

1-HEXENE

Safety Data Sheet ENEH1200

Date of issue: 20/12/2016 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form	: Substance
Physical state	: Liquid
Substance name	: 1-HEXENE
Product code	: ENEH1200
Formula	: C6H12
Synonyms	: n-HEXENE HEXYLENE
Chemical family	: HYDROCARBON

1.2. Relevant identified uses of the substance or mixture and uses advised against**1.2.1. Relevant identified uses**

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**GELEST INC.**Fritz-Klatte-Strasse 8
65933 Frankfurt**Germany**

T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM

info@gelestde.com - www.gelestde.com**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Flammable liquids, Category 2

H225

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements**Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS02

Signal word (CLP) :

: Danger

Hazard statements (CLP) :

: H225 - Highly flammable liquid and vapour.

Precautionary statements (CLP) :

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

1-HEXENE

Safety Data Sheet

P233 - Keep container tightly closed.
P240 - Ground/bond container and receiving equipment.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Substance type : Multi-constituent
Name : 1-HEXENE
CAS-No. : 592-41-6
EC-No. : 209-753-1

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1-Hexene	(CAS-No.) 592-41-6 (EC-No.) 209-753-1	97 - 100	Flam. Liq. 2, H225
2-Ethylbutene	(CAS-No.) 760-21-4 (EC-No.) 212-078-5	0 - 1	Flam. Liq. 2, H225

Full text of H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of water/.... Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May be harmful if inhaled.

Symptoms/effects after skin contact : May cause mild skin irritation. May be harmful in contact with skin.

Symptoms/effects after eye contact : May cause eye irritation.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapour. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapour-air mixture.

5.3. Advice for firefighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

1-HEXENE

Safety Data Sheet

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent formation of vapour. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

1-Hexene (592-41-6)		
Belgium	Limit value (mg/m ³)	175 mg/m ³
Belgium	Limit value (ppm)	50 ppm
Italy - Portugal - USA ACGIH	ACGIH TWA (ppm)	50 ppm
Spain	VLA-ED (ppm)	50 ppm
Portugal	OEL TWA (ppm)	50 ppm

8.2. Exposure controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

1-HEXENE

Safety Data Sheet

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: 84.16 g/mol
Colour	: No data available
Odour	: Strong.
Odour threshold	: No data available
Refractive index	: 1.3837
pH	: No data available
Relative evaporation rate (butylacetate=1)	: > 1
Melting point	: -140 °C
Freezing point	: No data available
Boiling point	: 63 - 64 °C
Flash point	: -25 °C
Auto-ignition temperature	: 272 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapour.
Vapour pressure	: 176 mm Hg @ 24°C
Relative vapour density at 20 °C	: 2.9
Relative density	: 0.673
% Volatiles	: 100 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: 2 - 7 vol % (lower; upper)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

1-HEXENE

Safety Data Sheet

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

1-Hexene (592-41-6)	
LD50 oral rat	> 5600 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat (ppm)	32000 ppm/4h
ATE CLP (gases)	32000 ppmv/4h
ATE CLP (vapours)	32 mg/l/4h

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Ames test (histidine reversion) is negative, i.e not a mutagen
Carcinogenicity : Not classified
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : May cause irritation to the respiratory tract. May be harmful if inhaled.
Symptoms/effects after skin contact : May cause mild skin irritation. May be harmful in contact with skin.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity : Not classified
Chronic aquatic toxicity : Not classified

1-Hexene (592-41-6)	
LC50 fish 1	5.6 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [semi-static])
EC50 Daphnia 1	230 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 Daphnia 2	30 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

1-Hexene (592-41-6)	
Log Pow	3.39 (at 20 °C)

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information : Handle empty containers with care because residual vapours are flammable.
Ecology - waste materials : Avoid release to the environment.

