SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Substance
Physical state: Solid
Substance name: ALUMINUM ETHOXIDE
Product code: AKA060
Formula: C6H15AlO3
Synonyms:
ALUMINUM ETHYLATE
ALUMINUM TRIETHOXIDE
ALUMINUM TRIETHANOLATE
TRI(ETHANOLATE), ALUMINUM ETHANOL, ALUMINIUM SALT
Chemical family: METAL ALCOHOLATE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses
Use of the substance/mixture: Chemical intermediate

1.2.2. Uses advised against
No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

GELEST INC.
Fritz-Klatte-Strasse 8
65933 Frankfurt
Germany
T +49 (0) 69 3535106-500 - F +49 (0) 69 3535106-501 - (M-F): 8:00 AM - 4:00 PM
info@gelestde.com - www.gelestde.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Full text of H statements: see section 16

Adverse physicochemical, human health and environmental effects
No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
Hazard pictograms (CLP):

Signal word (CLP): Warning
Hazard statements (CLP): H315 - Causes skin irritation. H319 - Causes serious eye irritation.


2.3. Other hazards
No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Substance type</th>
<th>Mono-constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>ALUMINUM ETHOXIDE</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>555-75-9</td>
</tr>
<tr>
<td>EC-No.</td>
<td>209-105-8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Regulation (EC) No. 1272/2008 [CLP]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum ethoxide</td>
<td>(CAS-No.) 555-75-9</td>
<td>95 - 100</td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td>(EC-No.) 209-105-8</td>
<td></td>
<td>Eye Irrit. 2, H319</td>
</tr>
</tbody>
</table>

Full text of H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact: Wash with plenty of water/.… Get medical advice/attention.

First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation: May cause irritation to the respiratory tract.

Symptoms/effects after skin contact: Causes skin irritation.

Symptoms/effects after eye contact: Causes serious eye irritation.

Symptoms/effects after ingestion: No information available.

4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media


Unsuitable extinguishing media: Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Use water spray to cool exposed surfaces.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid contact with skin and eyes. Do not breathe dust.

Other information: Aluminum ethoxide is a combustible solid.
SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid contact with skin and eyes. Avoid dust formation. Do not breathe dust. Do not allow dust to accumulate in work areas. Provide local exhaust or general room ventilation to minimize exposure to dust.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed.
Incompatible materials: Moisture.
Storage area: Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Aluminum ethoxide (555-75-9)</th>
<th>ACGIH TWA (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Italy - Portugal - USA ACGIH</td>
<td>10 mg/m³ total dust</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (teal cartridge) respirator.
### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Powder.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>162.17 g/mol</td>
</tr>
<tr>
<td>Colour</td>
<td>White.</td>
</tr>
<tr>
<td>Odour</td>
<td>characteristic. Ethanol.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No additional information available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>120 - 137 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>189 °C @ 3 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Combustible solid</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.14</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&lt; 5 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

#### 9.2. Other information

No additional information available.

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available.

#### 10.2. Chemical stability

Stable.

#### 10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with air by reaction with moisture, liberating ethanol and aluminum hydroxide.

#### 10.4. Conditions to avoid

Heat. Open flame. Sparks.

#### 10.5. Incompatible materials

Moisture.

#### 10.6. Hazardous decomposition products


### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

- **Acute toxicity**: Not classified
- **Skin corrosion/irritation**: Causes skin irritation.
- **Serious eye damage/irritation**: Causes serious eye irritation.
- **Respiratory or skin sensitisation**: Not classified
- **Germ cell mutagenicity**: Not classified
- **Carcinogenicity**: Not classified
ALUMINUM ETHOXIDE
Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>STOT-single exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>STOT-repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>No information available.</td>
</tr>
<tr>
<td>Reason for classification</td>
<td>Expert judgment</td>
</tr>
</tbody>
</table>

SECTION 12: Ecological information

12.1. Toxicity
Acute aquatic toxicity: Not classified
Chronic aquatic toxicity: Not classified

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Results of PBT and vPvB assessment
No additional information available

12.6. Other adverse effects
No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Sewage disposal recommendations: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations: Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number
In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number
| UN-No. (ADR) | Not applicable |
| UN-No. (IMDG) | Not applicable |
| UN-No. (IATA) | Not applicable |
| UN-No. (ADN) | Not applicable |
| UN-No. (RID) | Not applicable |

14.2. UN proper shipping name
| Proper Shipping Name (ADR) | Not applicable |
| Proper Shipping Name (IMDG) | Not applicable |
| Proper Shipping Name (IATA) | Not applicable |
| Proper Shipping Name (ADN) | Not applicable |
| Proper Shipping Name (RID) | Not applicable |

14.3. Transport hazard class(es)
| ADR | Transport hazard class(es) (ADR) | Not applicable |
| IMDG | Transport hazard class(es) (IMDG) | Not applicable |
ALUMINUM ETHOXIDE
Safety Data Sheet

Transport hazard class(es) (IATA) : Not applicable

ADN
Transport hazard class(es) (ADN) : Not applicable

RID
Transport hazard class(es) (RID) : Not applicable

14.4. Packing group
Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards
Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user
- Overland transport
  Not applicable
- Transport by sea
  Not applicable
- Air transport
  Not applicable
- Inland waterway transport
  Not applicable
- Rail transport
  Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations
No REACH Annex XVII restrictions
ALUMINUM ETHOXIDE is not on the REACH Candidate List
ALUMINUM ETHOXIDE is not on the REACH Annex XIV List
ALUMINUM ETHOXIDE is not subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

% Volatiles : < 5 %

15.1.2. National regulations

Germany
12th Ordinance Implementing the Federal Immission Control Act - 12.BlmSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands
SZW-iijst van kankerverwekkende stoffen : The substance is not listed
SZW-iijst van mutagene stoffen : The substance is not listed
15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ND</td>
<td>Not Determined, No Data</td>
</tr>
<tr>
<td>NA</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>LD</td>
<td>Lethal Dose</td>
</tr>
<tr>
<td>LC</td>
<td>Lethal Concentration</td>
</tr>
<tr>
<td>ATE</td>
<td>Acute Toxicity Estimates</td>
</tr>
<tr>
<td>H</td>
<td>hour</td>
</tr>
<tr>
<td>°C</td>
<td>°C unless otherwise stated</td>
</tr>
<tr>
<td>mmHg</td>
<td>millimeters Hg, torr</td>
</tr>
<tr>
<td>PEL</td>
<td>permissible exposure level</td>
</tr>
<tr>
<td>TWA</td>
<td>time weighted average</td>
</tr>
<tr>
<td>TLV</td>
<td>threshold limit value</td>
</tr>
<tr>
<td>TG</td>
<td>Test Guideline</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>HMIS</td>
<td>Hazardous Material Information System</td>
</tr>
<tr>
<td>CAS No.</td>
<td>Chemical Abstract Service Registration Number</td>
</tr>
<tr>
<td>EC No.</td>
<td>European Commission Registration Number</td>
</tr>
<tr>
<td>EC Index No.</td>
<td>European Commission Index Number</td>
</tr>
<tr>
<td>OECD</td>
<td>The Organisation for Economic Co-operation and Development</td>
</tr>
<tr>
<td>GHS</td>
<td>The Globally Harmonized System of Classification and Labelling</td>
</tr>
<tr>
<td>APF</td>
<td>Assigned Protection Factor</td>
</tr>
</tbody>
</table>

Other information: Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

| Eye Irrit. 2 | Serious eye damage/eye irritation, Category 2 |
| Skin Irrit. 2 | Skin corrosion/irritation, Category 2 |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |