SECTION 1: Identification

1.1. Identification

Product name: POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
Product code: PAL-008
Product form: Mixture
Physical state: Liquid
Formula: C8H15O3Al
Synonyms: ALUMINUM, (2-ETHYLHEXANOATO-O)OXO-, HOMOPOLYMER
Chemical family: METAL COMPOUND

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067 USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Flammable liquids Category 4 H227 Combustible liquid
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Signal word (GHS US): Warning
Hazard statements (GHS US): H227 - Combustible liquid
Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum, (2-ethylhexanoato-O)oxo-, homopolymer</td>
<td>(CAS No.) 56237-74-2</td>
<td>60</td>
<td>Not classified</td>
</tr>
<tr>
<td>Isopropyl-2-ethylhexanoate</td>
<td>(CAS No.) 67024-46-8</td>
<td>40</td>
<td>Flam. Liq. 4, H227</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: None known.

5.2. Specific hazards arising from the chemical
Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Wear pressure demand self-contained breathing apparatus with full facepiece and full protective clothing. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Additional hazards when processed: Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Precautions for safe handling: Ground/bond container and receiving equipment. Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Keep in a cool place.
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified full face organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Physical state: Liquid
Appearance: Viscous liquid
Molecular mass: 186.19 g/mol
Color: No data available
Odor: No data available
Odor threshold: No data available
Refractive index: No data available
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: No data available
Freezing point: No data available
Boiling point: No data available
Flash point: 88 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): Combustible liquid
Vapor pressure: No data available
Relative vapor density at 20 °C: No data available
Relative density: 1.01
Solubility: No data available
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors. Aluminum oxide fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified
Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : May cause skin irritation.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : May be harmful if swallowed.

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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SECTION 13: Disposal considerations

### 13.1. Disposal methods

<table>
<thead>
<tr>
<th>Sewage disposal recommendations</th>
<th>: Do not dispose of waste into sewer.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product-Packaging disposal recommendations</td>
<td>: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.</td>
</tr>
<tr>
<td>Ecology - waste materials</td>
<td>: Avoid release to the environment.</td>
</tr>
</tbody>
</table>

SECTION 14: Transport information

### 14.1. UN number

DOT NA no. | NA1993 |

### 14.2. UN proper shipping name

| Transport document description | : NA1993 Combustible liquid, n.o.s. (POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al), 3, III |
| Proper Shipping Name (DOT) | : Combustible liquid, n.o.s. (POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al) |
| Class (DOT) | : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120 |
| Packing group (DOT) | : III - Minor Danger |
| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 203 |
| DOT Packaging Bulk (49 CFR 173.xxx) | : 241 |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : 150 |
| DOT Symbols | : D - Proper shipping name for domestic use only, or to and from Canada. G - Identifies PSN requiring a technical name |

### 14.3. Additional information

| Other information | : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations. |

| Transport by sea | |
| DOT Vessel Stowage Location | : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel. |

| Air transport | |
| DOT Quantity Limitations Passenger aircraft/rail | : 60 L (49 CFR 173.27) |
| DOT Quantity Limitations Cargo aircraft only | : 220 L (49 CFR 175.75) |

SECTION 15: Regulatory information

### 15.1. US Federal regulations

**Aluminum, (2-ethylhexanoato-O)oxo-, homopolymer (56237-74-2)**
Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Isopropyl-2-ethylhexanoate (67024-46-8)**
Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

**CANADA**

**Aluminum, (2-ethylhexanoato-O)oxo-, homopolymer (56237-74-2)**
Listed on the Canadian DSL (Domestic Substances List)

**Isopropyl-2-ethylhexanoate (67024-46-8)**
Listed on the Canadian DSL (Domestic Substances List)

**EU-Regulations**
No additional information available

**Isopropyl-2-ethylhexanoate (67024-46-8)**
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

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### Aluminum, (2-ethylhexanoato-O)oxo-, homopolymer (56237-74-2)
- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on NZIoC (New Zealand Inventory of Chemicals)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### Isopropyl-2-ethylhexanoate (67024-46-8)
- Listed on the AICS (Australian Inventory of Chemical Substances)
- Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
- Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
- Listed on NZIoC (New Zealand Inventory of Chemicals)
- Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
- Listed on the Korean ECL (Existing Chemicals List)
- Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### 15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16: Other information

**Full text of H-phrases:**

<table>
<thead>
<tr>
<th>H-PHRASE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>H227</td>
<td>Combustible liquid</td>
</tr>
</tbody>
</table>

**Abbreviations and acronyms**
- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

**Hazard Rating**

**Health**
- 1 Slight Hazard - Irritation or minor reversible injury possible

**Flammability**
- 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

**Physical**
- 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/22/2019
Revision date: 04/08/2019
Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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