**SECTION 1: Identification**

1. **Identification**
   - **Product name**: DIMETHYLSILOXANE-(80% ETHYLENE OXIDE) BLOCK COPOLYMER
   - **Product code**: DBE-814
   - **Product form**: Substance
   - **Physical state**: Liquid
   - **Synonyms**: POLYALKYLENEOXIDE MODIFIED POLYDIMETHYLSILOXANE SILOXANES and SILICONES, 3-HYDROXYPROPYL METHYL ETHER with POLYETHYLENE GLYCOL MONOMETHYL ETHER
   - **Chemical family**: ORGANOSILOXANE

1.2. **Recommended use and restrictions on use**
   - **Recommended use**: Chemical intermediate

1.3. **Supplier**
   - **GELEST, INC.**
   - 11 East Steel Road
   - Morrisville, PA 19067
   - USA
   - **T**: 215-547-1015 - **F**: 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
   - **info@gelest.com** - www.gelest.com

1.4. **Emergency telephone number**
   - **Emergency number**: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazard(s) identification**

2.1. **Classification of the substance or mixture**

   - **GHS-US classification**
     - Acute toxicity (oral) Category 4: H302 - Harmful if swallowed
     - Serious eye damage/eye irritation Category 2: H319 - Causes serious eye irritation
     - Full text of H statements: see section 16

2.2. **GHS Label elements, including precautionary statements**

   - **GHS US labeling**
     - Hazard pictograms (GHS US): ![Exclamation Mark]
     - **Signal word (GHS US)**: Warning
     - **Hazard statements (GHS US)**: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
       - P264 - Wash hands thoroughly after handling.
       - P270 - Do not eat, drink or smoke when using this product.
       - P303 - Rinse mouth.
       - P301+P312 - If swallowed: Call a doctor if you feel unwell.
       - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
       - P337+P313 - If eye irritation persists: Get medical advice/attention.
       - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
       - P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. **Hazard(s) not otherwise classified (HNOC)**

   - **No additional information available**

2.4. **Unknown acute toxicity (GHS US)**

   - **Not applicable**

**SECTION 3: Composition/Information on ingredients**

3.1. **Substances**

   - **Substance type**: Polymer
   - **Name**: DIMETHYLSILOXANE-(80% ETHYLENE OXIDE) BLOCK COPOLYMER
   - **CAS-No.**: 117272-76-1
DIMETHYLSILOXANE-(80% ETHYLENE OXIDE) BLOCK COPOLYMER
Safety Data Sheet

### Name
- Dimethylsiloxane-ethylene oxide block copolymer
- Allyloxy(polyethylene oxide), methyl ether

### Product identifier
- Dimethylsiloxane-ethylene oxide block copolymer: (CAS-No.) 117272-76-1
- Allyloxy(polyethylene oxide), methyl ether: (CAS-No.) 27252-80-8

### GHS-US classification
- Dimethylsiloxane-ethylene oxide block copolymer: 95 - 100% Acute Tox. 4 (Oral), H302
- Allyloxy(polyethylene oxide), methyl ether: 0 - 5% Acute Tox. 4 (Oral), H302

Full text of hazard classes and H-statements: see section 16

### 3.2. Mixtures

Not applicable

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

**First-aid measures general**: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

**First-aid measures after inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

**First-aid measures after skin contact**: Wash with plenty of soap and water. Get medical advice/attention.

**First-aid measures after eye contact**: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

**First-aid measures after ingestion**: Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

**Symptoms/effects after inhalation**: May cause irritation to the respiratory tract.

**Symptoms/effects after skin contact**: May cause skin irritation. May be harmful in contact with skin.

**Symptoms/effects after eye contact**: Causes serious eye irritation.

**Symptoms/effects after ingestion**: Swallowing a small quantity of this material will result in serious health hazard. Harmful if swallowed.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media


**Unsuitable extinguishing media**: None known.

#### 5.2. Specific hazards arising from the chemical

**Fire hazard**: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

#### 5.3. Special protective equipment and precautions for fire-fighters

**Firefighting instructions**: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.

**Protection during firefighting**: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

- **Protective equipment**: Wear protective equipment as described in Section 8.
- **Emergency procedures**: Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

- **Protective equipment**: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

- **Methods for cleaning up**: Clean up any spills as soon as possible, using an absorbent material to collect it.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.
DIMETHYLSILOXANE-(80% ETHYLENE OXIDE) BLOCK COPOLYMER
Safety Data Sheet

