

YearOne Inc.

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Custom 1-Piece ABS Door Panel Installation Instructions

1) Install new side glass weatherstrip to door panel paying close attention to where side glass weatherstrip starts and stops on original door panels. The side glass weatherstrips are held in place with small screws (just long enough to go through weatherstrip and door panel plastic).

2) On the back of the door panel there is a mark where the door lock rod will pass through. Before drilling this hole, place the door panel on the door to make sure your lock rod is in the same position. If so drill a ¼" hole for now and when the panel is ready to install enlarge the hole to accommodate the door lock ferrule. Also, you can look on back of the door panel for a marking for the remote mirror controller if so equipped. This hole will need to be drilled to accept the clip for the remote mirror.

3) Once the door panel weatherstrip is installed, mirror remote and door lock rod hole drilled, you can fit the door panel armrest brace in place. When the door panel is properly installed, the bottom edge of the panel will almost be flush with the bottom of the door. When removing a factory door panel, there is an angle bracket bolted to the door. This metal bracket supports the door panel armrest. To help mark where the bracket should be installed, you can mark the door through the armrest cup hole while fitting the door panel to the door. From that mark you can drop down the depth of the armrest cup. The top of the bracket should end up ¼" to ½" from the bottom of the armrest cup. Then two screws are installed, pulling the armrest cup to the bracket and securing the panel to the door. Now that the armrest cup is fitted, remove the screws so the door panel is loose again and move on to fitting the door panel clips.

Note: You will most likely have to trim back the plastic at the top rear edge of the door panel for the door panel to fit with the door opening weatherstrip. This extra plastic was left over accounting for every car not being exactly the same. Also you may need to trim the panel on the front top to allow the door panel to fit properly.

4) The idea is to fit the door panel completely with the side glass weatherstrip installed, armrest support in place, mirror remote hole drilled, and the top rear edge of the door panel trimmed if needed before the clips are installed. The clips are slid into the plastic strips that are fused to the back of the door panel. These clips will fit very tight. Install clips one at a time, working top to bottom. You will need to slide the clips along the plastic strips to align the clips with the door panel plugs on the door. Make sure you have the mirror remote installed before securing the door panel to the door. Then, with everything in place, you are ready to secure the door panel to the door.

5) Now with the door panel clips securing the door panel and mirror remote installed, the armrest can be screwed into place. After attaching the door panel to the door you can install the door panel insert. You will need to use 3M double-sided tape to secure the insert to the door panel, aligning the door handle cup holes. The tape should cover the outer perimeter and a strip in the middle. Center the insert and press into door panel. Place door handle cup onto door panel and use screws to hold the door handle cup to the panel, this also further helps secure the insert to the panel.

6) These door panels are designed for 6-½" speakers. With the door panel installed, you will have to trim the door's metal structure that is behind the speaker opening. Also, there is no clip on the door panel to fasten the speaker area to the door. A long screw is used to secure the speaker mounting surface area in the front bottom of the speaker hole into the door metal.