

# Appliqué and Transfer Instructions

## **Embroidered patches:**

Heat seal to polyester/cotton fabrics. Do not apply to rayon, nylon or tri-acetate fabrics. Once applied, appliqué is permanently attached to garment and is washable, dryable and dry cleanable. Turn item inside out to wash. Do not wash in hot water as heat may reactivate the glue.

## **Using a Heat Seal Machine:**

350 degrees for 20 seconds - or - 375 degrees for 15 seconds.

## **Using an Iron:**

1. Pre-heat iron to “cotton” setting. **DO NOT USE STEAM DURING APPLICATION!**
2. Position appliqué on garment.
3. Cover design with thin pressing cloth.
4. Press straight down for 25 seconds with constant pressure. **NO BACK AND FORTH!**
5. Allow cooling thoroughly before using.

## **Nail head Transfers:**

Peel clear film from paper backing. Place garment in desired position, adhesive side down. Cover with thin cloth if desired or if fabric is thin. Wash in gentle cycle. Air dry only.

## **Using a Heat Seal Machine:**

350 degrees for 10-12 seconds. Remove clear film, replace cloth and reapply heat for an additional 10-12 seconds.

**Delicate fabrics:** Reduce temperature to 325 degrees. Use light pressure for 7-10 seconds. Repeat without film.

## **Using an Iron:**

1. Pre-heat iron to “cotton” setting. **DO NOT USE STEAM DURING APPLICATION!**
2. Position appliqué on garment.
3. Cover design with thin pressing cloth. Kitchen tea towels work great!
4. Press straight down for 10-12 seconds with constant pressure. **NO BACK AND FORTH!**
5. Remove clear film, replace cloth and reapply heat for an additional 10-12 seconds.

## **Crystal Transfers:**

Times and temperatures may vary for designs containing a combination of stones and studs. Too much pressure will cause the glue to dissipate and cause the plastic film to adhere to the garment. Also, too much pressure will cause problems with the release of the film. Release should be smooth with no resistance. **Experimentation** is necessary! Use **little or no pressure** and peel hot.

1. Inspect the design to make sure that all stones are in place.
2. Remove white protective plastic backing from transfer.
3. Place design where desired on garment. For best results, we recommend pressing at 330-350 degrees with light pressure for 8 seconds.
4. Allow glue to set for 2-3 seconds.
5. While still hot, peel slowly from one corner. If one or more stones or studs do not adhere, reapply the film and press for another 1-2 seconds. Repeat peeling.
6. Motifs can be applied with a home iron. Again, results may vary as they do with a commercial heat press.

**Care instructions:** Store transfers in a flat manner. Do not store transfers in file folders in an upright position. Wash in a gentle cycle. Air-dry only. Do not put in hot dryer!