



A Group Company of MITSUBISHI CHEMICAL

## GERMANE, 97%

### Safety Data Sheet GEG5000

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Version: 2.1

## SECTION 1: Identification

### 1.1. Identification

Product name	: GERMANE, 97%
Product code	: GEG5000
Product form	: Substance
Physical state	: Gas
Formula	: GeH <sub>4</sub>
Synonyms	: MONOGERMANE; GERMANIUM HYDRIDE; GERMANIUM TETRAHYDRIDE
Chemical family	: GERMANE

### 1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
Morrisville, PA 19067

#### USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS US classification

Flammable gases Category 1	H220	Extremely flammable gas
Gases under pressure Liquefied gas	H280	Contains gas under pressure; may explode if heated
Acute toxicity (inhalation:gas) Category 2	H330	Fatal if inhaled
Serious eye damage/eye irritation Category 2A	H319	Causes serious eye irritation
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation
Full text of H statements : see section 16		

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H220 - Extremely flammable gas  
H280 - Contains gas under pressure; may explode if heated  
H319 - Causes serious eye irritation  
H330 - Fatal if inhaled  
H335 - May cause respiratory irritation

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### Precautionary statements (GHS US)

: P284 - [In case of inadequate ventilation] wear respiratory protection.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P260 - Do not breathe gas.  
P264 - Wash hands thoroughly after handling.  
P310 - Immediately call a doctor.  
P210 - Keep away from heat, open flames, sparks. - No smoking.  
P271 - Use only outdoors or in a well-ventilated area.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
P381 - Eliminate all ignition sources if safe to do so.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P405 - Store locked up.  
P410+P403 - Protect from sunlight. Store in a well-ventilated place.  
P501 - Dispose of contents/container to licensed waste disposal facility..

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Substance type : Mono-constituent  
Name : GERMANE, 97%  
CAS-No. : 7782-65-2

Name	Product identifier	%	GHS US classification
Germanium tetrahydride	CAS-No.: 7782-65-2	97 – 100	Flam. Gas 1, H220 Press. Gas (Liq.), H280 Acute Tox. 2 (Inhalation:gas), H330 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get immediate medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

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### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Fatal if inhaled. May cause respiratory irritation. Hemolytic gas.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: If unable to stop the flow of gas, germane should be allowed to burn until consumed. Secondary fires may be extinguished with alcohol resistant foam, carbon dioxide, dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.
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### 5.2. Specific hazards arising from the chemical

Fire hazard	: Extremely flammable gas. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard	: Germane ignites readily in air.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so. Germane should be allowed to burn until consumed. Excessive pressure may develop in gas cylinders exposed to fire-heated. Heated germane may explode on contact with air. Cool cylinders and surroundings with water from a suitable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Ventilate area. Eliminate every possible source of ignition. Use special care to avoid static electric charges.
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#### 6.1.1. For non-emergency personnel

Emergency procedures	: Evacuate unnecessary personnel.
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#### 6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
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### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Stop flow of gas if possible. The potential exists for spontaneous ignition and explosion. Allow vapors to disperse.
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### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Additional hazards when processed	: Flammable gas. Germane ignites readily in air. Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling	: Containers must be properly grounded before beginning transfer. Use only non-sparking tools. Provide good ventilation in process area to prevent accumulation of vapors. Use only outdoors or in a well-ventilated area. Systems utilizing germane that do not involve complete consumption of germane should be equipped with burn boxes. See- Book of SEMI Standards, Facilities Standards and Safety Guidelines, Mountain View, CA, Semiconductor Equipment and Materials Int'l, 1993. Avoid all eye and skin contact and do not breathe vapor and mist.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Proper grounding procedures to avoid static electricity should be followed.
Storage conditions	: Store in sealed cylinders in isolated area.
Incompatible materials	: Acids. Alcohols. Halogens. Oxidizing agent.
Storage area	: Store in a well-ventilated place. Store away from heat.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Germanium tetrahydride (7782-65-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Germanium tetrahydride
ACGIH OEL TWA [ppm]	0.2 ppm
Remark (ACGIH)	TLV® Basis: Hematologic eff
Regulatory reference	ACGIH 2023
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL (TWA)	0.6 mg/m³
NIOSH REL TWA [ppm]	0.2 ppm

#### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Provide local exhaust or general room ventilation.
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#### 8.3. Individual protection measures/Personal protective equipment

##### Personal protective equipment:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

##### Hand protection:

Neoprene or nitrile rubber gloves

##### Eye protection:

Chemical goggles. Contact lenses should not be worn

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection. NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Flammable Gas.
Molecular mass	: 76.62 g/mol
Color	: Colorless.
Odor	: Disagreeable garlic-like.
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: -165 °C
Boiling point	: -88 °C
Flash point	: < -40 °C
Critical temperature	: 308 K
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Extremely flammable gas.
Vapor pressure	: > 1 atm @ 20°C
Critical pressure	: 54.8 atm
Relative vapor density at 20°C	: 3.2 g/l
Relative density	: 1.53
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

#### 9.2. Other information

Gas group	: Press. Gas (Liq.)
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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

Stable in sealed cylinders stored under a dry inert atmosphere.

