SECTION 1: Identification

1.1. Identification
Product name: YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol
Product code: AKY927
Product form: Mixture
Physical state: Liquid
Formula: C9H21O6Y
Synonyms: YTTRIUM TRIMETHOXYETHOXIDE
Chemical family: METAL ALKOXIDE

1.2. Recommended use and restrictions on use
Recommended use: Chemical intermediate

1.3. Supplier
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture
GHS-US classification
Flammable liquids Category 3
Acute toxicity (dermal) Category 4
Acute toxicity (inhalation:dust,mist) Category 4
Serious eye damage/eye irritation Category 2A
Reproductive toxicity Category 1B
Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements
GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Danger
Hazard statements (GHS US):
H226 - Flammable liquid and vapor
H312 - Harmful in contact with skin
H332 - Harmful if inhaled
H319 - Causes serious eye irritation
H360 - May damage fertility or the unborn child

Precautionary statements (GHS US):
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P210 - Keep away from heat, open flames, sparks. - No smoking.
P233 - Keep container tightly closed.
P400 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol
Safety Data Sheet

P337+P313 - If eye irritation persists: Get medical advice/attention.
P312 - Call a doctor if you feel unwell
P321 - Specific treatment (see first aid instructions on this label)
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Methoxyethanol</td>
<td>(CAS No.) 109-86-4</td>
<td>&gt; 75</td>
<td>Flam. Liq. 3, H226</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 4 (Dermal), H312</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 4 (Inhalation), H332</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Repr. 1B, H360</td>
</tr>
<tr>
<td>Yttrium methoxyethoxide</td>
<td>(CAS No.) 115668-57-0</td>
<td>&lt; 20</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a physician.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects: May damage fertility or the unborn child.
Symptoms/effects after inhalation: Harmful if inhaled. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation. Harmful in contact with skin.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

Chronic symptoms: Methoxyethanol, a hydrolysis product, is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Specific hazards arising from the chemical

Fire hazard: Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Eliminate ignition sources. Use special care to avoid static electric charges.
YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol
Safety Data Sheet

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Additional hazards when processed: Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Precautions for safe handling: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Technical measures: Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
Storage conditions: Keep container tightly closed. Keep in a cool place. Store locked up. Protect against sunlight.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters

<table>
<thead>
<tr>
<th>2-Methoxyethanol (109-86-4)</th>
<th>ACGIH</th>
<th>ACGIH TWA (ppm)</th>
<th>0.1 ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>OSHA</td>
<td>OSHA PEL (TWA) (mg/m³)</td>
<td>80 mg/m³</td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>OSHA PEL (TWA) (ppm)</td>
<td>25 ppm</td>
</tr>
<tr>
<td></td>
<td>IDLH</td>
<td>US IDLH (ppm)</td>
<td>200 ppm</td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>NIOSH REL (TWA) (mg/m³)</td>
<td>0.3 mg/m³</td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>NIOSH REL (TWA) (ppm)</td>
<td>0.1 ppm</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol

Safety Data Sheet

Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>314.17 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>Straw to dark.</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>124 - 125 °C (initial)</td>
</tr>
<tr>
<td>Flash point</td>
<td>39 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>288 °C (methoxyethanol)</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Flammable liquid and vapor</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>2.5 - 2.7</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.01</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&gt; 80 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>2.5 - 19.8 vol % (lower; upper: methoxyethanol)</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
No additional information available

10.4. Conditions to avoid
Heat. Sparks. Open flame.

10.5. Incompatible materials

10.6. Hazardous decomposition products
Methoxyethanol. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified
YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol
Safety Data Sheet

<table>
<thead>
<tr>
<th>XTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATE US (dermal)</td>
</tr>
<tr>
<td>ATE US (dust, mist)</td>
</tr>
<tr>
<td>2-Methoxyethanol (109-86-4)</td>
</tr>
<tr>
<td>LD50 oral rat</td>
</tr>
<tr>
<td>LD50 dermal rabbit</td>
</tr>
<tr>
<td>LC50 inhalation rat (ppm)</td>
</tr>
<tr>
<td>ATE US (oral)</td>
</tr>
<tr>
<td>ATE US (dermal)</td>
</tr>
<tr>
<td>ATE US (gases)</td>
</tr>
<tr>
<td>ATE US (vapors)</td>
</tr>
<tr>
<td>ATE US (dust, mist)</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Methoxyethanol is listed as a potential mutagen.
Carcinogenicity: Not classified
Reproductive toxicity: May damage fertility or the unborn child.
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Potential Adverse human health effects and symptoms: Methoxyethanol can cause headaches, dizziness, drowsiness, irritation of eyes, tremor, ataxia, gastrointestinal disturbance, or weight loss.
Symptoms/effects after inhalation: Harmful if inhaled. May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation. Harmful in contact with skin.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Chronic symptoms: Methoxyethanol, a hydrolysis product, is known to have a chronic effect on the central nervous system.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

2-Methoxyethanol (109-86-4)

| LC50 fish 1                                      | 10000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static]) |
| LC50 fish 2                                      | 9650 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static]) |

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential

2-Methoxyethanol (109-86-4)

| Log Pow                                         | -0.85 |

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects

Effect on the ozone layer: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials: Avoid release to the environment.
SECTION 14: Transport information

14.1. UN number
UN-No.(DOT) : 1993
DOT NA no. : UN1993

14.2. UN proper shipping name
Transport document description : UN1993 Flammable liquids, n.o.s. (YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol), 3, III
Proper Shipping Name (DOT) : Flammable liquids, n.o.s. (YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 3 - Flammable liquid

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number : 128
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol

CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

2-Methoxyethanol (109-86-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

EPA TSCA Regulatory Flag : S - S - indicates a substance that is identified in a final Significant New Use Rule.
SARA Section 313 - Emission Reporting : 1 %

Yttrium methoxyethoxide (115668-57-0)
Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

2-Methoxyethanol (109-86-4)
Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification : Class B Division 3 - Combustible Liquid
Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects
Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
YTTRIUM METHOXYETHOXIDE, 15-18% in methoxyethanol
Safety Data Sheet

EU-Regulations

2-Methoxyethanol (109-86-4)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

2-Methoxyethanol (109-86-4)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on the IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on the Canadain IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

⚠️ WARNING: This product can expose you to 2-Methoxyethanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2-Methoxyethanol (109-86-4)</th>
<th>U.S. - Massachusetts - Right To Know List</th>
<th>U.S. - New Jersey - Right to Know Hazardous Substance List</th>
<th>U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List</th>
<th>U.S. - Pennsylvania - RTK (Right to Know) List</th>
</tr>
</thead>
</table>

SECTION 16: Other information

Full text of H-phrases::

- H226: Flammable liquid and vapor
- H312: Harmful in contact with skin
- H319: Causes serious eye irritation
- H332: Harmful if inhaled
- H360: May damage fertility or the unborn child

Abbreviations and acronyms:

- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

- 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability

- 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)

Physical

- 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 12/21/2015 Version: 1.0

Print date: 04/11/2019 EN (English US) SDS ID: AKY927