1-HEXENE

Safety Data Sheet

SECTION 14: Transport information

14.1. UN number

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

UN-No. (ADR)	: 2370
UN-No. (IMDG)	: 2370
UN-No. (IATA)	: 2370
UN-No. (ADN)	: 2370
UN-No. (RID)	: 2370

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: 1-HEXENE
Proper Shipping Name (IMDG)	: 1-HEXENE
Proper Shipping Name (IATA)	: 1-Hexene
Proper Shipping Name (ADN)	: 1-HEXENE
Proper Shipping Name (RID)	: 1-HEXENE
Transport document description (ADR)	: UN 2370 1-HEXENE, 3, II, (D/E)
Transport document description (IMDG)	: UN 2370 1-HEXENE, 3, II
Transport document description (IATA)	: UN 2370 1-Hexene, 3, II
Transport document description (ADN)	: UN 2370 1-HEXENE, 3, II
Transport document description (RID)	: UN 2370 1-HEXENE, 3, II

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR)	: 3
Danger labels (ADR)	: 3



IMDG

Transport hazard class(es) (IMDG)	: 3
Danger labels (IMDG)	: 3



IATA

Transport hazard class(es) (IATA)	: 3
Hazard labels (IATA)	: 3



ADN

Transport hazard class(es) (ADN)	: 3
Danger labels (ADN)	: 3

1-HEXENE

Safety Data Sheet



RID

Transport hazard class(es) (RID) : 3
Danger labels (RID) : 3



14.4. Packing group

Packing group (ADR) : II
Packing group (IMDG) : II
Packing group (IATA) : II
Packing group (ADN) : II
Packing group (RID) : II

14.5. Environmental hazards

Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user

- Overland transport

Classification code (ADR) : F1
Limited quantities (ADR) : 11
Excepted quantities (ADR) : E2
Packing instructions (ADR) : P001, IBC02, R001
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T4
Portable tank and bulk container special provisions (ADR) : TP1
Tank code (ADR) : LGBF
Vehicle for tank carriage : FL
Transport category (ADR) : 2
Special provisions for carriage - Operation (ADR) : S2, S20
Hazard identification number (Kemler No.) : 33
Orange plates :



Tunnel restriction code (ADR) : D/E
EAC code : 3YE

- Transport by sea

Limited quantities (IMDG) : 1 L
Excepted quantities (IMDG) : E2
Packing instructions (IMDG) : P001
IBC packing instructions (IMDG) : IBC02
Tank instructions (IMDG) : T4
Tank special provisions (IMDG) : TP1
EmS-No. (Fire) : F-E
EmS-No. (Spillage) : S-D

1-HEXENE

Safety Data Sheet

Stowage category (IMDG) : E
Properties and observations (IMDG) : Colourless liquid. Explosive limits: 1.2% to 6.9% Immiscible with water.

- Air transport

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y341
PCA limited quantity max net quantity (IATA) : 1L
PCA packing instructions (IATA) : 353
PCA max net quantity (IATA) : 5L
CAO packing instructions (IATA) : 364
CAO max net quantity (IATA) : 60L
ERG code (IATA) : 3H

- Inland waterway transport

Classification code (ADN) : F1
Limited quantities (ADN) : 1 L
Excepted quantities (ADN) : E2
Carriage permitted (ADN) : T
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01
Number of blue cones/lights (ADN) : 1

- Rail transport

Classification code (RID) : F1
Limited quantities (RID) : 1L
Excepted quantities (RID) : E2
Packing instructions (RID) : P001, IBC02, R001
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T4
Portable tank and bulk container special provisions (RID) : TP1
Tank codes for RID tanks (RID) : LGBF
Transport category (RID) : 2
Colis express (express parcels) (RID) : CE7
Hazard identification number (RID) : 33

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

No REACH Annex XVII restrictions

1-HEXENE is not on the REACH Candidate List

1-HEXENE is not on the REACH Annex XIV List

1-HEXENE is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

1-HEXENE is not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC

% Volatiles : 100 %

15.1.2. National regulations

Germany

Reference to AwSV : Water hazard class (WGK) 2, Significantly hazardous to water (KBwS-Beschluss; ID No. 832)

12th Ordinance Implementing the Federal Immission Control Act - 12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands

1-HEXENE

Safety Data Sheet

SZW-lijst van kankerverwekkende stoffen	: The substance is not listed
SZW-lijst van mutagene stoffen	: The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Borstvoeding	: The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Vruchtbaarheid	: The substance is not listed
NIET-limitatieve lijst van voor de voortplanting giftige stoffen – Ontwikkeling	: The substance is not listed

Denmark

Classification remarks : Emergency management guidelines for the storage of flammable liquids must be followed

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor
--

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.

SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

© 2019 Gelest Inc. Morrisville, PA 19067