#### 10.3. Possibility of hazardous reactions

Reacts with oxygen in air, sometimes igniting spontaneously. Mixtures with mercury explode when shaken in the presence of air. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas.

#### 10.4. Conditions to avoid

Heat. Sparks. Open flame.

#### 10.5. Incompatible materials

Acids. Alcohols. Halogens. Oxidizing agent.

#### 10.6. Hazardous decomposition products

Germanium dioxide.

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### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Fatal if inhaled.

#### Germanium tetrahydride (7782-65-2)

LD50 oral mouse	1250 mg/kg
LD50 intravenous rat	56 mg/kg
LC50 inhalation mouse	1380 mg/m <sup>3</sup>

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Fatal if inhaled. May cause respiratory irritation. Hemolytic gas.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.

### SECTION 12: Ecological information

#### 12.1. Toxicity

No additional information available

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Effect on the ozone layer	: No additional information available
Effect on global warming	: No known effects from this product.
GWPmix comment	: No known effects from this product.

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..
Additional information	: Handle empty containers with care because residual vapors are flammable.

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Ecology - waste materials

: Avoid release to the environment.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
2192	Not applicable	2192	2192
<b>14.2. Proper Shipping Name</b>			
Germane (Inhalation Hazard Zone C)	Not applicable	GERMANE (Inhalation Hazard Zone C)	Germane (Inhalation Hazard Zone C)
<b>Transport document description</b>			
UN2192 Germane (Inhalation Hazard Zone C), 2.3	Not applicable	UN 2192 GERMANE (Inhalation Hazard Zone C), 2 (2.1)	UN 2192 Germane (Inhalation Hazard Zone C), 2.3
<b>14.3. Transport hazard class(es)</b>			
2.3 (2.1)	Not applicable	2.3 (2.1)	2.3
 Not applicable	Not applicable	 Not applicable	Not applicable
<b>14.4. Packing group</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

### 14.6. Special precautions for user

<b>DOT</b>	
UN-No.(DOT)	: UN2192
DOT Special Provisions (49 CFR 172.102)	: 2 - This material is poisonous by inhalation (see 171.8 of this subchapter) in Hazard Zone B (see 173.116(a) or 173.133(a) of this subchapter), and must be described as an inhalation hazard under the provisions of this subchapter.
DOT Packaging Exceptions (49 CFR 173.xxx)	: None
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 302
DOT Packaging Bulk (49 CFR 173.xxx)	: 245
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: Forbidden
DOT Vessel Stowage Location	: D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"

### TDG

Emergency Response Guide (ERG) Number : 119

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### IMDG

Limited quantities (IMDG)	: 0
Excepted quantities (IMDG)	: E0
Packing instructions (IMDG)	: P200
EmS-No. (Fire)	: F-D - FIRE SCHEDULE Delta - FLAMMABLE GASES
EmS-No. (Spillage)	: S-U - SPILLAGE SCHEDULE Uniform - GASES (FLAMMABLE, TOXIC OR CORROSIVE)
Stowage category (IMDG)	: D
Properties and observations (IMDG)	: Flammable, toxic, colourless gas with a pungent odour. Much heavier than air (2.6).

### IATA

PCA Limited quantities (IATA)	: Forbidden
PCA limited quantity max net quantity (IATA)	: Forbidden
PCA packing instructions (IATA)	: Forbidden
PCA max net quantity (IATA)	: Forbidden
CAO packing instructions (IATA)	: Forbidden
CAO max net quantity (IATA)	: Forbidden
Special provision (IATA)	: A2
ERG code (IATA)	: 10P

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Germanium tetrahydride	7782-65-2	Present	Active	

### 15.2. International regulations

#### CANADA

#### Germanium tetrahydride (7782-65-2)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

#### Germanium tetrahydride (7782-65-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### National regulations

#### Germanium tetrahydride (7782-65-2)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing New Chemical Substances) inventory  
Listed on the Japanese ISHL (Industrial Safety and Health Law)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Japanese Poisonous and Deleterious Substances Control Law  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed on the NCI (Vietnam - National Chemical Inventory)  
Listed on the TCSI (Taiwan Chemical Substance Inventory)



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### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

#### Germanium tetrahydride (7782-65-2)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

Full text of H-phrases::

H220	Extremely flammable gas
H280	Contains gas under pressure; may explode if heated
H319	Causes serious eye irritation
H330	Fatal if inhaled
H335	May cause respiratory irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating  
Health

: 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or repeated overexposures

Flammability

: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical

: 3 Serious Hazard - Materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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