ALUMINUM t-BUTOXIDE, tech-95
Safety Data Sheet AKA030
Date of issue: 12/21/2015 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product name: ALUMINUM t-BUTOXIDE, tech-95
Product code: AKA030
Product form: Substance
Physical state: Solid
Formula: C12H27AlO3
Synonyms: ALUMINUM TRI-tert-BUTOXIDE
Chemical family: METAL ALCOHOLATE

1.2. Recommended use and restrictions on use

Recommended use: Chemical intermediate

1.3. Supplier

GELEST, INC.
11 East Steel Road
Morrisville, PA 19067 USA
T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST
info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification
Serious eye damage/eye irritation Category 2A  H319 Causes serious eye irritation
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling
Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US): H319 - Causes serious eye irritation
Precautionary statements (GHS US):
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P264 - Wash hands thoroughly after handling. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type: Mono-constituent
Name: ALUMINUM t-BUTOXIDE, tech-95
CAS-No.: 556-91-2

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum t-butoxide</td>
<td>(CAS-No.) 556-91-2</td>
<td>95-100</td>
<td>Eye Irrit. 2A, H319</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements: see section 16

3.2. Mixtures

Not applicable
SECTION 4: First-aid measures
4.1. Description of first aid measures
First-aid measures general: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact: Wash with plenty of soap and water. Get medical advice/attention.
First-aid measures after eye contact: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion: Never give anything by mouth to an unconscious person. Get medical advice/attention.
4.2. Most important symptoms and effects (acute and delayed)
Symptoms/effects after inhalation: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact: May cause skin irritation.
Symptoms/effects after eye contact: Causes serious eye irritation.
Symptoms/effects after ingestion: No information available.
4.3. Immediate medical attention and special treatment, if necessary
No additional information available.

SECTION 5: Fire-fighting measures
5.1. Suitable (and unsuitable) extinguishing media
Unsuitable extinguishing media: Avoid water spray as t-butanol will be generated.
5.2. Specific hazards arising from the chemical
Fire hazard: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
5.3. Special protective equipment and precautions for fire-fighters
Firefighting instructions: Exercise caution when fighting any chemical fire.
Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid contact with skin and eyes. Do not breathe dust.
Other information: Aluminum t-butoxide is a combustible solid.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
6.1.1. For non-emergency personnel
Protective equipment: Wear protective equipment as described in Section 8.
Emergency procedures: Evacuate unnecessary personnel.
6.1.2. For emergency responders
Protective equipment: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.
6.3. Methods and material for containment and cleaning up
For containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up: Sweep or shovel spills into appropriate container for disposal.
6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Precautions for safe handling: Avoid contact with skin and eyes. Do not breathe dust. Avoid dust formation. Do not allow dust to accumulate in work areas. Ground containers when handling powder. Provide local exhaust or general room ventilation to minimize exposure to dust.
Hygiene measures: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep container tightly closed.
ALUMINUM t-BUTOXIDE, tech-95
Safety Data Sheet

Incompatible materials: Water.
Storage area: Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
No additional information available

8.2. Appropriate engineering controls
Appropriate engineering controls: Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:
Neoprene or nitrile rubber gloves

Eye protection:
Chemical goggles. Contact lenses should not be worn

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified dust and mist (orange cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Solid.</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>246.32 g/mol</td>
</tr>
<tr>
<td>Color</td>
<td>White.</td>
</tr>
<tr>
<td>Odor</td>
<td>slight.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>Refractive index</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>241 - 246 °C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>156 °C @ 2 mm Hg</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 65 °C</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>&gt; 25 %</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water. Reacts slowly with water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>
9.2. **Other information**
No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity
No additional information available

#### 10.2. Chemical stability
Stable.

#### 10.3. Possibility of hazardous reactions
Material decomposes slowly in contact with air by reaction with moisture, liberating t-butanol and aluminum hydroxide.

#### 10.4. Conditions to avoid
Heat. Open flame. Sparks.

#### 10.5. Incompatible materials
Water.

#### 10.6. Hazardous decomposition products
Organic acid vapors. Aluminum oxide fumes.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not classified</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – single exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Specific target organ toxicity – repeated exposure</td>
<td>Not classified</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not classified</td>
</tr>
<tr>
<td>Symptoms/effects after inhalation</td>
<td>May cause irritation to the respiratory tract.</td>
</tr>
<tr>
<td>Symptoms/effects after skin contact</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after eye contact</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Symptoms/effects after ingestion</td>
<td>No information available.</td>
</tr>
<tr>
<td>Reason for classification</td>
<td>Expert Judgment</td>
</tr>
</tbody>
</table>

### SECTION 12: Ecological information

#### 12.1. Toxicity
No additional information available

#### 12.2. Persistence and degradability
No additional information available

#### 12.3. Bioaccumulative potential
No additional information available

#### 12.4. Mobility in soil
No additional information available

#### 12.5. Other adverse effects
Effect on the ozone layer                  : No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

<table>
<thead>
<tr>
<th>Recommendation</th>
<th>Disposal Instructions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sewage disposal recommendations</td>
<td>Do not dispose of waste into sewer.</td>
</tr>
<tr>
<td>Product/Packaging disposal recommendations</td>
<td>Dispose in a safe manner in accordance with local/national regulations. Dispose of solid materials or residues at a licensed site.</td>
</tr>
<tr>
<td>Ecology - waste materials</td>
<td>Avoid release to the environment.</td>
</tr>
</tbody>
</table>
SECTION 14: Transport information

14.1. UN number
Not regulated for transport.

14.2. UN proper shipping name
Not applicable

14.3. Additional information
Other information : No supplementary information available.

Transport by sea
No additional information available

Air transport
No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Aluminum t-butoxide (556-91-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
Aluminum t-butoxide (556-91-2)
Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations
Aluminum t-butoxide (556-91-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Aluminum t-butoxide (556-91-2)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on NZIoC (New Zealand Inventory of Chemicals)

15.3. US State regulations
California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

| H319 | Causes serious eye irritation |

Abbreviations and acronyms:
- Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.