SECTION 1: Identification

1.1. Identification

Product name: DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER
Product code: DBE-224
Product form: Substance
Physical state: Liquid
Synonyms: POLYALKYLENOXIDE MODIFIED POLYDIMETHYLSILOXANE; POLYALKYLENE POLYDIMETHYLSILOXANE
Chemical family: ORGANOsiLOXANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067 USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture

GHS-US classification: Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labeling: No labeling applicable

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Polymer
Name: DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER
CAS-No.: 68938-54-5

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethylsiloxane-ethylene oxide block copolymer</td>
<td>(CAS-No.) 68938-54-5</td>
<td>95 - 100</td>
<td>Not classified</td>
</tr>
<tr>
<td>Allyloxy(polyethylene oxide), methyl ether</td>
<td>(CAS-No.) 27252-80-8</td>
<td>0 - 5</td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
<tr>
<td>Octamethylcyclotetrasiloxane</td>
<td>(CAS-No.) 556-67-2</td>
<td>0 - 2</td>
<td>Flam. Liq. 3, H226, Acute Tox. 4 (Oral), H302, Acute Tox. 4 (Dermal), H312, Eye Irrit. 2B, H320, Repr. 2, H361, Aquatic Chronic 4, H413</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER
Safety Data Sheet

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures
5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: None known.
5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.
6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.
6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.
### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

<table>
<thead>
<tr>
<th>Octamethylcyclotetrasiloxane (556-67-2)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Octamethylcyclotetrasiloxane (556-67-2)</td>
<td></td>
</tr>
<tr>
<td>AIHA WEEL TWA (ppm)</td>
<td></td>
</tr>
<tr>
<td>10 ppm</td>
<td></td>
</tr>
</tbody>
</table>

#### 8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

#### 8.3. Individual protection measures/Personal protective equipment

**Personal protective equipment:**

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

**Hand protection:**

Neoprene or nitrile rubber gloves

**Eye protection:**

Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**

Wear suitable protective clothing

**Respiratory protection:**

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear liquid, Viscous.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>10000 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Pale yellow.</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.414</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>&lt; -29 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 205 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 110 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt; 5 mm Hg</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.02</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>1.4 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>400 cSt</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
</tbody>
</table>
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER
Safety Data Sheet

Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity: Not classified

Allyloxy(polyethylene oxide), methyl ether (27252-80-8)
- LD50 oral rat: > 500 mg/kg
- ATE US (oral): 500 mg/kg body weight

Octamethylcyclotetrasiloxane (556-67-2)
- LD50 oral rat: 1540 mg/kg RTECS Number: GZ4397000
- LD50 dermal rat: 1770 mg/kg
- LD50 dermal rabbit: 794 µl/kg
- LC50 inhalation rat (mg/l): 36 g/m³ (Exposure time: 4 h)
- ATE US (oral): 1540 mg/kg body weight
- ATE US (dermal): 1770 mg/kg body weight
- ATE US (vapors): 36 mg/l/4h
- ATE US (dust, mist): 36 mg/l/4h

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Not classified
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified

Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity
12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Octamethylcyclotetrasiloxane (556-67-2)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>BCF fish 1</td>
<td>12400</td>
</tr>
<tr>
<td>Log Pow</td>
<td>5.1</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information : No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>Allyloxy(polyethylene oxide), methyl ether (27252-80-8)</th>
<th>Listed on the United States TSCA (Toxic Substances Control Act) inventory</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethylsiloxane-ethylene oxide block copolymer (68938-54-5)</td>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
<tr>
<td>Octamethylcyclotetrasiloxane (556-67-2)</td>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
</tbody>
</table>

EPA TSCA Regulatory Flag
T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.

15.2. International regulations

CANADA

<table>
<thead>
<tr>
<th>Allyloxy(polyethylene oxide), methyl ether (27252-80-8)</th>
<th>Listed on the Canadian DSL (Domestic Substances List)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethylsiloxane-ethylene oxide block copolymer (68938-54-5)</td>
<td>Listed on the Canadian DSL (Domestic Substances List)</td>
</tr>
<tr>
<td>Octamethylcyclotetrasiloxane (556-67-2)</td>
<td>Listed on the Canadian DSL (Domestic Substances List)</td>
</tr>
</tbody>
</table>
EU-Regulations
No additional information available

Octamethylcyclotetrasiloxane (556-67-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Allyloxy(polyethylene oxide), methyl ether (27252-80-8)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Dimethylsiloxane-ethylene oxide block copolymer (68938-54-5)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
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Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
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Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

H226 Flammable liquid and vapor
H302 Harmful if swallowed
H312 Harmful in contact with skin
H320 Causes eye irritation
H361 Suspected of damaging fertility or the unborn child
H413 May cause long lasting harmful effects to aquatic life

Abbreviations and acronyms:
- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIIB)
Physical: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.