## SECTION 1: Identification

### 1.1. Identification

<table>
<thead>
<tr>
<th>Product name</th>
<th>ALUMINUM ISOPROPOXIDE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product code</td>
<td>AKA070</td>
</tr>
<tr>
<td>Product form</td>
<td>Substance</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Formula</td>
<td>C9H21AlO3</td>
</tr>
<tr>
<td>Synonyms</td>
<td>ALUMINUM ISOPROPYLATE; ALUMINIUM TRIISOPROPANOLATE</td>
</tr>
<tr>
<td>Chemical family</td>
<td>METAL ALCOHOLATE</td>
</tr>
</tbody>
</table>

### 1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

### 1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

### 1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

| Flammable solids Category 1 | H228 - Flammable solid |
| Serious eye damage/eye irritation Category 2A | H319 - Causes serious eye irritation |

Full text of H statements: see section 16

### 2.2. GHS Label elements, including precautionary statements

#### GHS US labeling

<table>
<thead>
<tr>
<th>Signal word (GHS US)</th>
<th>Danger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard statements (GHS US)</td>
<td>H228 - Flammable solid</td>
</tr>
<tr>
<td>Precautionary statements (GHS US)</td>
<td>P264 - Wash hands thoroughly after handling.</td>
</tr>
</tbody>
</table>

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Mono-constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>ALUMINUM ISOPROPOXIDE</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>555-31-7</td>
</tr>
</tbody>
</table>
ALUMINUM ISOPROPOXIDE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum isopropoxide</td>
<td>(CAS No.) 555-31-7</td>
<td>96 - 100</td>
<td>Flam. Sol. 1, H228 Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures
4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures
5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: Water.

5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid contact with skin and eyes. Do not breathe dust.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
General measures: Eliminate ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- **Additional hazards when processed**: Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- **Precautions for safe handling**: Avoid contact with skin and eyes. Do not breathe dust. Avoid contact with water. Do not allow dust to accumulate in work areas. Ground/bond container and receiving equipment. Provide local exhaust or general room ventilation to minimize exposure to dust.
- **Hygiene measures**: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

#### 7.2. Conditions for safe storage, including any incompatibilities

- **Technical measures**: Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical equipment.
- **Storage conditions**: Keep container tightly closed.
- **Incompatible materials**: Water.
- **Storage area**: Store in a well-ventilated place. Store away from heat.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

<table>
<thead>
<tr>
<th>Aluminum isopropoxide (555-31-7)</th>
<th>ACGIH</th>
<th>ACGIH TWA (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>10 mg/m³ total dust</td>
</tr>
</tbody>
</table>

#### 8.2. Appropriate engineering controls

Appropriate engineering controls: Provide local exhaust or general room ventilation.

#### 8.3. Individual protection measures/Personal protective equipment

**Personal protective equipment:**
Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

**Hand protection:**
Neoprene or nitrile rubber gloves

**Eye protection:**
Chemical goggles. Contact lenses should not be worn

**Skin and body protection:**
Wear suitable protective clothing

**Respiratory protection:**
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (orange cartridge) respirator.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>204.25 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>White</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic. Isopropanol.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>118.5 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>135 - 138 °C @10 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Vapor pressure: < 1 mm Hg @ 25°C
Relative vapor density at 20 °C: > 1
Relative density: 1.035
Solubility: Reacts with water. Organic solvent: Soluble: hot isopropanol, toluene
Log Pow: No data available
Log Kow: No data available
Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Explosion limits: No data available

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with air by reaction with moisture, liberating isopropanol and aluminum hydroxide.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Water.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified

### Aluminum isopropoxide (555-31-7)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 oral rat</td>
<td>11300 mg/kg</td>
</tr>
<tr>
<td>ATE US (oral)</td>
<td>11300 mg/kg body weight</td>
</tr>
</tbody>
</table>

- Skin corrosion/irritation: Not classified
- Serious eye damage/irritation: Causes serious eye irritation.
- Respiratory or skin sensitization: Not classified
- Germ cell mutagenicity: Not classified
- Carcinogenicity: Not classified
- Reproductive toxicity: Not classified
- Specific target organ toxicity – single exposure: Not classified

Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: May be harmful if swallowed.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available
12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
UN-No. (DOT) : 3181
DOT NA no. : UN3181

14.2. UN proper shipping name
Transport document description : UN3181 Metal salts of organic compounds, flammable, n.o.s. (ALUMINUM ISOPROPOXIDE), 4.1, II
Proper Shipping Name (DOT) : Metal salts of organic compounds, flammable, n.o.s. (ALUMINUM ISOPROPOXIDE)
Class (DOT) : 4.1 - Class 4.1 - Flammable Solid 49 CFR 173.124
Packing group (DOT) : II - Medium Danger
Hazard labels (DOT) : 4.1 - Flammable solid

DOT Packaging Non Bulk (49 CFR 173.xxx) : 212
DOT Packaging Bulk (49 CFR 173.xxx) : 240
DOT Packaging Exceptions (49 CFR 173.xxx) : 151
DOT Symbols : G - Identifies PSN requiring a technical name

14.3. Additional information
Emergency Response Guide (ERG) Number : 133
Other information : No supplementary information available.

Transport by sea
DOT Vessel Stowage Location : B - (i) The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) “On deck only” on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

DOT Vessel Stowage Other : 40 - Stow “clear of living quarters”

Air transport
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 15 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 50 kg

SECTION 15: Regulatory information

15.1. US Federal regulations
ALUMINUM ISOPROPOXIDE
Safety Data Sheet

15.2. International regulations

CANADA

Aluminum isopropoxide (555-31-7)
Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification: Uncontrolled product according to WHMIS classification criteria

EU-Regulations

Aluminum isopropoxide (555-31-7)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Aluminum isopropoxide (555-31-7)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

| H228 | Flammable solid |
| H319 | Causes serious eye irritation |

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 200 F. (Classes II & IIIA)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

Date of issue: 08/21/2015 Revision date: 01/25/2016 Version: 2.0

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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