SECTION 1: Identification

1.1. Identification
Product name: ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE, tech-95
Product code: AKA040
Product form: Substance
Physical state: Liquid
Formula: C14H27AlO5
Synonyms: ALUMINUM s-BUTOXIDE CHELATE; ALUMINUM Di-sec-BUTOXIDE ACETOACETIC ESTER CHELATE; BIS(BUTAN-2-OLATO)(ETHYL 3-OXOBUTYRATO-O1',O3)ALUMINIUM
Chemical family: METAL ALCOHOLATE

1.2. Recommended use and restrictions on use
Recommended use: Chemical intermediate

1.3. Supplier
GELEST, INC.
11 East Steel Road
Morrisville, PA 19067
USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture
GHS-US classification
Flammable liquids Category 4 - H227 Combustible liquid
Serious eye damage/eye irritation Category 2A - H319 Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements
GHS US labeling
Hazard pictograms (GHS US): 

Signal word (GHS US): Warning
Hazard statements (GHS US): H227 - Combustible liquid
H319 - Causes serious eye irritation
Precautionary statements (GHS US): P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P510 - Keep away from heat, open flames, sparks. - No smoking.
P264 - Wash hands thoroughly after handling.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 - If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use foam, carbon dioxide, dry chemical to extinguish.
P403+P235 - Keep in a cool place
P501 - Dispose of contents/container to licensed waste disposal facility.

2.3. Hazards not otherwise classified (HNOC)
Other hazards not contributing to the classification: The US ACGIH (TWA) for s-butanol is 100 ppm. The US OSHA PEL (TWA) for s-butanol is 150 ppm.

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances
Substance type: Multi-constituent
Name: ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE, tech-95
ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE, tech-95
Safety Data Sheet

Print date: 04/09/2019     EN (English US)     SDS ID: AKA040

CAS-No. : 24772-51-8

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum di-s-butoxide ethylacetoacetate</td>
<td>(CAS-No.) 24772-51-8</td>
<td>90 - 100</td>
<td>Flam. Liq. 4, H227 Eye Irrit. 2A, H319</td>
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<tr>
<td>Aluminum s-butoxide</td>
<td>(CAS-No.) 2269-22-9</td>
<td>0 - 5</td>
<td>Flam. Liq. 3, H226 Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures
Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures
First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation : May cause irritation to the respiratory tract.
Symptoms/effects after skin contact : May cause skin irritation.
Symptoms/effects after eye contact : Causes serious eye irritation.
Symptoms/effects after ingestion : No information available.

4.3. Immediate medical attention and special treatment, if necessary
No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media : Avoid water spray as s-butanol will be generated.

5.2. Specific hazards arising from the chemical
Fire hazard : Combustible liquid. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions : Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel
Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders
Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions
Notify authorities if liquid enters sewers or public waters. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up
For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.
ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE, tech-95
Safety Data Sheet

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Additional hazards when processed: Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Precautions for safe handling: Avoid all eye and skin contact and do not breathe vapor and mist. Do not allow vapors or dust to accumulate in work areas. Ground/bond container and receiving equipment. Provide good ventilation in process area to prevent accumulation of vapors. Use only non-sparking tools.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed. Keep in a cool place.
Incompatible materials: Water.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment
Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Hand protection:
Neoprene or nitrile rubber gloves
Eye protection:
Chemical goggles. Contact lenses should not be worn
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
Physical state: Liquid
Appearance: Liquid.
Molecular mass: 302.34 g/mol
Color: Pale yellow to amber.
Odor: Slight odor of s-butanol.
Odor threshold: No data available
Refractive index: No data available
pH: No data available
Relative evaporation rate (butyl acetate=1): No data available
Melting point: < 20 °C
Freezing point: No data available
Boiling point: > 200 °C
Flash point: > 65 °C
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Flammability (solid, gas): Combustible liquid
Vapor pressure: No data available
Relative vapor density at 20 °C: No data available
Relative density: 1.03
ALUMINUM DI-\(s\)-BUTOXIDE ETHYLACETOACETATE, tech-95
Safety Data Sheet

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>% Volatiles</td>
<td>&gt; 25 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Reacts with water.</td>
</tr>
<tr>
<td>Log Pow</td>
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</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
No additional information available

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with air by reaction with moisture, liberating s-butanol and aluminum hydroxide.

10.4. Conditions to avoid
Heat. Open flame. Sparks.

10.5. Incompatible materials
Water.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified
Skin corrosion/irritation: Not classified
Serious eye damage/irritation: Causes serious eye irritation.
Respiratory or skin sensitization: Not classified
Germ cell mutagenicity: Not classified
Carcinogenicity: Not classified
Reproductive toxicity: Not classified
Specific target organ toxicity – single exposure: Not classified
Specific target organ toxicity – repeated exposure: Not classified
Aspiration hazard: Not classified
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: No information available.
Reason for classification: Expert judgment

SECTION 12: Ecological information

12.1. Toxicity
No additional information available

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available
12.5. Other adverse effects

Effect on the ozone layer : No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

DOT NA no. NA1993

14.2. UN proper shipping name

Transport document description : NA1993 Combustible liquid, n.o.s. (ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE), 3, III
Proper Shipping Name (DOT) : Combustible liquid, n.o.s. (ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE)
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name

14.3. Additional information

Other information : This product is Combustible as defined by the US Department of Transportation (DOT). It is regulated for transport in the US in container > 119 gallons (450 liters). The product is not regulated for transport by the IATA, ADR/RID, ADNR or the IMDG regulations.

Transport by sea

DOT Vessel Stowage Location : A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

Air transport

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 173.75) : 220 L

SECTION 15: Regulatory information

15.1. US Federal regulations

Aluminum di-s-butoxide ethylacetoacetate (24772-51-8)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Aluminum s-butoxide (2269-22-9)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Aluminum di-s-butoxide ethylacetoacetate (24772-51-8)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification : Uncontrolled product according to WHMIS classification criteria

Aluminum s-butoxide (2269-22-9)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
ALUMINUM DI-s-BUTOXIDE ETHYLACETOACETATE, tech-95
Safety Data Sheet

Aluminum di-s-butoxide ethylacetoacetate (24772-51-8)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Aluminum s-butoxide (2269-22-9)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
Aluminum di-s-butoxide ethylacetoacetate (24772-51-8)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Aluminum s-butoxide (2269-22-9)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information
Full text of H-phrases:

<table>
<thead>
<tr>
<th>H226</th>
<th>Flammable liquid and vapor</th>
</tr>
</thead>
<tbody>
<tr>
<td>H227</td>
<td>Combustible liquid</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
</tbody>
</table>

Abbreviations and acronyms:
Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating
Health: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability: 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)
Physical: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.
Date of issue: 02/26/2016 Revision date: 04/08/2019 Version: 1.1

SDS US (GHS HazCom 2012) - Custom
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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