SECTION 1: Identification

1.1. Identification
Product name: CYCLOHEXENE
Product code: ENEC0620
Product form: Substance
Physical state: Liquid
Formula: C6H10
Synonyms: TETRAHYDROBENZENE, BENZENETETRAHYDRIDE
Chemical family: HYDROCARBON

1.2. Recommended use and restrictions on use
Recommended use: Chemical intermediate

1.3. Supplier
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture
GHS-US classification
- Flammable liquids Category 2 H225 Highly flammable liquid and vapor
- Acute toxicity (oral) Category 4 H302 Harmful if swallowed
- Acute toxicity (dermal) Category 4 H312 Harmful in contact with skin
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements
GHS US labeling
Hazard pictograms (GHS US): 

Signal word (GHS US): Danger
Hazard statements (GHS US): H225 - Highly flammable liquid and vapor
H302+H312 - Harmful if swallowed or in contact with skin

Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P210 - Keep away from heat, open flames, sparks. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P264 - Wash hands thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P330 - Rinse mouth.
P301+P312 - If swallowed: Call a doctor if you feel unwell
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P312 - Call a doctor if you feel unwell
P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash before reuse.
P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.
2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Name</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mono-constituent</td>
<td>CYCLOHEXENE</td>
<td>110-83-8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexene</td>
<td>(CAS-No.) 110-83-8</td>
<td>95-100</td>
<td>Flam. Liq. 2, H225, Acute Tox. 4 (Oral), H302, Acute Tox. 4 (Dermal), H312</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause mild skin irritation. Harmful in contact with skin.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


Unsuitable extinguishing media: None known.

5.2. Specific hazards arising from the chemical
Fire hazard: Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
Explosion hazard: May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.
6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Collect spillage. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions: Keep container tightly closed. Keep in a cool place.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Cyclohexene (110-83-8)</th>
<th>ACGIH TWA (ppm)</th>
<th>OSHA PEL (TWA) (mg/m³)</th>
<th>OSHA PEL (TWA) (ppm)</th>
<th>IDLH US IDLH (ppm)</th>
<th>NIOSH REL (TWA) (mg/m³)</th>
<th>NIOSH REL (TWA) (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>300 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>OSHA</td>
<td>1015 mg/m³</td>
<td>300 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>IDLH</td>
<td>2000 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>NIOSH</td>
<td>1015 mg/m³</td>
<td>300 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.
SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>82.14 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>strong</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.446</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Melting point</td>
<td>-104 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>83 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>-12 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>250 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Highly flammable liquid and vapor</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>160 mm Hg @ 30°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>2.8</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.811</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>100 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td></td>
<td>Water: 1.8 mg/l</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>1.2 - 7.7 vol % (lower, upper)</td>
</tr>
</tbody>
</table>

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

<table>
<thead>
<tr>
<th>Substance</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>CYCLOHEXENE (110-83-8)</td>
<td></td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>1300 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (dermal)</td>
<td>1231 mg/kg body weight</td>
</tr>
<tr>
<td>Cyclohexene (110-83-8)</td>
<td></td>
</tr>
<tr>
<td>LD50 oral rat</td>
<td>1300 mg/kg</td>
</tr>
</tbody>
</table>
Cyclohexene (110-83-8)

LD50 dermal rabbit: 1231 mg/kg
ATE US (oral): 1300 mg/kg body weight
ATE US (dermal): 1231 mg/kg body weight

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Not classified
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause mild skin irritation. Harmful in contact with skin.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No.(DOT): 2256
DOT NA no.: UN2256

14.2. UN proper shipping name
Transport document description: UN2256 Cyclohexene, 3, II
Proper Shipping Name (DOT): Cyclohexene
Class (DOT): 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): II - Medium Danger
Hazard labels (DOT) : 3 - Flammable liquid

DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150

14.3. Additional information
Emergency Response Guide (ERG) Number : 130
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : E - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length, but is prohibited from carriage on passenger vessels in which the limiting number of passengers is exceeded.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Cyclohexene (110-83-8)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Cyclohexene (110-83-8)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification Class B Division 2 - Flammable Liquid

EU-Regulations

Cyclohexene (110-83-8)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Cyclohexene (110-83-8)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSO (Mexican National Inventory of Chemical Substances)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Cyclohexene (110-83-8)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases:
H225 Highly flammable liquid and vapor
H302 Harmful if swallowed
H312 Harmful in contact with skin

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)
Physical: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.
Date of issue: 08/29/2016 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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