

SECTION 1: Identification

1.1. Identification

Product name	: HM 4072 ANTIMICROBIAL
Product code	: HM4072
Product form	: Mixture
Physical state	: Liquid
Formula	: C ₂₆ H ₅₈ CINO ₃ Si
Synonyms	: (TRIMETHOXYSILYLPROPYL)OCTADECYLDIMETHYLAMMONIUM CHLORIDE DIMETHYLOCTADECYL[3-(TRIMETHOXYSILYL)PROPYL]AMMONIUM CHLORIDE OCTADECYLDIMETHYL(3-TRIMETHOXYSILYLPROPYL)AMMONIUM CHLORIDE, 72% in methanol
Chemical family	: ORGANOMETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use	: Antimicrobial product
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1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225 Highly flammable liquid and vapor
Acute toxicity (oral) Category 4	H302 Harmful if swallowed
Acute toxicity (dermal) Category 4	H312 Harmful in contact with skin
Acute toxicity (inhalation:vapor) Category 4	H332 Harmful if inhaled
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Serious eye damage/eye irritation Category 1	H318 Causes serious eye damage
Specific target organ toxicity (single exposure) Category 1	H370 Causes damage to organs

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor
H302+H312+H332 - Harmful if swallowed, in contact with skin or if inhaled
H315 - Causes skin irritation
H318 - Causes serious eye damage
H370 - Causes damage to organs

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P307+P311 - If exposed: Call a poison center/doctor.
P210 - Keep away from heat, sparks, open flames, hot surfaces. - No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe vapors.
P264 - Wash hands thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.

P330 - Rinse mouth.
 P301+P312 - If swallowed: Call a POISON CENTER if you feel unwell.
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
 P332+P313 - If skin irritation occurs: Get medical advice/attention.
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P310 - Immediately call a POISON CENTER.
 P321 - Specific treatment (see first aid instructions on this label).
 P362+P364 - Take off contaminated clothing and wash it before reuse.
 P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
 P403+P235 - Keep in a cool place
 P405 - Store locked up.
 P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Octadecyldimethyl(3-trimethoxysilylpropyl)ammonium chloride	(CAS-No.) 27668-52-6	67 – 87	Eye Irrit. 2A, H319
Methanol	(CAS-No.) 67-56-1	15 – 20	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:vapour), H331 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 1, H370 STOT SE 3, H336
3-Chloropropyltrimethoxysilane	(CAS-No.) 2530-87-2	7 – 13	Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Remove/take off immediately all contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects : Causes damage to organs.
- Symptoms/effects after inhalation : Harmful if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. Overexposure may cause: Cough. Headache. Nausea. Visual disturbances.
- Symptoms/effects after skin contact : Harmful in contact with skin. Causes skin irritation. Repeated exposure to this material can result in absorption through skin causing significant health hazard.
- Symptoms/effects after eye contact : Causes serious eye damage.
- Symptoms/effects after ingestion : Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.
- Chronic symptoms : Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

Safety Data Sheet

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media : Do not use straight streams.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Avoid breathing vapors. Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
Hygiene measures : Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.
Incompatible materials : Acids. Alcohols. Oxidizing agent. Peroxides.
Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Safety Data Sheet

Methanol (67-56-1)		
ACGIH	ACGIH OEL TWA [ppm]	200 ppm
ACGIH	ACGIH OEL STEL [ppm]	250 ppm
OSHA	OSHA PEL (TWA) [1]	260 mg/m ³
OSHA	OSHA PEL (TWA) [2]	200 ppm
IDLH	IDLH [ppm]	6000 ppm
NIOSH	NIOSH REL (TWA)	260 mg/m ³
NIOSH	NIOSH REL TWA [ppm]	200 ppm
NIOSH	NIOSH REL (STEL)	325 mg/m ³
NIOSH	NIOSH REL STEL [ppm]	250 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles or face shield. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear to hazy, yellow to straw solution.
Molecular mass	: 496.29 g/mol
Color	: No data available
Odor	: Amine-like.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 68 °C (initial, methanol)
Flash point	: 15 °C
Auto-ignition temperature	: 230 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: 50 mm Hg @ 25°C
Relative vapor density at 20 °C	: No data available
Relative density	: 0.95
% Volatiles	: 28 %
Solubility	: Reacts with water. Dissolves.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available

Safety Data Sheet

Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 6 – 36.5 vol % (lower; upper)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable when stored in sealed containers.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Sparks. Open flame.

10.5. Incompatible materials

Acids. Alcohols. Oxidizing agent. Peroxides.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Harmful in contact with skin.
Acute toxicity (inhalation)	: Harmful if inhaled.

