



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

| | |
|-----------------|-------------------------------------------------------------------------------------------|
| Product form | : Mixture |
| Physical state | : Liquid |
| Product name | : GELEST® GEL F065 |
| Product code | : PP1-F065 |
| Synonyms | : GELEST FLUROSILICONE GEL F065; POLY(DIMETHYLSILOXANES), VINYL MODIFIED WITH CROSSLINKER |
| Chemical family | : ORGANOSILOXANE |

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

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1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH210 - Safety data sheet available on request.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

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| Name | Product identifier | % | Classification according to Regulation (EC) No. 1272/2008 [CLP] |
|------------------------------------------------------------------------------------|--------------------------------------------|------|-----------------------------------------------------------------|
| Vinyl terminated (35-45% trifluoropropylmethylsiloxane)-dimethylsiloxane copolymer | (CAS-No.) 68951-98-4 (EC-No.) 614-836-4 | > 60 | Not classified |
| Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated | (CAS-No.) 68037-59-2 | < 25 | Not classified |
| Vinyl modified Q silica resin | (CAS-No.) 68584-83-8 (EC-No.) 271-545-1 | < 5 | Not classified |

SECTION 4: First aid measures

4.1. Description of first aid measures

| | |
|---------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| First-aid measures general | : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label. |
| First-aid measures after inhalation | : Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice. |
| First-aid measures after skin contact | : Wash with plenty of water/.... Get medical advice/attention. |
| First-aid measures after eye contact | : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention. |
| First-aid measures after ingestion | : Never give anything by mouth to an unconscious person. Get medical advice/attention. |

4.2. Most important symptoms and effects, both acute and delayed

| | |
|-------------------------------------|-----------------------------|
| Symptoms/effects after inhalation | : No information available. |
| Symptoms/effects after skin contact | : No information available. |
| Symptoms/effects after eye contact | : May cause eye irritation. |
| Symptoms/effects after ingestion | : No information available. |

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

| | |
|--------------------------------|---------------------------------------------------------------|
| Suitable extinguishing media | : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical. |
| Unsuitable extinguishing media | : None known. |

5.2. Special hazards arising from the substance or mixture

| | |
|-------------|-------------------------------------------------------------------------------------------------------------------------|
| Fire hazard | : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame. |
|-------------|-------------------------------------------------------------------------------------------------------------------------|

5.3. Advice for firefighters

| | |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Firefighting instructions | : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. |
| Protection during firefighting | : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist. |

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

| | |
|----------------------|--------------------------------------------------------|
| Protective equipment | : Wear protective equipment as described in Section 8. |
| Emergency procedures | : Evacuate unnecessary personnel. |

6.1.2. For emergency responders

| | |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Protective equipment | : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection". |
|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

| | |
|-------------------------|------------------------------------------------------------------------------------------------------|
| For containment | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up | : Sweep or shovel spills into appropriate container for disposal. |

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6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Use only in well ventilated areas.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Store in sealed containers less than 5°C.

Incompatible materials : Alkalis. Metal salts. Oxidizing agent. Precious metals.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid. Viscous.

Colour : No data available

Odour : No data available

Odour threshold : No data available

Refractive index : No additional information available

pH : No data available

Relative evaporation rate (butylacetate=1) : No data available

Melting point : < -60 °C

Freezing point : No data available

Boiling point : No data available

Flash point : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Flammability (solid, gas) : No data available

Vapour pressure : < 10 mm Hg @ 20°C

Relative vapour density at 20 °C : No data available

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| | |
|----------------------|--------------------------|
| Relative density | : 1.38 - 1.39 |
| % Volatiles | : < 2 % |
| Solubility | : Insoluble in water. |
| Log Pow | : No data available |
| Log Kow | : No data available |
| Viscosity, kinematic | : 1800 - 2400 cSt @ 23°C |
| Viscosity, dynamic | : No data available |
| Explosive properties | : No data available |
| Oxidising properties | : No data available |
| Explosive limits | : No data available |

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers under dry inert atmosphere.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Hydrogen fluoride. Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

| | |
|-------------------------------------|-----------------------------|
| Acute toxicity | : Not classified |
| Skin corrosion/irritation | : Not classified |
| Serious eye damage/irritation | : Not classified |
| Respiratory or skin sensitisation | : Not classified |
| Germ cell mutagenicity | : Not classified |
| Carcinogenicity | : Not classified |
| Reproductive toxicity | : Not classified |
| STOT-single exposure | : Not classified |
| STOT-repeated exposure | : Not classified |
| Aspiration hazard | : Not classified |
| Symptoms/effects after inhalation | : No information available. |
| Symptoms/effects after skin contact | : No information available. |
| Symptoms/effects after eye contact | : May cause eye irritation. |
| Symptoms/effects after ingestion | : No information available. |

