
Auto-ignition temperature	: 536
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: < 1 mm Hg @ 20°C
Relative vapor density at 20 °C	: No data available
Relative density	: 0.884
% Volatiles	: > 75 °C
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 4.71 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available

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Oxidizing properties : No data available
Explosion limits : 1.27 - 7 vol % (lower; upper: toluene)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers for up to 12 months under dry inert atmosphere stored <5°C.

10.3. Possibility of hazardous reactions

Non-hazardous polymerization will occur if stored at room temperature.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Toluene (108-88-3)	
LD50 oral rat	2600 mg/kg
LD50 dermal rabbit	12000 mg/kg
LC50 inhalation rat (mg/l)	12.5 mg/l/4h
ATE US (vapors)	11 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Toluene (108-88-3)	
IARC group	3 - Not classifiable

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Specific target organ toxicity – single exposure : May cause drowsiness or dizziness.

Specific target organ toxicity – repeated exposure : May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : May be fatal if swallowed and enters airways.

Potential Adverse human health effects and symptoms : Vapor inhalation of toluene may lead to impairment of coordination mental alertness, and reaction times, leading to accident proneness. Exposure to levels around 500ppm leads to narcotic effects including nausea, headache and mental confusion.

Symptoms/effects after inhalation : May cause drowsiness or dizziness. Toluene is moderately toxic by inhalation. Human systemic effects include CNS recording changes, hallucinations, distorted perceptions.

Symptoms/effects after skin contact : Causes skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May be fatal if swallowed and enters airways. Oral toxicity is associated with toluene which causes psychophysiological and bone marrow changes nausea, vomiting, headache, visual effects including blindness.

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life.

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Toluene (108-88-3)	
LC50 fish 1	15.22 - 19.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	5.46 - 9.83 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	12.6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 2	11.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Toluene (108-88-3)	
Log Pow	2.65

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information : Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 1294
DOT NA no. : UN1294

14.2. UN proper shipping name

Transport document description : UN1294 Toluene (GELEST OPTICAL ENCAPSULANT 41 LOW VOLATILITY SOLUTION), 3, II
Proper Shipping Name (DOT) : Toluene
(GELEST OPTICAL ENCAPSULANT 41 LOW VOLATILITY SOLUTION)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150

14.3. Additional information

Emergency Response Guide (ERG) Number : 130
Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L
(49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : 60 L
CFR 175.75)

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SECTION 15: Regulatory information

15.1. US Federal regulations

Toluene (108-88-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting	1 %
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Monovinyl terminated polydimethylsiloxane (68951-99-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Vinyl modified Q silica resin (68584-83-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated (68037-59-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Toluene (108-88-3)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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Monovinyl terminated polydimethylsiloxane (68951-99-5)

Listed on the Canadian DSL (Domestic Substances List)

Vinyl modified Q silica resin (68584-83-8)

Listed on the Canadian DSL (Domestic Substances List)

Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated (68037-59-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Toluene (108-88-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Vinyl modified Q silica resin (68584-83-8)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Toluene (108-88-3)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

Monovinyl terminated polydimethylsiloxane (68951-99-5)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)

Vinyl modified Q silica resin (68584-83-8)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

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Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated (68037-59-2)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

WARNING: This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Toluene (108-88-3)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	Yes	No		

Toluene (108-88-3)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H402	Harmful to aquatic life

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur
Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)
Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 11/29/2016 Revision date: 03/05/2019 Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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Gelest Flexible Optical Encapsulant Series

Filler-Free 2-part Silicone Elastomers

Features: Provide rapid-cure pure silicone elastomers with high optical transmission They have relatively low viscosity and extended pot-life, allowing potting, embedding and coating. Systems are vinyl-addition (platinum) cure.

Applications:

- electronic devices** - provide mechanical and chemical protection to electronic components, free of abrasive silica.
- optical devices** - index matching, cladding or transmission media applications.
- supported membranes** - filler-free silicone allows maximum transport of gases.

