SECTION 1: Identification

1.1. Identification
Product name: HEPTAETHYLENEGLYCOL
Product code: PEG0-HH07
Product form: Substance
Physical state: Liquid
Formula: C14H30O8
Synonyms: 3,6,9,12,15,18-Hexaoxaicosane-1,20-Diol
Chemical family: POLYETHER

1.2. Recommended use and restrictions on use
Recommended use: Chemical intermediate

1.3. Supplier
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture
GHS-US classification
Serious eye damage/eye irritation Category 2B H320 Causes eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements
GHS US labeling
Signal word (GHS US): Warning
Hazard statements (GHS US): H320 - Causes eye irritation
Precautionary statements (GHS US): P264 - Wash hands, forearms and face thoroughly after handling. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337+P313 - IF eye irritation persists: Get medical advice/attention.

2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type: Mono-constituent
Name: HEPTAETHYLENEGLYCOL
CAS-No.: 5617-32-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
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<tbody>
<tr>
<td>Heptaethyleneglycol</td>
<td>(CAS-No.) 5617-32-3</td>
<td>97 - 100</td>
<td>Eye Irrit. 2B, H320</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
HEPTAETHYLENEGLYCOL
Safety Data Sheet

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: None known.

5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available
8.2. **Appropriate engineering controls**

<table>
<thead>
<tr>
<th>Engineering controls</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Provide local exhaust or general room ventilation.</td>
<td></td>
</tr>
</tbody>
</table>

8.3. **Individual protection measures/Personal protective equipment**

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
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</tr>
<tr>
<td>Appearance</td>
<td>Liquid. Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
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<tr>
<td>Color</td>
<td>Colorless.</td>
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<tr>
<td>Odor</td>
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</tr>
<tr>
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</tr>
<tr>
<td>Refractive index</td>
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<tr>
<td>pH</td>
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<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
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<tr>
<td>Melting point</td>
<td>No data available</td>
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<tr>
<td>Freezing point</td>
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<tr>
<td>Boiling point</td>
<td>244 °C @ 0.6 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
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</tr>
<tr>
<td>Decomposition temperature</td>
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</tr>
<tr>
<td>Flammability (solid, gas)</td>
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</tr>
<tr>
<td>Vapor pressure</td>
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<tr>
<td>Relative vapor density at 20 °C</td>
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<tr>
<td>Relative density</td>
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<td>Log Pow</td>
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<tr>
<td>Log Kow</td>
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<td>Viscosity, kinematic</td>
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<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
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</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. **Other information**

No additional information available

### SECTION 10: Stability and reactivity

10.1. **Reactivity**

No additional information available

10.2. **Chemical stability**

Stable.
10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified
Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable
14.3. Additional information
Other information : No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

HEPTAETHYLENEGLYCOL (5617-32-3)

TSCA Exemption/Exclusion

CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

Heptaethyleneglycol (5617-32-3)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
No additional information available

EU-Regulations

Heptaethyleneglycol (5617-32-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Heptaethyleneglycol (5617-32-3)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

H320 Causes eye irritation

Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

1 Slight Hazard - Irritation or minor reversible injury possible

Flammability

1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class III B)

Physical

1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 02/24/2017 Version: 1.0

Print date: 04/10/2019 EN (English US) SDS ID: PEG0-HH07
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