

**MOLYBDENUM(V) ETHOXIDE, 90%**

Safety Data Sheet AKM548

Date of issue: 03/17/2015

Version: 1.0

SECTION 1: Identification**1.1. Identification**

Product name	: MOLYBDENUM(V) ETHOXIDE, 90%
Product code	: AKM548
Product form	: Substance
Physical state	: Liquid
Formula	: C10H25MoO5
Synonyms	: DIMOLYBDENUM DECAETHOXIDE
Chemical family	: METAL COMPOUND

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier**GELEST, INC.**11 East Steel Road
Morrisville, PA 19067**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com**1.4. Emergency telephone number**

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Serious eye damage/eye irritation Category 2A H319 Causes serious eye irritation

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) :

: Warning

Hazard statements (GHS US) :

: H319 - Causes serious eye irritation

Precautionary statements (GHS US) :

: P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P264 - Wash hands thoroughly after handling.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Hazards not otherwise classified (HNOC)

Other hazards not contributing to the classification

: The hydrolysis product of this compound is ethanol. Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product reacts with water in the acid contents of the stomach to form ethanol.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients**3.1. Substances**

Substance type	: Multi-constituent
Name	: MOLYBDENUM(V) ETHOXIDE, 90%
CAS-No.	: 65756-25-4

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Name	Product identifier	%	GHS-US classification
Molybdenum(V) ethoxide	(CAS-No.) 65756-25-4	> 90	Eye Irrit. 2A, H319
Molybdenum triethoxide oxide	(CAS-No.) Not found	< 10	Not classified
Ethanol	(CAS-No.) 64-17-5		Flam. Liq. 2, H225 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Wash with plenty of soap and water.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
- Symptoms/effects after skin contact : May cause skin irritation.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : May be harmful if swallowed.
- Chronic symptoms : On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

4.3. Immediate medical attention and special treatment, if necessary

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form ethanol.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.

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Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.
Incompatible materials : Air. Water.
Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Molybdenum triethoxide oxide (Not found)		
ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³ for insoluble molybdenum compounds as Molybdenum
OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³ for insoluble molybdenum compounds as Molybdenum
Ethanol (64-17-5)		
ACGIH	ACGIH STEL (ppm)	1000 ppm
OSHA	OSHA PEL (TWA) (mg/m ³)	1900 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
IDLH	US IDLH (ppm)	3300 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m ³)	1900 mg/m ³
NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Liquid.
Molecular mass : 321.25 g/mol
Color : Dark. Purple.
Odor : Characteristic.
Odor threshold : No data available
Refractive index : No data available
pH : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Melting point : 180 - 181 °C decomposes
Freezing point : No data available
Boiling point : No data available
Flash point : No data available
Auto-ignition temperature : No data available

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Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 1.23
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Air. Water.

10.6. Hazardous decomposition products

Ethanol. Molybdenum oxide fumes. Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Ethanol (64-17-5)	
LD50 oral rat	7060 mg/kg
LC50 inhalation rat (mg/l)	124.7 mg/l/4h
LC50 inhalation rat (ppm)	20000 ppm 10 hrs.
LDLo oral rat	1400 mg/kg (Human)
ATE US (oral)	7060 mg/kg body weight
ATE US (vapors)	124.7 mg/l/4h
ATE US (dust, mist)	124.7 mg/l/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Ethanol (64-17-5)	
IARC group	1 - Carcinogenic to humans
In OSHA Hazard Communication Carcinogen list	Yes

Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified

Specific target organ toxicity – repeated exposure : Not classified

Aspiration hazard : Not classified

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Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May be harmful if swallowed.
Chronic symptoms	: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.
Reason for classification	: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity

Ethanol (64-17-5)	
LC50 fish 1	> 10000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
LC50 fish 2	> 13400 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethanol (64-17-5)	
Log Pow	-0.32

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

Not regulated for transport.

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

MOLYBDENUM(V) ETHOXIDE, 90% (65756-25-4)	
TSCA Exemption/Exclusion	CAUTION: This material is supplied for research and development purposes subject to the R&D exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption, including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee). The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not permitted in the United States.

Molybdenum(V) ethoxide (65756-25-4)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethanol (64-17-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

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15.2. International regulations

CANADA

No additional information available

Ethanol (64-17-5)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class B Division 2 - Flammable Liquid Class D Division 2 Subdivision B - Toxic material causing other toxic effects
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EU-Regulations

No additional information available

Ethanol (64-17-5)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Ethanol (64-17-5)

Listed on IARC (International Agency for Research on Cancer)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)

15.3. US State regulations

WARNING: This product can expose you to Ethanol, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ethanol (64-17-5)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	Yes	No	No		

Ethanol (64-17-5)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur
Flammability : 3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)
Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

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Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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