SECTION 1: Identification

1.1. Identification
Product name: ALLYLOXY(POLYETHYLENE OXIDE) (12-20 EO)
Product code: ENEA0261
Product form: Substance
Physical state: Liquid
Synonyms: ALLYL ALCOHOL ETHOXYLATE; ALLYLOXY PEG
Chemical family: POLYETHER

1.2. Recommended use and restrictions on use
Recommended use: Chemical intermediate

1.3. Supplier
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture
GHS-US classification:
Not classified

2.2. GHS Label elements, including precautionary statements
GHS US labeling:
No labeling applicable

2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type: Mono-constituent
Name: ALLYLOXY(POLYETHYLENE OXIDE) (12-20 EO)
CAS-No.: 27274-31-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyethylene oxide monoallyl ether</td>
<td>(CAS-No.) 27274-31-3</td>
<td>97 - 100</td>
<td>Not classified</td>
</tr>
</tbody>
</table>
| Allyl alcohol                     | (CAS-No.) 107-18-6  | < 0.1 | Flam. Liq. 2, H225
Acute Tox. 3 (Oral), H301
Acute Tox. 2 (Dermal), H310
Acute Tox. 1 (Inhalation:vapour), H330
Skin Irrit. 2, H315
Eye Irrit. 2A, H319
STOT SE 3, H335
Aquatic Acute 1, H400 |

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: No information available.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures
5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: None known.

5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. May freeze if stored <15°C.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
ALLYLOXY(POLYETHYLENE OXIDE) (12-20 EO)
Safety Data Sheet

### 8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Liquid. Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>~ 750 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow.</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>20 - 25 °C</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 205 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 150 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 0.01 mm Hg @ 20°C</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.1</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 3 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
</tbody>
</table>
ALLYLOXY(POLYETHYLENE OXIDE) (12-20 EO)
Safety Data Sheet

Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Allyl alcohol (107-18-6)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>64 mg/kg</td>
</tr>
<tr>
<td>LD50 oral mouse</td>
<td>96 mg/kg</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
<td>89 mg/kg</td>
</tr>
<tr>
<td>LC50 inhalation rat (mg/l)</td>
<td>0.391 mg/l/4h</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>64 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (dermal)</td>
<td>89 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (vapors)</td>
<td>0.391 mg/l/4h</td>
</tr>
<tr>
<td>ATE US (dust, mist)</td>
<td>0.391 mg/l/4h</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Polyethylene oxide monoallyl ether (27274-31-3)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>&gt; 2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : No information available.
Symptoms/effects after skin contact : May cause skin irritation.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

<table>
<thead>
<tr>
<th>Allyl alcohol (107-18-6)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
<td>0.28 - 0.37 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])</td>
</tr>
<tr>
<td>LC50 fish 2</td>
<td>0.32 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])</td>
</tr>
</tbody>
</table>
12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Allyl alcohol (107-18-6)</th>
</tr>
</thead>
<tbody>
<tr>
<td>BCF fish 1</td>
</tr>
<tr>
<td>Log Pow</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Other adverse effects : This substance may be hazardous to the environment.
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information : No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>Allyl alcohol (107-18-6)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
<tr>
<td>Listed on the United States SARA Section 302</td>
</tr>
<tr>
<td>Subject to reporting requirements of United States SARA Section 313</td>
</tr>
<tr>
<td>SARA Section 302 Threshold Planning Quantity (TPQ)</td>
</tr>
<tr>
<td>SARA Section 313 - Emission Reporting</td>
</tr>
</tbody>
</table>

Polyethylene oxide monoallyl ether (27274-31-3)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

<table>
<thead>
<tr>
<th>Allyl alcohol (107-18-6)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on the Canadian DSL (Domestic Substances List)</td>
</tr>
</tbody>
</table>

WHMIS Classification
Class B Division 2 - Flammable Liquid
Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

Polyethylene oxide monoallyl ether (27274-31-3)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
 Allyloxy(Polyethylene Oxide) (12-20 EO) Safety Data Sheet

Allyl alcohol (107-18-6)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
Allyl alcohol (107-18-6)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

Polyethylene oxide monooally ether (27274-31-3)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Allyl alcohol (107-18-6)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases:
H225 Highly flammable liquid and vapor
H301 Toxic if swallowed
H310 Fatal in contact with skin
H315 Causes skin irritation
H319 Causes serious eye irritation
H330 Fatal if inhaled
H335 May cause respiratory irritation
H400 Very toxic to aquatic life

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.
Date of issue: 06/08/2015  Revision date: 10/13/2015  Version: 1.1
ALLYLOXY(POLYETHYLENE OXIDE) (12-20 EO)
Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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