SECTION 1: Identification

1.1. Identification

Product name: ALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER, 95%
Product code: ENEA0375
Product form: Substance
Physical state: Liquid
Formula: C10H20O4
Synonyms: 2,5,8,11-TETRAOXATETRADEC-13-ENE; ALLYL ALCOHOL ETHOXYLATE, METHYL ETHER (EO = 3)
Chemical family: POLYETHER

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification:
- Flammable liquids Category 4 (H227 - Combustible liquid)
- Acute toxicity (oral) Category 4 (H302 - Harmful if swallowed)

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US):

Signal word (GHS US): Warning

Hazard statements (GHS US):
- H227 - Combustible liquid
- H302 - Harmful if swallowed

Precautionary statements (GHS US):
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Multi-constituent

Name: ALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER, 95%
ALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER, 95%
Safety Data Sheet

CAS-No. : 19685-21-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allyloxy(triethylene oxide), methyl ether</td>
<td>(CAS-No.) 19685-21-3</td>
<td>&gt; 95</td>
<td>Flam. Liq. 4, H227, Acute Tox. 4 (Oral), H302</td>
</tr>
<tr>
<td>Allyloxy(diethylene oxide), methyl ether</td>
<td>(CAS-No.) 13752-97-1</td>
<td>&lt; 5</td>
<td>Flam. Liq. 3, H226, Acute Tox. 4 (Oral), H302</td>
</tr>
<tr>
<td>Allyloxy(tetraethylene oxide), methyl ether</td>
<td>(CAS-No.) 96220-75-6</td>
<td>&lt; 5</td>
<td>Flam. Liq. 4, H227, Acute Tox. 4 (Oral), H302</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: No information available.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

5.2. Specific hazards arising from the chemical
Fire hazard: Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
General measures: Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Ground/bond container and receiving equipment.

Storage conditions: Keep container tightly closed. May freeze if stored <0°C.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>204.26 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>75 - 85 °C @ 0.5 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>80 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.1 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.957</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 3 %</td>
</tr>
</tbody>
</table>
ALALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER, 95%

Safety Data Sheet

Solubility: Slightly. Soluble in water.
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

**ALALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER, 95% (19685-21-3)**
ATE US (oral) 1578.947 mg/kg body weight

**Allyloxy(diethylene oxide), methyl ether (13752-97-1)**
LD50 oral rat 1500 mg/kg (data for PEG 2-6) analogs

**Allyloxy(tetraethylene oxide), methyl ether (96220-75-6)**

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Not classified
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified

Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: No information available.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: Harmful if swallowed. Swallowing a small quantity of this material will result in serious health hazard.
## SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects: This substance may be hazardous to the environment.
Effect on the ozone layer: No additional information available

## SECTION 13: Disposal considerations

13.1. Disposal methods
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials: Avoid release to the environment.

## SECTION 14: Transport information

14.1. UN number
DOT NA no.: NA1993

14.2. UN proper shipping name
Transport document description: NA1993 Combustible liquid, n.o.s. (ALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER), 3, III
Proper Shipping Name (DOT): Combustible liquid, n.o.s. (ALLYLOXY(TRIETHYLENE OXIDE), METHYL ETHER)
Class (DOT): 3 - Class 3: Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT): III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx): 203
DOT Packaging Bulk (49 CFR 173.xxx): 241
DOT Packaging Exceptions (49 CFR 173.xxx): 150
DOT Symbols: D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

14.3. Additional information
Other information: This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 220 L

## SECTION 15: Regulatory information

15.1. US Federal regulations
Allyloxy(diethylene oxide), methyl ether (13752-97-1)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

Allyloxy(triethylene oxide), methyl ether (19685-21-3)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
### 15.2. International regulations

**CANADA**
No additional information available

**EU-Regulations**
No additional information available

**National regulations**
No additional information available

### 15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

### SECTION 16: Other information

#### Full text of H-phrases:

<table>
<thead>
<tr>
<th>H226</th>
<th>Flammable liquid and vapor</th>
</tr>
</thead>
<tbody>
<tr>
<td>H227</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>H302</td>
<td>Harmful if swallowed</td>
</tr>
</tbody>
</table>

#### Abbreviations and acronyms

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

#### Hazard Rating

**Health**: 2 Moderate Hazard - Temporary or minor injury may occur

**Flammability**: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

**Physical**: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 12/09/2014 Version: 1.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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