SECTION 12: Ecological information

12.1. Toxicity

| | |
|--------------------------|------------------|
| Acute aquatic toxicity | : Not classified |
| Chronic aquatic toxicity | : Not classified |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

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12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR) : Not applicable
UN-No. (IMDG) : Not applicable
UN-No. (IATA) : Not applicable
UN-No. (ADN) : Not applicable
UN-No. (RID) : Not applicable

14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable
Proper Shipping Name (ADN) : Not applicable
Proper Shipping Name (RID) : Not applicable

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

ADN

Transport hazard class(es) (ADN) : Not applicable

RID

Transport hazard class(es) (RID) : Not applicable

14.4. Packing group

Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards

Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user

- Overland transport

Not applicable

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- Transport by sea

Not applicable

- Air transport

Not applicable

- Inland waterway transport

Not applicable

- Rail transport

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

% Volatiles : < 2 %

15.1.2. National regulations

Germany

Reference to AwSV : Water hazard class (WGK) 3, severe hazard to water (Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands

SZW-lijst van kankerverwekkende stoffen : Vinyl modified Q silica resin is listed

SZW-lijst van mutagene stoffen : Vinyl modified Q silica resin is listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling : None of the components are listed

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

| | |
|--------|-----------------------------------------|
| EUH210 | Safety data sheet available on request. |
|--------|-----------------------------------------|

SDS EU (REACH Annex II) - Custom

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Safety Data Sheet

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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Clear Specialty Silicone Gel Elastomers

Features: Gels are solids with fluid characteristics. They provide mechanical protection and dampening with good cohesion, high instantaneous deformation and good resilience with a wide range of chemical resistance and refractive index control.

Applications:

optical component coating- coupling media and elastomeric seals.

shock absorption- provide a property range extending from vibration dampening to sound absorption

electrical devices- provide low stress protection to delicate components.

| | | | | |
|-----------------------|---------------------------------------------------------------------------------------------------|------------------|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
| Capsular Description: | Thickness  thick | Cure Pt catalyst | Hardness  low | Type  100% active 2-part |
|-----------------------|---------------------------------------------------------------------------------------------------|------------------|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|

Gelest Gel P065 2-Part Silicone Gel

Description

Gel P065 is a temporarily deformable material with excellent low temperature properties and a refractive index of 1.43. It performs as a dielectric gel from 115° to 235°C.

Gel Properties

| | |
|---------------------|---------|
| Color | clear |
| Refractive Index | 1.430 |
| Penetration | 60-80mm |
| Specific Gravity | 0.99 |
| Dielectric Constant | 2.8 |

Uncured Properties

| | |
|-------------------------|-------------|
| Form | liquid |
| Viscosity (initial mix) | 700-800 cSt |

Processing

Gel P065 is a 2-part addition cure system. It is comprised of "A" and "B" parts which are mixed in a 1:1 ratio. After thoroughly mixing 1 part "A" to 1 part "B", allow mix to de-air. Pot life is 3-4 hours. Pour or syringe around part or into cavity. Cure at 115-120°C for 30-60 minutes or at room temperature for 48 hours. If the gel is too firm (low penetration) increase the ratio of A to B to 1.1:1, 1.2:1 etc.

Caution: Avoid contact with skin and eyes

Shelf life: 12 months when stored below 25°C in sealed containers.

Standard Packaging

| |
|--------------------------|
| PP2-P065 Gelest Gel P065 |
| 100g/\$65.00 |
| 1kg/\$390.00 |

Gelest Gel F065 1-Part Silicone Gel

Description

Gel F065 is a temporarily deformable material with fluorosilicone properties, providing fuel resistant properties and a low refractive index. The one part addition cure system is technically achieved by incorporating a fugitive inhibitor to the catalyzed mix.

Gel Properties

| | |
|------------------|---------|
| Color | clear |
| Refractive Index | 1.384 |
| Penetration | 60-80mm |
| Specific Gravity | 1.27 |

Uncured Properties

| | |
|-----------|---------------|
| Form | liquid |
| Viscosity | 1200-1500 cSt |

Processing

Gel F065 is a 1-part addition cure system. Pour or syringe around part or into cavity. Cure at 100-150°C for 20-30 minutes. If the gel is too firm (low penetration), FMV-4031 fluorosilicone polymer can be added at 5-20% levels prior to cure.

Caution: Avoid contact with skin and eyes

Shelf life: 6 months when stored below <0°C in sealed containers.

Standard Packaging

| |
|--------------------------|
| PP1-F065 Gelest Gel F065 |
| 100g/\$160.00 |