SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Mixture
Physical state: Liquid
Product name: POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
Product code: PAL-008
Formula: C8H15O3Al
Synonyms: ALUMINUM, (2-ETHYLHEXANOATO-O)OXO-, HOMOPOLYMER
Chemical family: METAL COMPOUND

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Not classified

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
No labelling applicable

2.3. Other hazards
No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum, (2-ethylhexanoato-O)oxo-, homopolymer</td>
<td>(CAS-No.) 56237-74-2 (EC-No.) 611-370-3</td>
<td>60</td>
<td>Not classified</td>
</tr>
<tr>
<td>Isopropyl-2-ethylhexanoate</td>
<td>(CAS-No.) 67024-45-8</td>
<td>40</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/…. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation: May cause irritation to the respiratory tract.

Symptoms/effects after skin contact: May cause skin irritation.

Symptoms/effects after eye contact: May cause eye irritation.

Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Wear pressure demand self-contained breathing apparatus with full facepiece and full protective clothing. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection. Do not attempt to take action without suitable protective equipment. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
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Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Precautions for safe handling: Ground/bond container and receiving equipment. Avoid all eye and skin contact and do not breathe vapour and mist. Provide good ventilation in process area to prevent formation of vapour. Use only non-sparking tools.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed. Keep in a cool place.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified full face organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Viscous liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>186.19 g/mol</td>
</tr>
<tr>
<td>Colour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
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</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
</tbody>
</table>
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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Boiling point : No data available
Flash point : 88 °C
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : Combustible liquid
Vapour pressure : No data available
Relative vapour density at 20 °C : No data available
Relative density : 1.01
Solubility : No data available
Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidising properties : No data available
Explosive limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors. Aluminum oxide fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified
Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : May cause skin irritation.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : May be harmful if swallowed.

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Print date: 10/04/2019 EN (English) SDS ID: PAL-008 4/7
POLY(OXOALUMINUM 2-ETHYLHEXANOATE) 60% in isopropyl-2-ethylhexanoate, 8-9% Al
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**SECTION 12: Ecological information**

**12.1. Toxicity**
- Acute aquatic toxicity: Not classified
- Chronic aquatic toxicity: Not classified

**12.2. Persistence and degradability**
No additional information available

**12.3. Bioaccumulative potential**
No additional information available

**12.4. Mobility in soil**
No additional information available

**12.5. Results of PBT and vPvB assessment**
No additional information available

**12.6. Other adverse effects**
- Other adverse effects: This substance may be hazardous to the environment.

**SECTION 13: Disposal considerations**

**13.1. Waste treatment methods**
- Sewage disposal recommendations: Do not dispose of waste into sewer.
- Product/Packaging disposal recommendations: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
- Ecology - waste materials: Avoid release to the environment.

**SECTION 14: Transport information**

**14.1. UN number**
In accordance with ADR / RID / IMDG / IATA / ADN

**14.1. UN number**
- UN-No. (ADR): Not applicable
- UN-No. (IMDG): Not applicable
- UN-No. (IATA): Not applicable
- UN-No. (ADN): Not applicable
- UN-No. (RID): Not applicable

**14.2. UN proper shipping name**
- Proper Shipping Name (ADR): Not applicable
- Proper Shipping Name (IMDG): Not applicable
- Proper Shipping Name (IATA): Not applicable
- Proper Shipping Name (ADN): Not applicable
- Proper Shipping Name (RID): Not applicable

**14.3. Transport hazard class(es)**

**ADR**
- Transport hazard class(es) (ADR): Not applicable

**IMDG**
- Transport hazard class(es) (IMDG): Not applicable

**IATA**
- Transport hazard class(es) (IATA): Not applicable

**ADN**
- Transport hazard class(es) (ADN): Not applicable

**RID**
- Transport hazard class(es) (RID): Not applicable
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14.4. Packing group
Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

14.6. Special precautions for user
- Overland transport
Not applicable
- Transport by sea
Not applicable
- Air transport
Not applicable
- Inland waterway transport
Not applicable
- Rail transport
Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
15.1.1. EU-Regulations
Contains no REACH substances with Annex XVII restrictions
Contains no substance on the REACH candidate list
Contains no REACH Annex XIV substances
Contains no REACH Annex XIV substances

15.1.2. National regulations

Germany
Reference to AwSV : Water hazard class (WGK) 3, Highly hazardous to water (Classification according to AwSV, Annex 1)
12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen : None of the components are listed
SZW-lijst van mutagene stoffen : None of the components are listed
NIET-limiteerde lijst van voor de voortplanting giftige stoffen – Borstvoeding : None of the components are listed
NIET-limiteerde lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid : None of the components are listed
NIET-limiteerde lijst van voor de voortplanting giftige stoffen – Ontwikkeling : None of the components are listed
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Denmark
Class for fire hazard: Class III-1
Store unit: 50 liter
Classification remarks: Flammable according to the Danish Ministry of Justice; Emergency management guidelines for the storage of flammable liquids must be followed

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information: Prepared by safety and environmental affairs.

SDS EU (REACH Annex II) - Custom

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