



# [3-4% (EPOXYCYCLOHEXYLETHYL)METHYLSILOXANE]- DIMETHYLSILOXANE COPOLYMER

Safety Data Sheet ECMS-327

Date of issue: 10/30/2014

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Version: 2.0

## SECTION 1: Identification

### 1.1. Identification

Product name	: [3-4% (EPOXYCYCLOHEXYLETHYL)METHYLSILOXANE]-DIMETHYLSILOXANE COPOLYMER
Product code	: ECMS-327
Product form	: Substance
Physical state	: Liquid
Synonyms	: EPOXY FUNCTIONAL SILICONE OIL DI-ME, (3,4-EPOXYCYCLOHEXYL)ETHYL ME SILOXANES DI-ME, (3,4-EPOXYCYCLOHEXYL)ETHYL ME POLYSILOXANES SILOXANES AND SILICONES, DI-ME, ME 2-(7-OXABICYCLO[4.1.0]HEPT-3-YL)ETHYL
Chemical family	: ORGANOSILOXANE

### 1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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### 1.3. Supplier

#### GELEST, INC.

11 East Steel Road  
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

### 1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Serious eye damage/eye irritation Category 2 H319 Causes serious eye irritation

Full text of H statements : see section 16

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Warning

Hazard statements (GHS US)

: H319 - Causes serious eye irritation

Precautionary statements (GHS US)

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P264 - Wash hands thoroughly after handling.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P337+P313 - If eye irritation persists: Get medical advice/attention.

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Substance type	: Polymer
Name	: [3-4% (EPOXYCYCLOHEXYLETHYL)METHYLSILOXANE]-DIMETHYLSILOXANE COPOLYMER
CAS-No.	: 67762-95-2

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Name	Product identifier	%	GHS-US classification
(Epoxycyclohexylethyl)methylsiloxane-dimethylsiloxane copolymer	(CAS-No.) 67762-95-2	> 95	Eye Irrit. 2A, H319
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2	< 3	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Eye Irrit. 2B, H320 Repr. 2, H361 Aquatic Chronic 4, H413

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : No information available.
- Symptoms/effects after skin contact : May cause skin irritation.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : No information available.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
- Unsuitable extinguishing media : None known.

### 5.2. Specific hazards arising from the chemical

- Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

### 5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in Section 8.
- Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it.

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### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.

Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Store in a cool area. Store in a dark area.

Incompatible materials : Amines. Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Octamethylcyclotetrasiloxane (556-67-2)		
AIHA	WEEL TWA (ppm)	10 ppm

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear liquid.

Molecular mass : 18000 - 20000 g/mol

Color : No data available

Odor : No data available

Odor threshold : No data available

Refractive index : 1.409

pH : No data available

Relative evaporation rate (butyl acetate=1) : No data available

Melting point : < -60 °C

Freezing point : No data available

Boiling point : > 205 °C

Flash point : > 110 °C

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Flammability (solid, gas) : No data available

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Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 0.99
% Volatiles	: < 5 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: 650 - 850 cSt
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

No additional information available

### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

### 10.5. Incompatible materials

Amines. Oxidizing agent.

### 10.6. Hazardous decomposition products

Organic acid vapors. Silicon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Octamethylcyclotetrasiloxane (556-67-2)	
LD50 oral rat	1540 mg/kg RTECS Number: GZ4397000
LD50 dermal rat	1770 mg/kg
LD50 dermal rabbit	794 µl/kg
LC50 inhalation rat (mg/l)	36 g/m <sup>3</sup> (Exposure time: 4 h)
ATE US (oral)	1540 mg/kg body weight
ATE US (dermal)	1770 mg/kg body weight
ATE US (vapors)	36 mg/l/4h
ATE US (dust, mist)	36 mg/l/4h

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity : Not classified.

Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified

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Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: No information available.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Octamethylcyclotetrasiloxane (556-67-2)	
LC50 fish 1	> 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 fish 2	> 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

Octamethylcyclotetrasiloxane (556-67-2)	
BCF fish 1	12400
Log Pow	5.1

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Effect on the ozone layer : No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

### SECTION 14: Transport information

#### 14.1. UN number

Not regulated for transport.

#### 14.2. UN proper shipping name

Not applicable

#### 14.3. Additional information

Other information : No supplementary information available.

#### Transport by sea

No additional information available

#### Air transport

No additional information available

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

Octamethylcyclotetrasiloxane (556-67-2)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.
(Epoxycyclohexylethyl)methylsiloxane-dimethylsiloxane copolymer (67762-95-2)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

#### 15.2. International regulations

##### CANADA

Octamethylcyclotetrasiloxane (556-67-2)	
Listed on the Canadian DSL (Domestic Substances List)	

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### (Epoxy cyclohexylethyl)methylsiloxane-dimethylsiloxane copolymer (67762-95-2)

Listed on the Canadian DSL (Domestic Substances List)

### EU-Regulations

#### Octamethylcyclotetrasiloxane (556-67-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

### National regulations

#### Octamethylcyclotetrasiloxane (556-67-2)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Korean ECL (Existing Chemicals List)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed on CICR (Turkish Inventory and Control of Chemicals)

#### (Epoxy cyclohexylethyl)methylsiloxane-dimethylsiloxane copolymer (67762-95-2)

Listed on the AICS (Australian Inventory of Chemical Substances)  
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Listed on the Korean ECL (Existing Chemicals List)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

## SECTION 16: Other information

Full text of H-phrases::

H226	Flammable liquid and vapor
H302	Harmful if swallowed
H312	Harmful in contact with skin
H319	Causes serious eye irritation
H320	Causes eye irritation
H361	Suspected of damaging fertility or the unborn child
H413	May cause long lasting harmful effects to aquatic life

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

### Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur  
Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)  
Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Date of issue: 10/30/2014      Revision date: 01/22/2018      Version: 2.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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## Safety Data Sheet

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