

**GERMANE 99.99+% 10 vol% in hydrogen****Safety Data Sheet GEG5003**

Issue date: 02/22/2021

Revision date: 06/27/2023

Version: 1.1

SECTION 1: Identification**1.1. Identification**

Product name	: GERMANE 99.99+% 10 vol% in hydrogen
Product code	: GEG5003
Product form	: Mixture
Physical state	: Gas
Formula	: GeH ₄
Synonyms	: MONOGERMANE; GERMANIUM TETRAHYDRIDE
Chemical family	: GERMANE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier**GELEST, INC.**

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

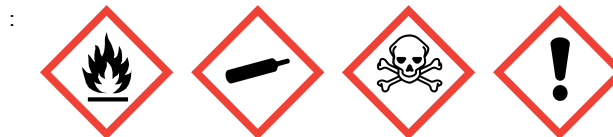
Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Flammable gases Category 1	H220	Extremely flammable gas
Gases under pressure Compressed gas	H280	Contains gas under pressure; may explode if heated
Acute toxicity (inhalation:gas) Category 3	H331	Toxic if inhaled
Serious eye damage/eye irritation Category 2A	H319	Causes serious eye irritation
Full text of H statements : see section 16		

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H220 - Extremely flammable gas
H280 - Contains gas under pressure; may explode if heated
H319 - Causes serious eye irritation
H331 - Toxic if inhaled

Precautionary statements (GHS US)

: P210 - Keep away from heat, open flames, sparks. - No smoking.
P261 - Avoid breathing gas.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.

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P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P311 - Call a doctor.
P321 - Specific treatment (see first aid instructions on this label).
P337+P313 - If eye irritation persists: Get medical advice/attention.
P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 - Eliminate all ignition sources if safe to do so.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P410+P403 - Protect from sunlight. Store in a well-ventilated place.
P501 - Dispose of contents/container to licensed waste disposal facility..

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Hydrogen	CAS-No.: 1333-74-0	< 90	Flam. Gas 1, H220 Press. Gas (Comp.), H280
Germanium tetrahydride	CAS-No.: 7782-65-2	> 10	Flam. Gas 1, H220 Press. Gas (Liq.), H280 Acute Tox. 2 (Inhalation:gas), H330 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of soap and water.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Toxic if inhaled. Hemolytic gas. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.

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Symptoms/effects after eye contact	: Causes serious eye irritation. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: If unable to stop the flow of gas, germane should be allowed to burn until consumed. Secondary fires may be extinguished with alcohol resistant foam, carbon dioxide, dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.
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5.2. Specific hazards arising from the chemical

Fire hazard	: Flammable gas. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard	: Germane and hydrogen ignite readily in air.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so. Germane should be allowed to burn until consumed. Excessive pressure may develop in gas cylinders exposed to fire-heated. Heated germane may explode on contact with air. Cool cylinders and surroundings with water from a suitable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Ventilate area. Eliminate every possible source of ignition. Use special care to avoid static electric charges.
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6.1.1. For non-emergency personnel

Emergency procedures	: Evacuate unnecessary personnel.
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6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Stop flow of gas if possible. The potential exists for spontaneous ignition and explosion. Allow vapors to disperse.
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6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Flammable gas. Germane and hydrogen ignite readily in air. Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling	: Avoid all eye and skin contact and do not breathe vapor and mist. Containers must be properly grounded before beginning transfer. Provide good ventilation in process area to prevent accumulation of vapors. Use only outdoors or in a well-ventilated area. Systems utilizing germane that do not involve complete consumption of germane should be equipped with burn boxes. See- Book of SEMI Standards, Facilities Standards and Safety Guidelines, Mountain View, CA, Semiconductor Equipment and Materials Int'l, 1993.
Hygiene measures	: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed.
Storage conditions	: Store in sealed cylinders in isolated area.
Incompatible materials	: Acids. Alcohols. Halogens. Oxidizing agent.
Storage area	: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Germanium tetrahydride (7782-65-2)

USA - ACGIH - Occupational Exposure Limits

Local name	Germanium tetrahydride
ACGIH OEL TWA [ppm]	0.2 ppm
Remark (ACGIH)	TLV® Basis: Hematologic eff
Regulatory reference	ACGIH 2023

USA - NIOSH - Occupational Exposure Limits

NIOSH REL (TWA)	0.6 mg/m³
NIOSH REL TWA [ppm]	0.2 ppm

Hydrogen (1333-74-0)

USA - ACGIH - Occupational Exposure Limits

Local name	Hydrogen
Remark (ACGIH)	TLV® Basis: Simple Asphyxiant
ACGIH chemical category	Simple asphyxiant See Appendix F: Minimal Oxygen Content
Regulatory reference	ACGIH 2023

8.2. Appropriate engineering controls

Appropriate engineering controls	: Provide local exhaust or general room ventilation.
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8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

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Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Flammable Gas.
Molecular mass	: 76.62 g/mol
Color	: Colorless.
Odor	: Disagreeable garlic-like.
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: -165 °C
Boiling point	: -88 °C
Flash point	: < -40 °C
Critical temperature	: 308 K
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable gas.
Vapor pressure	: > 1 atm @ 20°C
Critical pressure	: 54.8 atm
Relative vapor density at 20°C	: 3.2 g/l
Relative density	: 1.53
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

Gas group	: Compressed gas
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SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed cylinders stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

Reacts with oxygen in air, sometimes igniting spontaneously. Mixtures with mercury explode when shaken in the presence of air. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas.

