SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Product form</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Substance name</td>
<td>DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER</td>
</tr>
<tr>
<td>Product code</td>
<td>DBE-224</td>
</tr>
<tr>
<td>Synonyms</td>
<td>POLYALKYLENEOXIDE MODIFIED POLYDIMETHYLSILOXANE; POLYALKYLENE POLYDIMETHYLSILOXANE</td>
</tr>
<tr>
<td>Chemical family</td>
<td>ORGANOSILOXANE</td>
</tr>
<tr>
<td>REACH authorisation exemptions</td>
<td>Exempted from REACH registration</td>
</tr>
</tbody>
</table>

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Not classified

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
EUH-statements: EUH210 - Safety data sheet available on request.

2.3. Other hazards

Contains PBT/vPvB substances >= 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Polymer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>68938-54-5</td>
</tr>
</tbody>
</table>
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER
Safety Data Sheet

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethylsiloxane-ethylene oxide block copolymer</td>
<td>[CAS-No.] 68938-54-5 (EC-No.) 614-827-5</td>
<td>95 - 100</td>
<td>Not classified</td>
</tr>
<tr>
<td>Allyloxypolyethylene oxide), methyl ether</td>
<td>[CAS-No.] 27252-80-8 (EC-No.) 608-068-9</td>
<td>0 - 5</td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
<tr>
<td>Octamethylcyclotetrasiloxane substance listed as REACH Candidate (Octamethylcyclotetrasiloxane (D4))</td>
<td>[CAS-No.] 556-67-2 (EC-No.) 209-136-7</td>
<td>0 - 2</td>
<td>Repr. 2, H361f Aquatic Chronic 4, H413</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of water/… Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media
Unsuitable extinguishing media: None known.

5.2. Special hazards arising from the substance or mixture
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Print date: 10/04/2019 EN (English) SDS ID: DBE-224 2/7
6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapour and mist. Use only in well ventilated areas.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.

Incompatible materials: Oxidizing agent.

Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

Personal protective equipment: Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection: Neoprene or nitrile rubber gloves

Eye protection: Chemical goggles. Contact lenses should not be worn

Skin and body protection: Wear suitable protective clothing

Respiratory protection: Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid

Appearance: Clear liquid. Viscous.

Molecular mass: 10000 g/mol

Colour: Pale yellow.

Odour: No data available

Odour threshold: No data available

Refractive index: 1.414

pH: No data available

Relative evaporation rate (butylacetate=1): No data available

Melting point: < -29 °C

Freezing point: No data available

Boiling point: > 205 °C
## DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>&gt; 110 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt; 5 mm Hg</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.02</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>1.4 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>400 cSt</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

Stable.

#### 10.3. Possibility of hazardous reactions

No additional information available

#### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

#### 10.5. Incompatible materials

Oxidizing agent.

#### 10.6. Hazardous decomposition products


### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

**Acute toxicity**

Not classified

**Allyloxy(polyethylene oxide), methyl ether (27252-80-8)**

- LD50 oral rat: > 500 mg/kg
- ATE CLP (oral): 500 mg/kg bodyweight

**Octamethylcyclotetrasiloxane (556-67-2)**

- LD50 oral rat: 1540 mg/kg RTECS Number: GZ4397000
- LD50 dermal rat: 1770 mg/kg
- LD50 dermal rabbit: 794 µl/kg
- LC50 inhalation rat (mg/l): 36 g/m³ (Exposure time: 4 h)
- ATE CLP (oral): 1540 mg/kg bodyweight
- ATE CLP (dermal): 1770 mg/kg bodyweight
- ATE CLP (vapours): 36 mg/l/4h
- ATE CLP (dust,mist): 36 mg/l/4h

**Skin corrosion/irritation**

Not classified

**Serious eye damage/irritation**

Not classified

**Respiratory or skin sensitisation**

Not classified

**Germ cell mutagenicity**

Not classified

**Carcinogenicity**

Not classified

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

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Reproductive toxicity: Not classified
STOT-single exposure: Not classified
STOT-repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: May cause eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity
Acute aquatic toxicity: Not classified
Chronic aquatic toxicity: Not classified

