SECTION 1: Identification

1.1. Identification

Product name: (HYDROXYPROPYLENEOXYPROPYL)METHYLSILOXANE – DIMETHYLSILOXANE COPOLYMER

Product code: CMS-222

Product form: Substance

Physical state: Liquid

Synonyms: POLY(DIMETHYLSILOXANE), HYDROXYPROPYLENE OXIDE MODIFIED (CARBINOL FUNCTIONAL) METHYL-SILOXANE-DIMETHYLSILOXANE COPOLYMER

Chemical family: ORGANOSILOXANE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture

GHS US classification

Reproductive toxicity Category 2 H361 - Suspected of damaging fertility or the unborn child

Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US):

Signal word (GHS US): Warning

Hazard statements (GHS US): H361 - Suspected of damaging fertility or the unborn child

Precautionary statements (GHS US): P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Polymer

Name: (HYDROXYPROPYLENEOXYPROPYL)METHYLSILOXANE – DIMETHYLSILOXANE COPOLYMER

CAS-No.: 68957-00-6
(HYDROXYPROPYLENEOXYPROPYL)METHYLSILOXANE – DIMETHYLSILOXANE COPOLYMER
Safety Data Sheet

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>(Hydroxypropyleneoxypropyl)methylsiloxane – dimethylsiloxane copolymer</td>
<td>(CAS-No.) 68957-00-6</td>
<td>95 – 100</td>
<td>Not classified</td>
</tr>
<tr>
<td>Poly(propylene oxide) monoallyl ether</td>
<td>(CAS-No.) 9042-19-7</td>
<td>0 – 3</td>
<td>Not classified</td>
</tr>
<tr>
<td>Octamethylcyclotetrasiloxane</td>
<td>(CAS-No.) 556-67-2</td>
<td>0 – 0.2</td>
<td>Flam. Liq. 3, H226</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 3 (Dermal), H311</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irrit. 2B, H320</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Repr. 2, H361</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic 4, H413</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation : No information available.
Symptoms/effects after skin contact : May cause skin irritation.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : No information available.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media : None known.

5.2. Specific hazards arising from the chemical
Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Use only in well ventilated areas.

Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
Incompatible materials: Oxidizing agent.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Substance</th>
<th>A.I.H.A.</th>
<th>WEEL TWA (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Octamethylcyclotetrasiloxane (556-67-2)</td>
<td></td>
<td>10 ppm</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>5500 – 6500 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>1.411</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>&lt; -60 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>&gt; 205 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>121 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
</tbody>
</table>
(HYDROXYPROPYLENEOXYPROPYL)METHYLSILOXANE – DIMETHYLSILOXANE COPOLYMER
Safety Data Sheet

Decomposition temperature: No data available
Flammability (solid, gas): No data available
Vapor pressure: No data available
Relative vapor density at 20 °C: No data available
Relative density: 0.98
% Volatiles: < 5 %
Solubility: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow): No data available
Partition coefficient n-octanol/water (Log Kow): No data available
Viscosity, kinematic: 150 – 200 cSt
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Oxidizing agent.

10.6. Hazardous decomposition products
Organic acid vapors. Silicon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity (oral): Not classified
Acute toxicity (dermal): Not classified
Acute toxicity (inhalation): Not classified

Octamethylcyclotetrasiloxane (556-67-2)

<table>
<thead>
<tr>
<th>Test</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>1540 mg/kg</td>
</tr>
<tr>
<td>LD50 dermal rat</td>
<td>1770 mg/kg</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
<td>794 µl/kg</td>
</tr>
<tr>
<td>LC50 inhalation rat (mg/l)</td>
<td>36 g/m³ (Exposure time: 4 h)</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>1540 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (dermal)</td>
<td>794 mg/kg body weight</td>
</tr>
<tr>
<td>ATE US (vapors)</td>
<td>36 mg/l/4h</td>
</tr>
<tr>
<td>ATE US (dust, mist)</td>
<td>36 mg/l/4h</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

Reproductive toxicity: Suspected of damaging fertility or the unborn child.

