



POTASSIUM 2-METHYL-2-BUTOXIDE, 14-16% in cyclohexane

Safety Data Sheet AKP648

Date of issue: 10/09/2015

Version: 1.0

SECTION 1: Identification

1.1. Identification

Product name	: POTASSIUM 2-METHYL-2-BUTOXIDE, 14-16% in cyclohexane
Product code	: AKP648
Product form	: Mixture
Physical state	: Liquid
Formula	: C ₅ H ₁₁ KO; C ₆ H ₁₂
Synonyms	: POTASSIUM T-AMYL-OXIDE; POTASSIUM T-PENTYL-OXIDE; POTASSIUM 2-METHYLBUTAN-2-OLATE
Chemical family	: METAL ALCOHOLATE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier

GELEST, INC.

11 East Steel Road
Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids Category 2	H225 Highly flammable liquid and vapor
Skin corrosion/irritation Category 1B	H314 Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318 Causes serious eye damage
Specific target organ toxicity (single exposure) Category 3	H336 May cause drowsiness or dizziness
Hazardous to the aquatic environment - Acute Hazard Category 2	H401 Toxic to aquatic life
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor
H314 - Causes severe skin burns and eye damage
H336 - May cause drowsiness or dizziness
H401 - Toxic to aquatic life

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P310 - Immediately call a doctor
P210 - Keep away from heat, open flames, sparks. - No smoking.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

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P312 - Call a doctor if you feel unwell
P321 - Specific treatment (see first aid instructions on this label)
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use dry chemical, dry soda ash to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Keep in a cool place
P405 - Store locked up.
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Cyclohexane	(CAS-No.) 110-82-7	84 - 86	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Acute 2, H401
Potassium 2-methyl-2-butoxide	(CAS-No.) 41233-93-6	14 - 16	Flam. Sol. 2, H228 Skin Corr. 1B, H314 Eye Dam. 1, H318

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get immediate medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes severe skin burns and eye damage.

Symptoms/effects after inhalation : May cause drowsiness or dizziness. Inhalation will cause sneezing, irritation and burns.

Symptoms/effects after skin contact : Causes (severe) skin burns. Worker will notice a slippery feeling on washing.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry chemical. Dry soda ash.

Unsuitable extinguishing media : Do not use water or foam.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Irritating fumes and caustic vapors may develop when material is exposed to elevated temperatures or open flame.

Explosion hazard : May form flammable/explosive vapor-air mixture.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Protect against caustic dust, smoke and water.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist. Wear pressure demand self-contained breathing apparatus with full facepiece and full protective clothing.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate every possible source of ignition. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.

Storage conditions : Keep container tightly closed. Keep in a cool place. Store locked up. Store under dry nitrogen or argon in sealed containers.

Incompatible materials : Acids. Alcohols. Carbon dioxide. Esters. Halogens. Ketones. Moist air. Oxidizing agent. Water.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Cyclohexane (110-82-7)		
ACGIH	ACGIH TWA (ppm)	100 ppm
OSHA	OSHA PEL (TWA) (mg/m ³)	1050 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	300 ppm
IDLH	US IDLH (ppm)	1300 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m ³)	1050 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	300 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

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Eye protection:

Chemical goggles or face shield. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing. Long-sleeved fire-resistant lab uniform or coverall is recommended.

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified caustic organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Molecular mass	: 126.24 g/mol
Color	: Clear to amber.
Odor	: Mild. Sweet.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: 81 °C (initial, cyclohexane)
Flash point	: -18 °C
Auto-ignition temperature	: 245 °C (cyclohexane)
Decomposition temperature	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor
Vapor pressure	: 78 mm Hg
Relative vapor density at 20 °C	: 2.7 (cyclohexane)
Relative density	: 0.8
% Volatiles	: > 80 %
Solubility	: Insoluble in water. Reacts vigorously with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: 1.3 - 8.4 vol % (lower; upper: cyclohexane)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under nitrogen or argon in sealed containers.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air and rapidly in contact with water.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Acids. Alcohols. Carbon dioxide. Esters. Halogens. Ketones. Moist air. Oxidizing agent. Water.

10.6. Hazardous decomposition products

tert-Amyl alcohol. Caustic organic vapors. Potassium hydroxide.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Cyclohexane (110-82-7)	
LD50 oral rat	12705 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat (mg/l)	13.9 mg/l/4h
ATE US (oral)	12705 mg/kg body weight
ATE US (vapors)	13.9 mg/l/4h
ATE US (dust, mist)	13.9 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns and eye damage.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Specific target organ toxicity – single exposure : May cause drowsiness or dizziness.

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified

Potential Adverse human health effects and symptoms : Health effects of potassium 2-methyl-2-butoxide solution are associated with potassium hydroxide, the hydrolysis product, and cyclohexane.

Symptoms/effects after inhalation : May cause drowsiness or dizziness. Inhalation will cause sneezing, irritation and burns.

Symptoms/effects after skin contact : Causes (severe) skin burns. Worker will notice a slippery feeling on washing.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

Reason for classification : Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life.

Cyclohexane (110-82-7)	
LC50 fish 1	3.96 - 5.18 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 fish 2	23.03 - 42.07 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Cyclohexane (110-82-7)	
Log Pow	3.44

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : This substance may be hazardous to the environment.

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.

Additional information : Handle empty containers with care because residual vapors are flammable.

Ecology - waste materials : Avoid release to the environment.

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SECTION 14: Transport information

14.1. UN number

UN-No.(DOT) : 2924
DOT NA no. UN2924

14.2. UN proper shipping name

Transport document description : UN2924 Flammable liquids, corrosive, n.o.s. (POTASSIUM 2-METHYL-2-BUTOXIDE, 14-16% in cyclohexane), 3 (8), II
Proper Shipping Name (DOT) : Flammable liquids, corrosive, n.o.s.
(POTASSIUM 2-METHYL-2-BUTOXIDE, 14-16% in cyclohexane)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 3 - Flammable liquid
8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 243
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information

Emergency Response Guide (ERG) Number : 132
Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 5 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Cyclohexane (110-82-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.
SARA Section 313 - Emission Reporting	1 %

Potassium 2-methyl-2-butoxide (41233-93-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Cyclohexane (110-82-7)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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Potassium 2-methyl-2-butoxide (41233-93-6)

Listed on the Canadian NDSL (Non-Domestic Substances List)

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EU-Regulations

Cyclohexane (110-82-7)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Potassium 2-methyl-2-butoxide (41233-93-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Cyclohexane (110-82-7)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

Potassium 2-methyl-2-butoxide (41233-93-6)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Cyclohexane (110-82-7)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H228	Flammable solid
H304	May be fatal if swallowed and enters airways
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H401	Toxic to aquatic life

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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