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10.4. Conditions to avoid

Heat. Sparks. Open flame.

10.5. Incompatible materials

Acids. Alcohols. Halogens. Oxidizing agent.

10.6. Hazardous decomposition products

Germanium dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Toxic if inhaled.

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ATE US (gases)	1000 ppmV/4h
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Germanium tetrahydride (7782-65-2)

LD50 oral mouse	1250 mg/kg
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LD50 intravenous rat	56 mg/kg
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LC50 inhalation mouse	1380 mg/m ³
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Hydrogen (1333-74-0)

LC50 Inhalation - Rat [ppm]	> 15000 ppm/1h
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Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Toxic if inhaled. Hemolytic gas. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

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12.3. Bioaccumulative potential

Hydrogen (1333-74-0)

BCF - Fish [1]	(no bioaccumulation expected)
Partition coefficient n-octanol/water (Log Pow)	0.45 Source: EPISUITE

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer	: No additional information available
Effect on global warming	: No known effects from this product.
GWPmix comment	: No known effects from this product.



SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
1953	Not applicable	1953	1953
14.2. Proper Shipping Name			
Compressed gas, toxic, flammable, n.o.s. ((GERMANE 99.99+% 10 vol% in hydrogen))	Not applicable	COMPRESSED GAS, TOXIC, FLAMMABLE, N.O.S. (GERMANE 99.99+% 10 vol% in hydrogen)	Compressed gas, toxic, flammable, n.o.s. (GERMANE 99.99+% 10 vol% in hydrogen)
Transport document description			
UN1953 Compressed gas, toxic, flammable, n.o.s. (GERMANE 99.99+% 10 vol% in hydrogen), 2.3 (2.1)	Not applicable	UN 1953 COMPRESSED GAS, TOXIC, FLAMMABLE, N.O.S. (GERMANE 99.99+% 10 vol% in hydrogen), 2.3 (2.1)	UN 1953 Compressed gas, toxic, flammable, n.o.s. (GERMANE 99.99+% 10 vol% in hydrogen), 2.3 (2.1)
14.3. Transport hazard class(es)			
2.3 (2.1)	Not applicable	2.3 (2.1)	2.3 (2.1)
 Not applicable			Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable

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DOT	TDG	IMDG	IATA
14.5. Environmental hazards			
Dangerous for the environment: No	Not applicable	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Special precautions for user

DOT

UN-No.(DOT)	: UN1953
DOT Special Provisions (49 CFR 172.102)	: 2 - This material is poisonous by inhalation (see 171.8 of this subchapter) in Hazard Zone B (see 173.116(a) or 173.133(a) of this subchapter), and must be described as an inhalation hazard under the provisions of this subchapter. B9 - Bottom outlets are not authorized. B14 - Each bulk packaging, except a tank car or a multi-unit-tank car tank, must be insulated with an insulating material so that the overall thermal conductance at 15.5 C (60 F) is no more than 1.5333 kilojoules per hour per square meter per degree Celsius (0.075 Btu per hour per square foot per degree Fahrenheit) temperature differential. Insulating materials must not promote corrosion to steel when wet.
DOT Packaging Exceptions (49 CFR 173.xxx)	: None
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 302;305
DOT Packaging Bulk (49 CFR 173.xxx)	: 314;315
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: Forbidden
DOT Vessel Stowage Location	: D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"

TDG

Emergency Response Guide (ERG) Number	: 119
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IMDG

Special provision (IMDG)	: 274
Limited quantities (IMDG)	: 0
Excepted quantities (IMDG)	: E0
Packing instructions (IMDG)	: P200
EmS-No. (Fire)	: F-D - FIRE SCHEDULE Delta - FLAMMABLE GASES
EmS-No. (Spillage)	: S-U - SPILLAGE SCHEDULE Uniform - GASES (FLAMMABLE, TOXIC OR CORROSIVE)
Stowage category (IMDG)	: D
Stowage and handling (IMDG)	: SW2

IATA

PCA Limited quantities (IATA)	: Forbidden
PCA limited quantity max net quantity (IATA)	: Forbidden
PCA packing instructions (IATA)	: Forbidden
PCA max net quantity (IATA)	: Forbidden
CAO packing instructions (IATA)	: Forbidden
CAO max net quantity (IATA)	: Forbidden
Special provision (IATA)	: A2
ERG code (IATA)	: 10P

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14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Germanium tetrahydride	7782-65-2	Present	Active	
Hydrogen	1333-74-0	Present	Active	

15.2. International regulations

CANADA

Germanium tetrahydride (7782-65-2)

Listed on the Canadian DSL (Domestic Substances List)

Hydrogen (1333-74-0)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Germanium tetrahydride (7782-65-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Hydrogen (1333-74-0)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Germanium tetrahydride (7782-65-2)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on the NCI (Vietnam - National Chemical Inventory)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

Hydrogen (1333-74-0)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)
Listed on TECI (Thailand Existing Chemicals Inventory)
Listed on the NCI (Vietnam - National Chemical Inventory)

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15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Germanium tetrahydride (7782-65-2)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Hydrogen (1333-74-0)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H220	Extremely flammable gas
H280	Contains gas under pressure; may explode if heated
H319	Causes serious eye irritation
H330	Fatal if inhaled
H331	Toxic if inhaled
H335	May cause respiratory irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

: 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or repeated overexposures

Flammability

: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical

: 3 Serious Hazard - Materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion

Prepared by safety and environmental affairs.

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Version: 1.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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