

**1,5-HEXADIENE****Safety Data Sheet ENEH1190**

Issue date: 06/08/2015

Revision date: 11/15/2022

Version: 3.0

SECTION 1: Identification**1.1. Identification**

| | |
|-----------------|----------------------------------|
| Product name | : 1,5-HEXADIENE |
| Product code | : ENEH1190 |
| Product form | : Substance |
| Physical state | : Liquid |
| Formula | : C ₆ H ₁₀ |
| Synonyms | : BIALLYL; HEXA-1,5-DIENE |
| Chemical family | : HYDROCARBON |

1.2. Recommended use and restrictions on use

| | |
|-----------------|-------------------------|
| Recommended use | : Chemical intermediate |
|-----------------|-------------------------|

1.3. Supplier**GELEST, INC.**

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

| | |
|------------------|---|
| Emergency number | : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International) |
|------------------|---|

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

| | | |
|--|------|--|
| Flammable liquids Category 2 | H225 | Highly flammable liquid and vapor |
| Aspiration hazard Category 1 | H304 | May be fatal if swallowed and enters airways |
| Full text of H statements : see section 16 | | |

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H225 - Highly flammable liquid and vapor
H304 - May be fatal if swallowed and enters airways

Precautionary statements (GHS US)

: P210 - Keep away from heat, open flames, sparks. - No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 - If swallowed: Immediately call a poison center or doctor.

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P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P331 - Do NOT induce vomiting.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility..

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : 1,5-HEXADIENE
CAS-No. : 592-42-7

| Name | Product identifier | % | GHS US classification |
|---------------|--------------------|-------|--|
| 1,5-Hexadiene | CAS-No.: 592-42-7 | > 97 | Flam. Liq. 2, H225 Asp. Tox. 1, H304 |
| Allyl alcohol | CAS-No.: 107-18-6 | < 0.1 | Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 2 (Dermal), H310 Acute Tox. 1 (Inhalation:vapour), H330 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335 Aquatic Acute 1, H400 |

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May be harmful if inhaled. May cause irritation to the respiratory tract.

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| | |
|-------------------------------------|---|
| Symptoms/effects after skin contact | : May cause skin irritation. |
| Symptoms/effects after eye contact | : May cause eye irritation. |
| Symptoms/effects after ingestion | : May be fatal if swallowed and enters airways. |

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

| | |
|------------------|--|
| Fire hazard | : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame. |
| Explosion hazard | : May form flammable/explosive vapor-air mixture. |

5.3. Special protective equipment and precautions for fire-fighters

| | |
|--------------------------------|---|
| Firefighting instructions | : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. |
| Protection during firefighting | : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. |

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

| | |
|----------------------|--|
| Protective equipment | : Wear protective equipment as described in Section 8. |
| Emergency procedures | : Evacuate unnecessary personnel. |

6.1.2. For emergency responders

| | |
|----------------------|--|
| Protective equipment | : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection". |
|----------------------|--|

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

| | |
|-----------------|--|
| For containment | : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
|-----------------|--|

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

| | |
|-----------------------------------|--|
| Additional hazards when processed | : Handle empty containers with care because residual vapors are flammable. |
| Precautions for safe handling | : Avoid all eye and skin contact and do not breathe vapor and mist. Take precautionary measures against static discharge. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools. |

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Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed.

Storage conditions : Keep container tightly closed. Store locked up. Keep in a cool place.

Incompatible materials : Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Allyl alcohol (107-18-6) | |
|--|--|
| USA - ACGIH - Occupational Exposure Limits | |
| ACGIH OEL TWA [ppm] | 0.5 ppm |
| ACGIH chemical category | Skin - potential significant contribution to overall exposure by the cutaneous route, Not Classifiable as a Human Carcinogen |
| USA - OSHA - Occupational Exposure Limits | |
| OSHA PEL (TWA) [1] | 5 mg/m ³ |
| OSHA PEL (TWA) [2] | 2 ppm |
| Limit value category (OSHA) | prevent or reduce skin absorption |
| USA - IDLH - Occupational Exposure Limits | |
| IDLH [ppm] | 20 ppm |
| USA - NIOSH - Occupational Exposure Limits | |
| NIOSH REL (TWA) | 5 mg/m ³ |
| NIOSH REL TWA [ppm] | 2 ppm |
| NIOSH REL (STEL) | 10 mg/m ³ |
| NIOSH REL STEL [ppm] | 4 ppm |
| US-NIOSH chemical category | Potential for dermal absorption |

