SECTION 1: Identification

1.1. Identification

Product name: TETRAETHOXYGERMANE
Product code: GET7100
Product form: Substance
Physical state: Liquid
Formula: C8H20GeO4
Synonyms: GERMANIUM ETHOXIDE; GERMANIUM TETRAETHOXIDE
Chemical family: ORGANOALKOXYGERMANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification:

| Flammable liquids Category 4 | H227 Combustible liquid |
| Skin corrosion/irritation Category 2 | H315 Causes skin irritation |
| Serious eye damage/eye irritation Category 2A | H319 Causes serious eye irritation |

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS labeling:

Hazard pictograms (GHS US): 

Signal word (GHS US): Warning

Hazard statements (GHS US):

H227 - Combustible liquid
H315 - Causes skin irritation
H319 - Causes serious eye irritation

Precautionary statements (GHS US):

P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P264 - Wash hands thoroughly after handling.
P302+P352 - If on skin: Wash with plenty of soap and water
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362 - Take off contaminated clothing and wash before reuse.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.
P321 - Specific treatment (see first aid instructions on this label)

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification:

Additional ethanol may be formed by reaction with moisture and water. The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. The US OSHA PEL (TWA) for ethanol is 1000
ppm. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

### 2.4. Unknown acute toxicity (GHS US)
Not applicable

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Mono-constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>TETRAETHOXYGERMANE</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>14165-55-0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Germanium ethoxide</td>
<td>(CAS-No.) 14165-55-0</td>
<td>95 – 100</td>
<td>Flam. Liq. 4, H227</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

#### 3.2. Mixtures
Not applicable

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: Causes skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

Chronic symptoms: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

#### 4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form ethanol.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>Do not use straight streams.</td>
</tr>
</tbody>
</table>

#### 5.2. Specific hazards arising from the chemical

Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.

Emergency procedures: Evacuate unnecessary personnel.
6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8. "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed. Keep in a cool place.


Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available.

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid

Appearance: Clear liquid.

Molecular mass: 252.84 g/mol

Color: No data available

Odor: Characteristic. Ethanol.

Odor threshold: No data available

Refractive index: 1.4049
TETRAETHOXYGERMANE
Safety Data Sheet

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

TETRAETHOXYGERMANE (14165-55-0)

<table>
<thead>
<tr>
<th>LD50 oral rat</th>
<th>9280 mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
</tbody>
</table>
TETRAETHOXYGERMANE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Potential Adverse human health effects and symptoms</th>
<th>This material slowly generates ethanol on contact with water and moisture in living tissues. Material generates ethanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>May be harmful if swallowed.</td>
</tr>
<tr>
<td>Chronic symptoms</td>
<td>On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.</td>
</tr>
<tr>
<td>Reason for classification</td>
<td>Expert judgment</td>
</tr>
</tbody>
</table>

### SECTION 12: Ecological information

#### 12.1. Toxicity
No additional information available

#### 12.2. Persistence and degradability
No additional information available

#### 12.3. Bioaccumulative potential
No additional information available

#### 12.4. Mobility in soil
No additional information available

#### 12.5. Other adverse effects
Effect on the ozone layer : No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

<table>
<thead>
<tr>
<th>Sewage disposal recommendations</th>
<th>Do not dispose of waste into sewer.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product/Packaging disposal recommendations</td>
<td>Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.</td>
</tr>
<tr>
<td>Ecology - waste materials</td>
<td>Avoid release to the environment.</td>
</tr>
</tbody>
</table>

### SECTION 14: Transport information

#### 14.1. UN number
DOT NA no. : NA1993

#### 14.2. UN proper shipping name

<table>
<thead>
<tr>
<th>Transport document description</th>
<th>NA1993 Combustible liquid, n.o.s. (TETRAETHOXYGERMANE), 3, III</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper Shipping Name (DOT)</td>
<td>Combustible liquid, n.o.s. (TETRAETHOXYGERMANE)</td>
</tr>
<tr>
<td>Class (DOT)</td>
<td>3 - Class 3 : Flammable and combustible liquid 49 CFR 173.120</td>
</tr>
<tr>
<td>Packing group (DOT)</td>
<td>III - Minor Danger</td>
</tr>
<tr>
<td>DOT Packaging Non Bulk (49 CFR 173.xxx)</td>
<td>203</td>
</tr>
<tr>
<td>DOT Packaging Bulk (49 CFR 173.xxx)</td>
<td>241</td>
</tr>
<tr>
<td>DOT Packaging Exceptions (49 CFR 173.xxx)</td>
<td>150</td>
</tr>
<tr>
<td>DOT Symbols</td>
<td>D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name</td>
</tr>
</tbody>
</table>

#### 14.3. Additional information
Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

#### Transport by sea
DOT Vessel Stowage Location : A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

#### Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L
SECTION 15: Regulatory information

15.1. US Federal regulations

Germanium ethoxide (14165-55-0)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
Germanium ethoxide (14165-55-0)
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations
Germanium ethoxide (14165-55-0)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
Germanium ethoxide (14165-55-0)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H227</th>
<th>Combustible liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/05/2015 Revision date: 10/07/2015 Version: 2.0

SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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