Capsular Description:	Thickness thick	Cure Pt catalyst	Hardness medium	Type 100% active 2-part
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Gelest OE™ 41 1.41 refractive index 2-part silicone RTV encapsulant, supplied as 1:1 kit

Description

Gelest OE™ 41 is a flexible, optically clear molding, encapsulation and coating compound. The low viscosity of the catalyzed mix, long pot-life at room temperature and moderate cure temperature make this extremely useful in laboratory, prototype and small production run applications.

Cured Properties

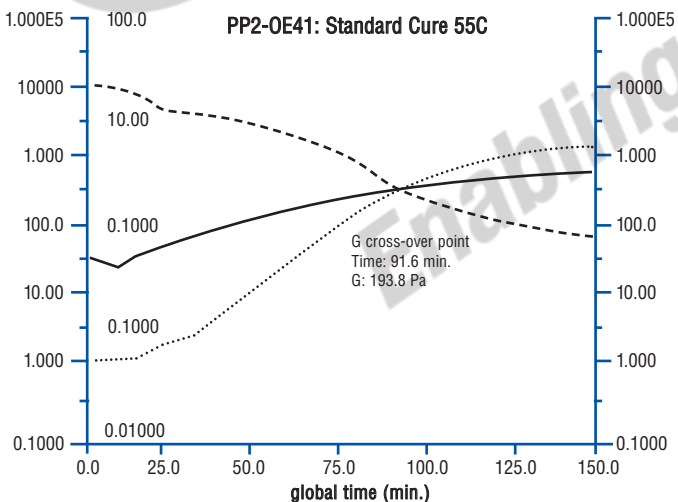
Refractive Index	1.407
Tensile Strength	>300psi
Elongation	140-200%
Durometer, Shore A	15-30
Tear Strength	5-15pli

Uncured Properties of Gelest OE™ 41

Viscosity (1:1) catalyzed: 1750-2500 cSt.

Application Methods

Thoroughly mix Part A with Part B in a 1:1 ratio. De-air mix under vacuum for about 20 minutes. The pot-life is 18 hours at 25°C. Pot-life may be extended by storing at 5°C. Pour into mold or apply to substrate. Avoid entrapping air. Cure at 55°C for 4 hours or at room temperature over 72 hours.



Standard Packaging

PP2-OE41 Gelest OE™ 41	
1 kg kit (500g OE41A, 500g OE41B):	\$84.00
6 kg kit (3kg OE41A, 3kg OE41B):	\$384.00

Gelest OE™ 41 is available in other versions in which cure speed or volatile content has been varied to match special requirements.

Gelest OE™ 41.2 Accelerated Cure

Rapid cure version of standard Gelest OE™ 41, cures in less than 1 hour at room temperature, has a working time of about 10 minutes.

PP2-OE41.2 Gelest OE™ 41.2	
1 kg kit (500g OE41.2A, 500g OE41.2B):	\$96.00
6 kg kit (3kg OE41.2A, 3kg OE41.2B):	\$384.00

Gelest OE™ 41.4 Extended Cure

Slow cure version of standard Gelest OE™ 41, offers a pot-life of 48 hours at room temperature. Cures in one hour at 120°C

PP2-OE41.4 Gelest OE™ OE41.4B	
1 kg kit (500g OE41.4A, 500g OE41B):	\$96.00
6 kg kit (3kg OE41.4A, 3kg OE41.4B):	\$384.00

Gelest OE™ 41.6 Low Volatility

Low volatility content of **Gelest OE™ 41.6** offers advantages in electrical and high vacuum where bleed or migration of low molecular weight species can have deleterious effects.

PP2-OE41.6 Gelest OE™ 41.6	
1 kg kit (500g OE41.6A, 500g OE41.6B):	\$160.00

Gelest OE™ 41.7 Low Volatility in solution

A single component solution version in toluene which cures after evaporation of solvent i 24 ours to form optically clear films. Product must be stored <5°C

PP1-OE41.7 Gelest OE™ 41.7	100g/\$85.00
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