

**D-LIMONENE**

Safety Data Sheet ENEL1600

Date of issue: 03/09/2018

Version: 1.0

SECTION 1: Identification**1.1. Identification**

Product name	: D-LIMONENE
Product code	: ENEL1600
Product form	: Substance
Physical state	: Liquid
Formula	: C10H16
Synonyms	: p-MENTHA-1,8-DIENE, (R)-(+)- (4R)-1-METHYL-4-(1-METHYLETHENYL)CYCLOHEXENE
Chemical family	: HYDROCARBON

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Flammable liquids Category 3	H226 Flammable liquid and vapor
Skin corrosion/irritation Category 2	H315 Causes skin irritation
Skin sensitization, Category 1	H317 May cause an allergic skin reaction
Aspiration hazard Category 1	H304 May be fatal if swallowed and enters airways
Hazardous to the aquatic environment - Acute Hazard Category 1	H400 Very toxic to aquatic life
Hazardous to the aquatic environment - Chronic Hazard Category 1	H410 Very toxic to aquatic life with long lasting effects
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) :

: Danger

Hazard statements (GHS US) :

: H226 - Flammable liquid and vapor
 H304 - May be fatal if swallowed and enters airways
 H315 - Causes skin irritation
 H317 - May cause an allergic skin reaction
 H400 - Very toxic to aquatic life
 H410 - Very toxic to aquatic life with long lasting effects

Precautionary statements (GHS US) :

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P210 - Keep away from heat, open flames, sparks. - No smoking.
 P233 - Keep container tightly closed.
 P240 - Ground/Bond container and receiving equipment
 P241 - Use explosion-proof electrical equipment
 P242 - Use only non-sparking tools.
 P243 - Take precautionary measures against static discharge.
 P261 - Avoid breathing vapors.
 P264 - Wash hands thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace
 P273 - Avoid release to the environment.
 P301+P310 - If swallowed: Immediately call a doctor
 P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower

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P321 - Specific treatment (see first aid instructions on this label)
P331 - Do NOT induce vomiting.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P391 - Collect spillage.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : D-LIMONENE
CAS-No. : 5989-27-5

Name	Product identifier	%	GHS-US classification
D-Limonene	(CAS-No.) 5989-27-5	97 - 100	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : May be fatal if swallowed and enters airways.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

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Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Collect spillage. Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

D-Limonene (5989-27-5)		
AIHA	WEEL TWA (ppm)	30 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

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Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Molecular mass	: 136.23 g/mol
Color	: No data available
Odor	: Very low orange aroma.
Odor threshold	: No data available
Refractive index	: 1.473
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: -74 °C
Boiling point	: 175 - 177 °C
Flash point	: 50 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Flammable liquid and vapor
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 0.841
Solubility	: No data available
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

D-Limonene (5989-27-5)	
LD50 oral rat	4400 mg/kg
LD50 dermal rabbit	> 5 g/kg

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D-Limonene (5989-27-5)	
ATE US (oral)	4400 mg/kg body weight
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
This product contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.	

D-Limonene (5989-27-5)	
IARC group	3 - Not classifiable
National Toxicology Program (NTP) Status	1 - Evidence of Carcinogenicity
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: May be fatal if swallowed and enters airways.
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: May cause eye irritation.
Symptoms/effects after ingestion	: May be fatal if swallowed and enters airways.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

D-Limonene (5989-27-5)	
LC50 fish 1	0.619 - 0.796 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 fish 2	35 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information : Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 1993
DOT NA no. UN1993

14.2. UN proper shipping name

Transport document description : UN1993 Flammable liquids, n.o.s. (D-LIMONENE), 3, III
Proper Shipping Name (DOT) : Flammable liquids, n.o.s.
(D-LIMONENE)

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Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 3 - Flammable liquid



Dangerous for the environment : Yes
Marine pollutant : Yes



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information

Emergency Response Guide (ERG) Number : 128
Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

D-Limonene (5989-27-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

D-Limonene (5989-27-5)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 3 - Combustible Liquid Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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EU-Regulations

D-Limonene (5989-27-5)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

D-Limonene (5989-27-5)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

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15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases::

H226	Flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 03/09/2018 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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