SECTION 1: Identification

1.1. Identification

Product name: HEXAETHYLDIGERMANE
Product code: GEH6000
Product form: Substance
Physical state: Liquid
Formula: C12H30Ge2
Synonyms: BIS(TRIETHYLGERMANE)
Chemical family: ORGANOGERMANIUM

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 : (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com · www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 4 H227 Combustible liquid
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Signal word (GHS US): Warning
Hazard statements (GHS US): H227 - Combustible liquid
Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Mono-constituent
Name: HEXAETHYLDIGERMANE
CAS-No.: 993-62-4

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexaethylgermane</td>
<td>(CAS-No.) 993-62-4</td>
<td>&gt; 97</td>
<td>Flam. Liq. 4, H227</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures

Not applicable
### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

**First-aid measures general**
- Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

**First-aid measures after inhalation**
- Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

**First-aid measures after skin contact**
- Wash with plenty of soap and water.

**First-aid measures after eye contact**
- Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

**First-aid measures after ingestion**
- Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

**Symptoms/effects after inhalation**
- May cause irritation to the respiratory tract.

**Symptoms/effects after skin contact**
- May cause skin irritation.

**Symptoms/effects after eye contact**
- May cause eye irritation.

**Symptoms/effects after ingestion**
- May be harmful if swallowed.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

**Suitable extinguishing media**

#### 5.2. Specific hazards arising from the chemical

**Fire hazard**
- Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

#### 5.3. Special protective equipment and precautions for fire-fighters

**Firefighting instructions**
- Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

**Protection during firefighting**
- Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**General measures**
- Remove ignition sources. Use special care to avoid static electric charges.

**6.1.1. For non-emergency personnel**

**Emergency procedures**
- Evacuate unnecessary personnel.

**6.1.2. For emergency responders**

**Protective equipment**
- Equip cleanup crew with proper protection.

#### 6.2. Environmental precautions

- Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up**
- Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

**Precautions for safe handling**
- Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Ground/bond container and receiving equipment. Use only non-sparking tools.

**Hygiene measures**
- Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions**
- Keep container tightly closed.

**Incompatible materials**
- Oxidizing agent.

**Storage area**
- Store in a well-ventilated place. Store away from heat. Store in a cool area.
SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>319.55 g/mol</td>
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<td>Color</td>
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<tr>
<td>Odor</td>
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<tr>
<td>Odor threshold</td>
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<tr>
<td>Refractive index</td>
<td>1.496</td>
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<td>pH</td>
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<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
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<tr>
<td>Melting point</td>
<td>No data available</td>
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<tr>
<td>Freezing point</td>
<td>&lt; -60 °C</td>
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<tr>
<td>Boiling point</td>
<td>65 - 66 °C @ 0.01 mm Hg</td>
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<tr>
<td>Flash point</td>
<td>&gt; 65 °C</td>
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<tr>
<td>Auto-ignition temperature</td>
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</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 25°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
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</tr>
<tr>
<td>Relative density</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 1 %</td>
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<tr>
<td>Solubility</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available
**SECTION 10: Stability and reactivity**

10.1. **Reactivity**
No additional information available

10.2. **Chemical stability**
Stable.

10.3. **Possibility of hazardous reactions**
No additional information available

10.4. **Conditions to avoid**
Heat. Open flame. Sparks.

10.5. **Incompatible materials**
Oxidizing agent.

10.6. **Hazardous decomposition products**
Germanium and its oxides. Organic acid vapors.

**SECTION 11: Toxicological information**

11.1. **Information on toxicological effects**
- **Acute toxicity**: Not classified
- **Skin corrosion/irritation**: Not classified
- **Serious eye damage/irritation**: Not classified
- **Respiratory or skin sensitization**: Not classified
- **Germ cell mutagenicity**: Not classified
- **Carcinogenicity**: Not classified
- **Reproductive toxicity**: Not classified
- **Specific target organ toxicity – single exposure**: Not classified
- **Specific target organ toxicity – repeated exposure**: Not classified
- **Aspiration hazard**: Not classified
- **Symptoms/effects after inhalation**: May cause irritation to the respiratory tract.
- **Symptoms/effects after skin contact**: May cause skin irritation.
- **Symptoms/effects after eye contact**: May cause eye irritation.
- **Symptoms/effects after ingestion**: May be harmful if swallowed.

**SECTION 12: Ecological information**

12.1. **Toxicity**
No additional information available

12.2. **Persistence and degradability**
No additional information available

12.3. **Bioaccumulative potential**
No additional information available

12.4. **Mobility in soil**
No additional information available

12.5. **Other adverse effects**
Effect on the ozone layer : No additional information available

**SECTION 13: Disposal considerations**

13.1. **Disposal methods**
- **Product/Packaging disposal recommendations**: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
- **Ecology - waste materials**: Avoid release to the environment.

**SECTION 14: Transport information**

14.1. **UN number**
DOT NA no. : NA1993
14.2. UN proper shipping name

Transport document description: NA1993 Combustible liquid, n.o.s. (HEXAETHYLDIGERMANE), 3, III
Proper Shipping Name (DOT): Combustible liquid, n.o.s. (HEXAETHYLDIGERMANE)
Class (DOT): 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name

14.3. Additional information

Other information: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea
DOT Vessel Stowage Location: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

HEXAETHYLDIGERMANE (993-62-4)

TSCA Exemption/Exclusion: CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

Hexaethyldigermane (993-62-4)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
No additional information available

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

H227 Combustible liquid
Abbreviations and acronyms:

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ND</td>
<td>Not Determined, No Data</td>
</tr>
<tr>
<td>NA</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>LD</td>
<td>Lethal Dose</td>
</tr>
<tr>
<td>LC</td>
<td>Lethal Concentration</td>
</tr>
<tr>
<td>ATE</td>
<td>Acute Toxicity Estimates</td>
</tr>
<tr>
<td>H</td>
<td>hour</td>
</tr>
<tr>
<td>°C</td>
<td>°C unless otherwise stated</td>
</tr>
<tr>
<td>mm</td>
<td>millimeters</td>
</tr>
<tr>
<td>torr</td>
<td>millimeters Hg</td>
</tr>
<tr>
<td>PEL</td>
<td>permissible exposure level</td>
</tr>
<tr>
<td>TWA</td>
<td>time weighted average</td>
</tr>
<tr>
<td>TLV</td>
<td>threshold limit value</td>
</tr>
<tr>
<td>TG</td>
<td>Test Guideline</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>HMIS</td>
<td>Hazardous Material Information System</td>
</tr>
<tr>
<td>CAS No.</td>
<td>Chemical Abstract Service Registration Number</td>
</tr>
<tr>
<td>EC No.</td>
<td>European Commission Registration Number</td>
</tr>
<tr>
<td>EC Index No.</td>
<td>European Commission Index Number</td>
</tr>
<tr>
<td>OECD</td>
<td>The Organisation for Economic Co-operation and Development</td>
</tr>
<tr>
<td>GHS</td>
<td>The Globally Harmonized System of Classification and Labelling</td>
</tr>
<tr>
<td>APF</td>
<td>Assigned Protection Factor</td>
</tr>
</tbody>
</table>

Hazard Rating:

Health: 2 Moderate Hazard - Temporary or minor injury may occur

Flammability: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 01/28/2015

Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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