STOT-single exposure: Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : No information available.
Symptoms/effects after skin contact : May cause skin irritation.
Symptoms/effects after eye contact : May cause eye irritation.
Symptoms/effects after ingestion : No information available.

SECTION 12: Ecological information

12.1. Toxicity

Octamethylcyclotetrasiloxane (556-67-2)
LC50 fish 1 > 500 mg/l (Exposure time: 96 h - Species: Brachydano rerio)
LC50 fish 2 > 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

Octamethylcyclotetrasiloxane (556-67-2)
BCF fish 1 12400
Partition coefficient n-octanol/water (Log Pow) 5.1

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the oene layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.
14.2. UN proper shipping name
Not applicable
14.3. Additional information
Other information : No supplementary information available.

Transport by sea
No additional information available
Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Octamethylcyclotetrasiloxane (556-67-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
EPA TSCA Regulatory Flag T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.

(Hydroxypropyleneoxypropyl)methylsiloxane – dimethylsiloxane copolymer (68957-00-6)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Poly(propylene oxide) monoallyl ether (9042-19-7)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
15.2. International regulations

**CANADA**

- Octamethylcyclotetrasiloxane (556-67-2)
  - Listed on the Canadian DSL (Domestic Substances List)

- (Hydroxypropyleneoxypropyl)methylsiloxane – dimethylsiloxane copolymer (68957-00-6)
  - Listed on the Canadian DSL (Domestic Substances List)

- Poly(propylene oxide) monoallyl ether (9042-19-7)
  - Listed on the Canadian DSL (Domestic Substances List)

**EU-Regulations**

- Octamethylcyclotetrasiloxane (556-67-2)
  - Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

**National regulations**

- Octamethylcyclotetrasiloxane (556-67-2)
  - Listed on the AICS (Australian Inventory of Chemical Substances)
  - Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
  - Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
  - Listed on KECL/KECI (Korean Existing Chemicals Inventory)
  - Listed on NZIoC (New Zealand Inventory of Chemicals)
  - Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
  - Listed on INSO (Mexican National Inventory of Commercial Chemicals)
  - Listed on CICR (Turkish Inventory and Control of Chemicals)

- (Hydroxypropyleneoxypropyl)methylsiloxane – dimethylsiloxane copolymer (68957-00-6)
  - Listed on the AICS (Australian Inventory of Chemical Substances)
  - Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
  - Listed on KECL/KECI (Korean Existing Chemicals Inventory)
  - Listed on NZIoC (New Zealand Inventory of Chemicals)
  - Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

- Poly(propylene oxide) monoallyl ether (9042-19-7)
  - Listed on the AICS (Australian Inventory of Chemical Substances)
  - Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
  - Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
  - Listed on KECL/KECI (Korean Existing Chemicals Inventory)
  - Listed on NZIoC (New Zealand Inventory of Chemicals)
  - Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
  - Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

**SECTION 16: Other information**

Full text of H-phrases:

<table>
<thead>
<tr>
<th>H226</th>
<th>Flammable liquid and vapor</th>
</tr>
</thead>
<tbody>
<tr>
<td>H302</td>
<td>Harmful if swallowed</td>
</tr>
<tr>
<td>H311</td>
<td>Toxic in contact with skin</td>
</tr>
<tr>
<td>H320</td>
<td>Causes eye irritation</td>
</tr>
<tr>
<td>H361</td>
<td>Suspected of damaging fertility or the unborn child</td>
</tr>
<tr>
<td>H413</td>
<td>May cause long lasting harmful effects to aquatic life</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.
(HYDROXYPROPYLENEOXYPROPYL) METHYLSILOXANE – DIMETHYLSILOXANE COPOLYMER

Safety Data Sheet

Hazard Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.

Issue date: 10/30/2014  Revision date: 07/15/2020  Version: 3.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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