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Neoprene or nitrile rubber gloves

Eye protection: Chemical goggles. Contact lenses should not be worn

Skin and body protection: Wear suitable protective clothing

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Clear liquid. Viscous.
Molecular mass: 1000 g/mol
Color: Pale yellow.
Odor: No data available
Odor threshold: No data available
Refractive index: 1.452
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: -12 °C
Freezing point: No data available
Boiling point: > 205 °C
Flash point: 182 °C
Auto-ignition temperature: No data available
 Decomposition temperature: No data available
Flammability (solid, gas): No data available
Vapor pressure: < 5 mm Hg
Relative vapor density at 20 °C: No data available
Relative density: 1.04
% Volatiles: 3 %
Solubility: Soluble in water.
DIMETHYLSILOXANE-(80% ETHYLENE OXIDE) BLOCK COPOLYMER
Safety Data Sheet

Log Pow : No data available
Log Kow : No data available
Viscosity, kinematic : 40 - 50 cSt
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidizing properties : No data available
Explosion limits : No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

DIMETHYLSILOXANE-(80% ETHYLENE OXIDE) BLOCK COPOLYMER (117272-76-1)
ATE US (oral) : 1329.229 mg/kg body weight

Allyloxy(polyethylene oxide), methyl ether (27252-80-8)
LD50 oral rat : > 500 mg/kg
ATE US (oral) : 500 mg/kg body weight

Dimethylsiloxane-ethylene oxide block copolymer (117272-76-1)
LD50 oral rat : 1533 mg/kg (male and female)
LD50 dermal rabbit : > 2000 mg/kg (male and female)
ATE US (oral) : 1533 mg/kg body weight

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Causes serious eye irritation.
OECD-Guideline 405 (Acute Eye irritation/Corrosion) (Rabbit): Slightly irritating.

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Ames- Test: negative
This material was negative in a bacterial reverse (Salmonella typhimurium/Escherichia coli) mutation assay. This material was not mutagenic in three mammalian test systems including the Chinese Hamster Ovary (CHO)/HGPRT gene mutation assay, a micronucleus cytogenetic assay in mice, and an in vitro mammalian cytogenetic test.

Carcinogenicity : Not classified
None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
Specific target organ toxicity – repeated exposure: Not classified
In a repeated skin application study with rats, this material caused moderate skin irritation which resolved during a post application recovery period. There was no evidence for percutaneous cumulative or specific organ toxicity, and no effect on male or female reproductive systems.
This material did not produce sensitization in guinea pigs. Findings from a 14-day dietary feeding study with rats show that high dosage repeated ingestion of this material causes reversible adverse effects on the male and female reproductive tracts. Additional effects seen include increased liver weight, altered blood cytology/chemistry, and thyroid enlargement (primarily hypertrophy, with some hyperplasia). Evidence of partial or complete recovery was found over a 28-day recovery period.

Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation. May be harmful in contact with skin.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: Swallowing a small quantity of this material will result in serious health hazard. Harmful if swallowed.

SECTION 12: Ecological information
12.1. Toxicity
No additional information available
12.2. Persistence and degradability
No additional information available
12.3. Bioaccumulative potential
No additional information available
12.4. Mobility in soil
No additional information available
12.5. Other adverse effects
Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations
13.1. Disposal methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information
14.1. UN number
Not regulated for transport.
14.2. UN proper shipping name
Not applicable
14.3. Additional information
Other information: No supplementary information available.

Transport by sea
No additional information available
Air transport
No additional information available

SECTION 15: Regulatory information
15.1. US Federal regulations

| Allyloxy(polyethylene oxide), methyl ether (27252-80-8) |
| Listed on the United States TSCA (Toxic Substances Control Act) inventory |

| Dimethylsiloxane-ethylene oxide block copolymer (117272-76-1) |
| Listed on the United States TSCA (Toxic Substances Control Act) inventory |
15.2. International regulations

CANADA

Allyloxy(polyethylene oxide), methyl ether (27252-80-8)
Listed on the Canadian DSL (Domestic Substances List)

Dimethylsiloxane-ethylene oxide block copolymer (117272-76-1)
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations
No additional information available

National regulations

Allyloxy(polyethylene oxide), methyl ether (27252-80-8)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Dimethylsiloxane-ethylene oxide block copolymer (117272-76-1)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H302</th>
<th>Harmful if swallowed</th>
</tr>
</thead>
<tbody>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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