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|--------------------------------------|
| Physical state | : Liquid |
| Appearance | : Clear liquid. |
| Molecular mass | : 82.14 g/mol |
| Color | : No data available |
| Odor | : strong. |
| Odor threshold | : No data available |
| pH | : No data available |
| Relative evaporation rate (butyl acetate=1) | : > 1 |
| Melting point | : No data available |
| Freezing point | : -141 °C |
| Boiling point | : 60 °C |
| Flash point | : -27 °C |
| Auto-ignition temperature | : 240 °C |
| Decomposition temperature | : No data available |
| Flammability (solid, gas) | : Highly flammable liquid and vapor. |
| Vapor pressure | : ~ 200 mm Hg @ 25°C |
| Relative vapor density at 20°C | : 2.9 |
| Relative density | : 0.692 |
| Solubility | : Insoluble in water. |
| Partition coefficient n-octanol/water (Log Pow) | : No data available |
| Partition coefficient n-octanol/water (Log Kow) | : No data available |
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |
| Explosion limits | : 2 – 6 vol % (lower; upper) |

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

| | |
|-----------------------------|------------------|
| Acute toxicity (oral) | : Not classified |
| Acute toxicity (dermal) | : Not classified |
| Acute toxicity (inhalation) | : Not classified |

Allyl alcohol (107-18-6)

| | |
|-----------------------|----------------------|
| LD50 oral rat | 64 mg/kg |
| LD50 oral mouse | 96 mg/kg |
| LD50 dermal rabbit | 89 mg/kg |
| LC50 Inhalation - Rat | 0.391 mg/l/4h |
| ATE US (oral) | 64 mg/kg body weight |
| ATE US (dermal) | 89 mg/kg body weight |
| ATE US (vapors) | 0.391 mg/l/4h |
| ATE US (dust, mist) | 0.391 mg/l/4h |

1,5-Hexadiene (592-42-7)

| | |
|-----------------------|--------------------------------|
| LC50 Inhalation - Rat | > 11 lb/h (Exposure time: 4 h) |
|-----------------------|--------------------------------|

| | |
|-------------------------------------|--|
| Skin corrosion/irritation | : Not classified |
| Serious eye damage/irritation | : Not classified |
| Respiratory or skin sensitization | : Not classified |
| Germ cell mutagenicity | : Not classified |
| Carcinogenicity | : Not classified |
| | None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen. |
| Reproductive toxicity | : Not classified |
| STOT-single exposure | : Not classified |
| STOT-repeated exposure | : Not classified |
| Aspiration hazard | : May be fatal if swallowed and enters airways. |
| Symptoms/effects after inhalation | : May be harmful if inhaled. May cause irritation to the respiratory tract. |
| Symptoms/effects after skin contact | : May cause skin irritation. |
| Symptoms/effects after eye contact | : May cause eye irritation. |
| Symptoms/effects after ingestion | : May be fatal if swallowed and enters airways. |

SECTION 12: Ecological information

12.1. Toxicity

Allyl alcohol (107-18-6)

| | |
|-----------------|--|
| LC50 - Fish [1] | 0.28 – 0.37 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through]) |
| LC50 - Fish [2] | 0.32 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static]) |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Allyl alcohol (107-18-6)

| | |
|----------------|-------------------------------|
| BCF - Fish [1] | (no bioaccumulation expected) |
|----------------|-------------------------------|

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Allyl alcohol (107-18-6)

Partition coefficient n-octanol/water (Log Pow) 0.17

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.




Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

| DOT | TDG | IMDG | IATA |
|---|-----------------------------------|--|---|
| 14.1. UN number | | | |
| 2458 | Not applicable | 2458 | 2458 |
| 14.2. Proper Shipping Name | | | |
| Hexadienes | Not applicable | HEXADIENES (1,5-HEXADIENE) | Hexadiene (1,5-HEXADIENE) |
| Transport document description | | | |
| UN2458 Hexadienes, 3, II | Not applicable | UN 2458 HEXADIENES (1,5-HEXADIENE), 3, II | UN 2458 Hexadiene (1,5-HEXADIENE), 3, II |
| 14.3. Transport hazard class(es) | | | |
| 3 | Not applicable | 3 | 3 |
|  Not applicable | Not applicable |  |  |
| 14.4. Packing group | | | |
| II | Not applicable | II | II |
| 14.5. Environmental hazards | | | |
| Dangerous for the environment: No | Dangerous for the environment: No | Dangerous for the environment: No Marine pollutant: No | Dangerous for the environment: No |
| No supplementary information available | | | |

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14.6. Special precautions for user

DOT

| | |
|--|--|
| UN-No.(DOT) | : UN2458 |
| DOT Special Provisions (49 CFR 172.102) | : IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : None |
| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 202 |
| DOT Packaging Bulk (49 CFR 173.xxx) | : 242 |
| DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) | : 5 L |
| DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) | : 60 L |
| DOT Vessel Stowage Location | : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded. |

TDG

| | |
|---------------------------------------|-------|
| Emergency Response Guide (ERG) Number | : 130 |
|---------------------------------------|-------|

IMDG

| | |
|------------------------------------|--|
| Packing instructions (IMDG) | : P001 |
| IBC packing instructions (IMDG) | : IBC02 |
| Tank instructions (IMDG) | : T4 |
| Tank special provisions (IMDG) | : TP1 |
| EmS-No. (Fire) | : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS |
| EmS-No. (Spillage) | : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS |
| Stowage category (IMDG) | : B |
| Properties and observations (IMDG) | : Colourless liquids. 1,3-HEXADIENE: flashpoint -3°C c.c. 1,4-HEXADIENE: flashpoint -25°C c.c. 1,5-HEXADIENE: flashpoint -27°C c.c. 2,4-HEXADIENE: flashpoint -7°C c.c. Immiscible with water. Harmful by inhalation. Irritating to skin, eyes and mucous membranes. |

IATA

| | |
|--|--------|
| PCA Excepted quantities (IATA) | : E2 |
| PCA Limited quantities (IATA) | : Y341 |
| PCA limited quantity max net quantity (IATA) | : 1L |
| PCA packing instructions (IATA) | : 353 |
| PCA max net quantity (IATA) | : 5L |
| CAO packing instructions (IATA) | : 364 |
| CAO max net quantity (IATA) | : 60L |
| ERG code (IATA) | : 3H |

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

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| Name | CAS-No. | Listing | Commercial status | Flags |
|---------------|----------|---------|-------------------|-------|
| Allyl alcohol | 107-18-6 | Present | Active | |
| 1,5-Hexadiene | 592-42-7 | Present | Active | |

Allyl alcohol (107-18-6)

Subject to reporting requirements of United States SARA Section 313

SARA Section 302 Threshold Planning Quantity (TPQ)

1000

15.2. International regulations

CANADA

Allyl alcohol (107-18-6)

Listed on the Canadian DSL (Domestic Substances List)

1,5-Hexadiene (592-42-7)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Allyl alcohol (107-18-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

1,5-Hexadiene (592-42-7)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Allyl alcohol (107-18-6)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

1,5-Hexadiene (592-42-7)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)
Listed on the NCI (Vietnam - National Chemical Inventory)

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15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Allyl alcohol (107-18-6)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

| | |
|------|--|
| H225 | Highly flammable liquid and vapor |
| H301 | Toxic if swallowed |
| H304 | May be fatal if swallowed and enters airways |
| H310 | Fatal in contact with skin |
| H315 | Causes skin irritation |
| H319 | Causes serious eye irritation |
| H330 | Fatal if inhaled |
| H335 | May cause respiratory irritation |
| H400 | Very toxic to aquatic life |

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

Flammability

: 1 Slight Hazard - Irritation or minor reversible injury possible
: 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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