<table>
<thead>
<tr>
<th>Octamethylcyclotetrasiloxane (556-67-2)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
<td>&gt; 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)</td>
</tr>
<tr>
<td>LC50 fish 2</td>
<td>&gt; 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

<table>
<thead>
<tr>
<th>Octamethylcyclotetrasiloxane (556-67-2)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>BCF fish 1</td>
<td>12400</td>
</tr>
<tr>
<td>Log Pow</td>
<td>5.1</td>
</tr>
</tbody>
</table>

12.4. Mobility in soil
No additional information available

12.5. Results of PBT and vPvB assessment

<table>
<thead>
<tr>
<th>Component</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Octamethylcyclotetrasiloxane (556-67-2)</td>
<td>This substance/mixture meets the PBT criteria of REACH regulation, annex XIII</td>
</tr>
<tr>
<td></td>
<td>This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII</td>
</tr>
</tbody>
</table>

12.6. Other adverse effects
No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number
UN-No. (ADR): Not applicable
UN-No. (IMDG): Not applicable
UN-No. (IATA): Not applicable
UN-No. (ADN): Not applicable
UN-No. (RID): Not applicable

14.2. UN proper shipping name
Proper Shipping Name (ADR): Not applicable
Proper Shipping Name (IMDG): Not applicable
Proper Shipping Name (IATA): Not applicable
Proper Shipping Name (ADN): Not applicable
Proper Shipping Name (RID): Not applicable

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EN (English)
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14.3. Transport hazard class(es)

| ADR | Transport hazard class(es) (ADR) | Not applicable |
| IMDG | Transport hazard class(es) (IMDG) | Not applicable |
| IATA | Transport hazard class(es) (IATA) | Not applicable |
| ADN | Transport hazard class(es) (ADN) | Not applicable |
| RID | Transport hazard class(es) (RID) | Not applicable |

14.4. Packing group

| Packing group (ADR) | Not applicable |
| Packing group (IMDG) | Not applicable |
| Packing group (IATA) | Not applicable |
| Packing group (ADN) | Not applicable |
| Packing group (RID) | Not applicable |

14.5. Environmental hazards

| Dangerous for the environment | No |
| Marine pollutant | No |
| Other information | No supplementary information available |

14.6. Special precautions for user

- Overland transport
  No data available
- Transport by sea
  No data available
- Air transport
  No data available
- Inland waterway transport
  No data available
- Rail transport
  No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

No REACH Annex XVII restrictions
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER is not on the REACH Candidate List
Contains a substance on the REACH candidate list in concentration ≥ 0.1% or with a lower specific limit: Octamethylcyclotetrasiloxane (D4) (EC 209-136-7, CAS 556-67-2)
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER is not on the REACH Annex XIV List
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.
DIMETHYLSILOXANE-(25-30% ETHYLENE OXIDE) BLOCK COPOLYMER
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15.1.2. National regulations

Germany
12th Ordinance Implementing the Federal Immission Control Act - 12.BlmSchV
Is not subject of the 12. BlmSchV (Hazardous Incident Ordinance)

Netherlands
SZW-lijst van kankerverwekkende stoffen
The substance is not listed

15.2. Chemical safety assessment
No additional information available

SECTION 16: Other information

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information:
Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

<table>
<thead>
<tr>
<th>Acute Tox. 4 (Oral)</th>
<th>Acute toxicity (oral), Category 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquatic Chronic 4</td>
<td>Hazardous to the aquatic environment — Chronic Hazard, Category 4</td>
</tr>
<tr>
<td>Repr. 2</td>
<td>Reproductive toxicity, Category 2</td>
</tr>
<tr>
<td>H302</td>
<td>Harmful if swallowed.</td>
</tr>
<tr>
<td>H361f</td>
<td>Suspected of damaging fertility.</td>
</tr>
<tr>
<td>H413</td>
<td>May cause long lasting harmful effects to aquatic life.</td>
</tr>
<tr>
<td>EUH210</td>
<td>Safety data sheet available on request.</td>
</tr>
</tbody>
</table>

SDS EU (REACH Annex II) - Custom

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefor. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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