(27668-52-6)	
ATE US (oral)	500 mg/kg body weight
ATE US (dermal)	1500 mg/kg body weight
ATE US (vapors)	15 mg/l/4h
Methanol (67-56-1)	
LC50 Inhalation - Rat [ppm]	22500 ppm (Exposure time: 8 h)
ATE US (oral)	100 mg/kg body weight
ATE US (dermal)	300 mg/kg body weight
ATE US (vapors)	3 mg/l/4h
3-Chloropropyltrimethoxysilane (2530-87-2)	
LD50 oral rat	5628 mg/kg
LD50 dermal rabbit	2830 µl/kg

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
	None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity	: Not classified
STOT-single exposure	: Causes damage to organs.

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Symptoms/effects after inhalation : Harmful if inhaled. Danger of serious damage to health by prolonged exposure through inhalation. Overexposure may cause: Cough. Headache. Nausea. Visual disturbances.

Symptoms/effects after skin contact : Harmful in contact with skin. Causes skin irritation. Repeated exposure to this material can result in absorption through skin causing significant health hazard.

Symptoms/effects after eye contact : Causes serious eye damage.

Safety Data Sheet

Symptoms/effects after ingestion	: Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard. Oral toxicity is associated with methanol, the solvent and a hydrolysis product which causes nausea, vomiting, headache, visual effects including blindness. Onset of symptoms may be delayed up to 48 hours.
Chronic symptoms	: Methanol may effect the central nervous system resulting in persistent or recurring headaches or impaired vision.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic organisms.

Methanol (67-56-1)

LC50 - Fish [1]	28200 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 - Fish [2]	> 100 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Methanol (67-56-1)

BCF - Fish [1]	< 10
Partition coefficient n-octanol/water (Log Pow)	-0.77

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information : Handle empty containers with care because residual vapors are flammable. Improper disposal of pesticides or pesticide residues is a violation of US Federal law. Preferred option for disposal of waste pesticides is incineration at a licensed and permitted facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 1230
DOT NA No : UN1230

14.2. UN proper shipping name

Transport document description (DOT) : UN1230 Methanol (METHANOL SOLUTION), 3 (6.1), II
Proper Shipping Name (DOT) : Methanol
(METHANOL SOLUTION)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 3 - Flammable liquid
6.1 - Poison



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : + - Fixes (cannot be altered) proper shipping name, hazard class, and packing group, I - Proper shipping name appropriate for international and domestic transportation

Safety Data Sheet

14.3. Additional information

Emergency Response Guide (ERG) Number : 131

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 1 L
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

SECTION 15: Regulatory information

15.1. US Federal regulations

(27668-52-6)

EPA FIFRA Registration

HM 4072 is a Federal Insecticide, Fungicide, Rodenticide Act (FIFRA) regulated antimicrobial, EPA registration number 83019-4.

Methanol (67-56-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting : 1 %

Octadecyldimethyl(3-trimethoxysilylpropyl)ammonium chloride (27668-52-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

3-Chloropropyltrimethoxysilane (2530-87-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Methanol (67-56-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 2 - Flammable Liquid
Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects
Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Octadecyldimethyl(3-trimethoxysilylpropyl)ammonium chloride (27668-52-6)

Listed on the Canadian DSL (Domestic Substances List)

3-Chloropropyltrimethoxysilane (2530-87-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Methanol (67-56-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Octadecyldimethyl(3-trimethoxysilylpropyl)ammonium chloride (27668-52-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

3-Chloropropyltrimethoxysilane (2530-87-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Safety Data Sheet

Methanol (67-56-1)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
 Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
 Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
 Listed on KECL/KECI (Korean Existing Chemicals Inventory)
 Listed on NZIoC (New Zealand Inventory of Chemicals)
 Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
 Japanese Poisonous and Deleterious Substances Control Law
 Listed on the Canadian IDL (Ingredient Disclosure List)
 Listed on INSQ (Mexican National Inventory of Chemical Substances)
 Listed on CICR (Turkish Inventory and Control of Chemicals)

Octadecyldimethyl(3-trimethoxysilylpropyl)ammonium chloride (27668-52-6)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
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 Listed on KECL/KECI (Korean Existing Chemicals Inventory)
 Listed on NZIoC (New Zealand Inventory of Chemicals)
 Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
 Listed on CICR (Turkish Inventory and Control of Chemicals)

3-Chloropropyltrimethoxysilane (2530-87-2)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
 Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
 Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
 Listed on KECL/KECI (Korean Existing Chemicals Inventory)
 Listed on NZIoC (New Zealand Inventory of Chemicals)
 Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

WARNING: This product can expose you to Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Methanol (67-56-1)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	No	No		

Methanol (67-56-1)

U.S. - Massachusetts - Right To Know List
 U.S. - New Jersey - Right to Know Hazardous Substance List
 U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
 U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H227	Combustible liquid
H301	Toxic if swallowed
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H331	Toxic if inhaled
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H370	Causes damage to organs

Safety Data Sheet

Abbreviations and acronyms : Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Issue date: 03/19/2014 Revision date: 06/30/2021 Version: 2.4

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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