SECTION 1: Identification

1.1. Identification

Product name: GELEST BLACK IRON OXIDE TC
Product code: BIA-TCA
Product form: Substance
Physical state: Solid
Synonyms: C.I. PIGMENT BLACK 11, N-octyltriethoxysilane
Other means of identification: INCI NAME: IRON OXIDES, TRIETHOXYCAPRYLILSILANE

1.2. Recommended use and restrictions on use

Recommended use: Pigment
Cosmetics, personal care products

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) Identification

2.1. Classification of the substance or mixture

GHS-US classification
Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labeling
No labeling applicable

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Multi-constituent
Name: GELEST BLACK IRON OXIDE TC
CAS-No.: 1317-61-9

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron Oxide (Fe3O4)</td>
<td>(CAS-No.) 1317-61-9</td>
<td>98-99</td>
<td>Not classified</td>
</tr>
<tr>
<td>Triethoxycaprylsilane</td>
<td>(CAS-No.) 2943-75-1</td>
<td>1-2</td>
<td>Skin Irrit. 2, H315</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: Inhalation causes coughing, sneezing and respiratory problems.
Symptoms/effects after skin contact: Skin contact may cause irritation due to mechanical action on sensitive skin.
Symptoms/effects after eye contact: Eye contact causes irritation due to mechanical action and secretion of tears.
Symptoms/effects after ingestion: Ingestion may cause stomach ache, vomiting and diarrhoea.
Chronic symptoms: Prolonged inhalation of iron oxide dust is known to produce a condition known as siderosis, a benign pneumoconiosis.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures
5.1. Suitable (and unsuitable) extinguishing media
Suitable extinguishing media: Non-combustible. Use an extinguishing agent suitable for the surrounding fire.

5.2. Specific hazards arising from the chemical
No additional information available

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.

6.2. Environmental precautions
Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Minimize generation of dust. Use any suitable mechanical means (vacuum, sweeping etc.). Provide ventilation system and use necessary personal protective equipment as described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION". Keep in suitable, closed containers for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Provide local exhaust or general room ventilation to minimize exposure to dust. Avoid contact with skin and eyes. Do not breathe dust.
Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Keep in a clean and dry area in original unopened containers.
Incompatible materials: Iron oxides react violently with aluminum, ethylene oxide, hydrazine, and calcium hypochlorite.
Storage area: Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
Iron Oxide (Fe3O4) (1317-61-9)
ACGIH ACGIH TWA (mg/m³) 10 mg/m³ Total Inhalable Dust

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.
8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles or safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (orange cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Color</td>
<td>Black</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight. Characteristic.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific gravity / density</td>
<td>4.8 - 5.1</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

This product is not stable if stored at temperatures above 140° F (60° C). Storage temperatures above 140° F (60° C) may cause the black iron oxide to oxidize, generating heat which could cause surrounding combustibles to burn.

10.3. Possibility of hazardous reactions

No additional information available
10.4. Conditions to avoid
Excessive heat.

10.5. Incompatible materials
Oxidizing agent. Iron oxides react violently with aluminum, ethylene oxide, hydrazine, and calcium hypochlorite.

10.6. Hazardous decomposition products
No additional information available

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified

<table>
<thead>
<tr>
<th>Triethoxycaprylylsilane (2943-75-1)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>&gt; 5110 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

This product contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

Reproductive toxicity : Not classified
Specific target organ toxicity – single exposure : Not classified
Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : Inhalation causes coughing, sneezing and respiratory problems.
Symptoms/effects after skin contact : Skin contact may cause irritation due to mechanical action on sensitive skin.
Symptoms/effects after eye contact : Eye contact causes irritation due to mechanical action and secretion of tears.
Symptoms/effects after ingestion : Ingestion may cause stomach ache, vomiting and diarrhoea.
Chronic symptoms : Prolonged inhalation of iron oxide dust is known to produce a condition known as siderosis, a benign pneumoconiosis.

SECTION 12: Ecological information

12.1. Toxicity

<table>
<thead>
<tr>
<th>Iron Oxide (Fe3O4) (1317-61-9)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50 fish 1</td>
<td>&gt; 1000 mg/l (48 h) Idus Idus dorata, Fish</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
Not regulated for transport.
14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information : No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

<table>
<thead>
<tr>
<th>Iron Oxide (Fe3O4) (1317-61-9)</th>
<th>Listed on the United States TSCA (Toxic Substances Control Act) inventory</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethoxycaprylylsilane (2943-75-1)</td>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
</tbody>
</table>

15.2. International regulations

CANADA

<table>
<thead>
<tr>
<th>Iron Oxide (Fe3O4) (1317-61-9)</th>
<th>Listed on the Canadian DSL (Domestic Substances List)</th>
</tr>
</thead>
<tbody>
<tr>
<td>WHMIS Classification</td>
<td>Uncontrolled product according to WHMIS classification criteria</td>
</tr>
<tr>
<td>Triethoxycaprylylsilane (2943-75-1)</td>
<td>Listed on the Canadian DSL (Domestic Substances List)</td>
</tr>
</tbody>
</table>

EU-Regulations

<table>
<thead>
<tr>
<th>Iron Oxide (Fe3O4) (1317-61-9)</th>
<th>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethoxycaprylylsilane (2943-75-1)</td>
<td>Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)</td>
</tr>
</tbody>
</table>

National regulations

<table>
<thead>
<tr>
<th>Iron Oxide (Fe3O4) (1317-61-9)</th>
<th>Listed on the AICS (Australian Inventory of Chemical Substances)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
<td></td>
</tr>
<tr>
<td>Listed on the Japanese ENCS (Existing &amp; New Chemical Substances) inventory</td>
<td></td>
</tr>
<tr>
<td>Listed on the Korean ECL (Existing Chemicals List)</td>
<td></td>
</tr>
<tr>
<td>Listed on NZIoC (New Zealand Inventory of Chemicals)</td>
<td></td>
</tr>
<tr>
<td>Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)</td>
<td></td>
</tr>
<tr>
<td>Listed on INSQ (Mexican National Inventory of Chemical Substances)</td>
<td></td>
</tr>
<tr>
<td>Listed on CICR (Turkish Inventory and Control of Chemicals)</td>
<td></td>
</tr>
<tr>
<td>Triethoxycaprylylsilane (2943-75-1)</td>
<td>Listed on the AICS (Australian Inventory of Chemical Substances)</td>
</tr>
<tr>
<td>Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)</td>
<td></td>
</tr>
<tr>
<td>Listed on the Japanese ENCS (Existing &amp; New Chemical Substances) inventory</td>
<td></td>
</tr>
<tr>
<td>Listed on the Japanese ISHL (Industrial Safety and Health Law)</td>
<td></td>
</tr>
<tr>
<td>Listed on the Korean ECL (Existing Chemicals List)</td>
<td></td>
</tr>
<tr>
<td>Listed on NZIoC (New Zealand Inventory of Chemicals)</td>
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</tr>
<tr>
<td>Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)</td>
<td></td>
</tr>
<tr>
<td>Listed on CICR (Turkish Inventory and Control of Chemicals)</td>
<td></td>
</tr>
</tbody>
</table>

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

H315 Causes skin irritation
GELEST BLACK IRON OXIDE TC
Safety Data Sheet

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating:
Health : 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability : 0 Minimal Hazard - Materials that will not burn
Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Prepared by safety and environmental affairs.
Date of issue: 11/21/2014 Revision date: 07/27/2018 Version: 3.0

SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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