

Safety Data Sheet ENEC0620
Date of issue: 08/29/2016 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product name : CYCLOHEXENE
Product code : ENEC0620
Product form : Substance
Physical state : Liquid
Formula : C6H10

Synonyms : TETRAHYDROBENZENE

BENZENETETRAHYDRIDE

Chemical family : HYDROCARBON

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 2 H225 Highly flammable liquid and vapor

Acute toxicity (oral) Category 4 H302 Harmful if swallowed Acute toxicity (dermal) Category 4 H312 Harmful in contact with skin

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor

H302+H312 - Harmful if swallowed or in contact with skin

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P210 - Keep away from heat, open flames, sparks. - No smoking.

P233 - Keep container tightly closed.

P240 - Ground/Bond container and receiving equipment

P241 - Use explosion-proof electrical equipment

P242 - Use only non-sparking tools.

P243 - Take precautionary measures against static discharge.

P264 - Wash hands thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P330 - Rinse mouth.

P301+P312 - If swallowed: Call a doctor if you feel unwell

P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse

skin with water/shower

P312 - Call a doctor if you feel unwell

P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash it before reuse.

P370+P378 - In case of fire: Use water spray or fog, foam, carbon dioxide, dry chemical to

extinguish.

P403+P235 - Keep in a cool place

P501 - Dispose of contents/container to licensed waste disposal facility.

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2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : CYCLOHEXENE
CAS-No. : 110-83-8

Name	Product identifier	%	GHS-US classification
Cyclohexene	(CAS-No.) 110-83-8	95 - 100	Flam. Liq. 2, H225 Acute Tox. 4 (Oral), H302
			Acute Tox. 4 (Dermal), H312

Full text of hazard classes and H-statements: see section 16

3.2 Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not

available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel

unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause mild skin irritation. Harmful in contact with skin.

Symptoms/effects after eye contact : May cause eye irritation.

Symptoms/effects after ingestion : Harmful if swallowed. Swallowing a small quantity of this material will result in serious health

hazard.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.

Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when

material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed

containers.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

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6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment

: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or

streams.

Methods for cleaning up

: Clean up any spills as soon as possible, using an absorbent material to collect it. Collect

spillage. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

: Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling

: Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures

Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild

soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

: Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof

electrical equipment.

Storage conditions

: Keep container tightly closed. Keep in a cool place.

Incompatible materials

: Oxidizing agent.

Storage area

: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Cyclohexene (110-83-8)				
ACGIH	ACGIH TWA (ppm)		300 ppm	
OSHA	OSHA PEL (TWA) (mg/m³)		1015 mg/m³	
OSHA	OSHA PEL (TWA) (ppm)		300 ppm	
IDLH	US IDLH (ppm)		2000 ppm	
NIOSH	NIOSH REL (TWA) (mg/m³)		1015 mg/m³	
NIOSH	NIOSH REL (TWA) (ppm)		300 ppm	

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 82.14 g/mol

Color : No data available

Odor : strong.

Odor threshold : No data available

Refractive index : 1.446

pH : No data available

Relative evaporation rate (butyl acetate=1) : > 1 Melting point : -104 °C

Freezing point : No data available

Boiling point : $83 \, ^{\circ}\text{C}$ Flash point : $-12 \, ^{\circ}\text{C}$ Auto-ignition temperature : $250 \, ^{\circ}\text{C}$

Decomposition temperature : No data available

Flammability (solid, gas) : Highly flammable liquid and vapor

Vapor pressure : 160 mm Hg @ 30°C

Relative vapor density at 20 °C : 2.8
Relative density : 0.811
% Volatiles : 100 %

Solubility : Insoluble in water. Water: 1.8 mg/l

Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available

Explosion limits : 1.2 - 7.7 vol % (lower; upper)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

CYCLOHEXENE (110-83-8)	
ATE US (oral)	1300 mg/kg body weight
ATE US (dermal)	1231 mg/kg body weight
Cyclohexene (110-83-8)	
LD50 oral rat	1300 mg/kg

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Cyclohexene (110-83-8)	
LD50 dermal rabbit	1231 mg/kg
ATE US (oral)	1300 mg/kg body weight
ATE US (dermal)	1231 mg/kg body weight

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity - repeated

exposure

: Not classified

Aspiration hazard : Not classified

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : May cause mild skin irritation. Harmful in contact with skin.

Symptoms/effects after eye contact : May cause eye irritation.

Symptoms/effects after ingestion : Harmful if swallowed. Swallowing a small quantity of this material will result in serious health

hazard.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of

contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 2256 DOT NA no. UN2256

14.2. UN proper shipping name

Transport document description : UN2256 Cyclohexene, 3, II

Proper Shipping Name (DOT) : Cyclohexene

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Packing group (DOT) : II - Medium Danger

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Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150

14.3. Additional information

Emergency Response Guide (ERG) Number : 130

Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : E - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length, but is prohibited from carriage on passenger vessels in which the limiting number of passengers is exceeded.

Air transport

DOT Quantity Limitations Passenger aircraft/rail : 5 L

(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L

CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Cyclohexene (110-83-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Cyclohexene (110-83-8)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification Class B Division 2 - Flammable Liquid

EU-Regulations

Cyclohexene (110-83-8)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Cyclohexene (110-83-8)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Cyclohexene (110-83-8)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor

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H302	Harmful if swallowed
H312	Harmful in contact with skin

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Physical

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT

react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 08/29/2016 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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