SECTION 1: Identification

1.1. Identification
- Product name: TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+%%
- Product code: OMTI083
- Product form: Substance
- Physical state: Liquid
- Formula: C12H32N4Ti
- Synonyms: TETRAKIS(ETHYLMETHYLAMIDO)TITANIUM
- Chemical family: METAL COMPOUND

1.2. Recommended use and restrictions on use
- Recommended use: Chemical intermediate

1.3. Supplier
- GELEST, INC.
  11 East Steel Road
  Morrisville, PA 19067
  USA
  T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
  info@gelest.com - www.gelest.com

1.4. Emergency telephone number
- Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture
- GHS-US classification:
  - Flammable liquids Category 2
  - Skin corrosion/irritation Category 1B
  - Specific target organ toxicity (single exposure) Category 3
- Full text of H statements: see section 16
- H225 - Highly flammable liquid and vapor
- H314 - Causes severe skin burns and eye damage
- H318 - Causes serious eye damage
- H335 - May cause respiratory irritation

2.2. GHS Label elements, including precautionary statements
- Hazard pictograms (GHS US):
- Signal word (GHS US): Danger
- Hazard statements (GHS US):
  - H225 - Highly flammable liquid and vapor
  - H314 - Causes severe skin burns and eye damage
  - H318 - Causes serious eye damage
  - H335 - May cause respiratory irritation
- Precautionary statements (GHS US):
  - P280 - Wear protective gloves/protective clothing/eye protection/face protection.
  - P210 - Keep away from heat, open flames, sparks. - No smoking.
  - P233 - Keep container tightly closed.
  - P240 - Ground/Bond container and receiving equipment
  - P241 - Use explosion-proof electrical equipment
  - P242 - Use only non-sparking tools.
  - P243 - Take precautionary measures against static discharge.
  - P260 - Do not breathe vapors.
  - P264 - Wash hands thoroughly after handling.
  - P267 - Use only outdoors or in a well-ventilated area.
  - P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
  - P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. Rinse skin with water/shower
  - P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
  - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
  - P310 - Immediately call a doctor
  - P363 - Wash contaminated clothing before reuse.
  - P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+%  
Safety Data Sheet

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P403+P235 - Keep in a cool place  
P405 - Store locked up.  
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)  
No additional information available

2.4. Unknown acute toxicity (GHS US)  
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances  
Substance type: Mono-constituent  
Name: TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+%  
CAS-No.: 308103-54-0

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
</table>
| Titanium tetrakis(ethylmethylamide)       | (CAS-No.) 308103-54-0 | >95 | Flam. Liq. 2, H225  
  Skin Corr. 1B, H314  
  Eye Dam. 1, H318  
  STOT SE 3, H335 |

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures  
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures  
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid measures after skin contact: Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects: Causes severe skin burns and eye damage.


Symptoms/effects after skin contact: Causes (severe) skin burns.

Symptoms/effects after eye contact: Causes serious eye damage.

Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary  
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


Unsuitable extinguishing media: None known.

5.2. Specific hazards arising from the chemical

Fire hazard: Highly flammable liquid and vapor. Irritating fumes of ethylmethylamine and organic acid vapors may develop when material is exposed to water or open flame.

Explosion hazard: May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures: Evacuate unnecessary personnel.
TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+%  
Safety Data Sheet

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Containers must be properly grounded before beginning transfer. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Technical measures: Ground/bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions: Keep container tightly closed.


Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
<table>
<thead>
<tr>
<th>Titanium tetraakis(ethylmethylamide) (308103-54-0)</th>
<th>OSHA PEL (TWA) (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA</td>
<td>10 ppm dimethylamine</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles or face shield. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>280.32 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Orange. Amber.</td>
</tr>
<tr>
<td>Odor</td>
<td>Acrid. Amine. fishy.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
</tbody>
</table>
## TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+%  
### Safety Data Sheet

### Section 9: Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>80 °C @ 0.1 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>10 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Highly flammable liquid and vapor</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 25°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 5</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.923</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

### Section 10: Stability and Reactivity

#### 10.1. Reactivity
No additional information available

#### 10.2. Chemical stability
Stable in sealed containers stored under a dry inert atmosphere.

#### 10.3. Possibility of hazardous reactions
React with water and moisture in air, liberating ethylmethylamine.

#### 10.4. Conditions to avoid
Heat. Open flame. Sparks.

#### 10.5. Incompatible materials

#### 10.6. Hazardous decomposition products

### Section 11: Toxicological Information

#### 11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Toxicological effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes severe skin burns and eye damage.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
<td>May cause respiratory irritation.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Specific target organ toxicity – repeated exposure</th>
<th>Not classified</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause respiratory irritation. Overexposure may cause: Coughing. Headache. Nausea.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Causes (severe) skin burns.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>May be harmful if swallowed.</td>
</tr>
</tbody>
</table>
TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+%  
Safety Data Sheet

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information : Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No./(DOT) : 2924
DOT NA no. : UN2924

14.2. UN proper shipping name
Transport document description : UN2924 Flammable liquids, corrosive, n.o.s. (TITANIUM TETRAKIS(ETHYLMETHYLAMIDE)), 3 (8), II
Proper Shipping Name (DOT) : Flammable liquids, corrosive, n.o.s. (TITANIUM TETRAKIS(ETHYLMETHYLAMIDE))
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 3 - Flammable liquid
8 - Corrosive

DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 243
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number : 132
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : B - (i) The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) “On deck only” on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

DOT Vessel Stowage Other : 40 - Stow “clear of living quarters”
TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+% Safety Data Sheet

Air transport
DOT Quantity Limitations Passenger aircraft/rail: 1 L (49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only: 5 L (49 CFR 175.75)

SECTION 15: Regulatory information
15.1. US Federal regulations
TITANIUM TETRAKIS(ETHYLMETHYLAMIDE), 99+% (308103-54-0)

| TSCA Exemption/Exclusion | CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States. |

| Titanium tetrakis(ethylmethylamide) (308103-54-0) |
| Not listed on the United States TSCA (Toxic Substances Control Act) inventory |

15.2. International regulations
CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information
Full text of H-phrases:

H225 Highly flammable liquid and vapor
H314 Causes severe skin burns and eye damage
H318 Causes serious eye damage
H335 May cause respiratory irritation

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 06/24/2015 Version: 1.0
TITANIUM TETRAKIS(ETHYL METHYLAMIDE), 99+%  
Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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